

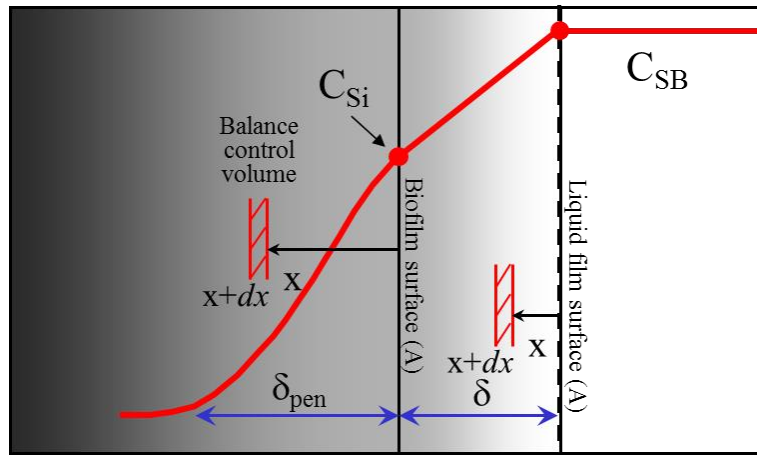
# Mass transport processes in biofilms

## Diffusive transport / Reaction

$$J_S = k_L (C_{SB} - C_{Si})$$

$$C_{S(x)} = \frac{C_{Si} - C_{SB}}{\delta} \cdot x + C_{SB}$$

Boundary layer  
Transport only  
st.st.  $10^{-1}$ sec



Biofilm Transport & Conversion  
st.st.  $10^{+1}$ sec

$$D \cdot \frac{\partial^2 C_{(x)}}{\partial x^2} = q_S^{\max} C_{xf}$$

$$\delta_{pen} = \left( \frac{2DC_{Si}}{q_S^{\max} C_{xf}} \right)^{0.5}$$

$$C_{Si} - C_{S(x)} = \frac{q_S^{\max} C_{xf} \delta_{pen}^2}{D} \cdot \left[ \frac{x}{\delta_{pen}} - \frac{1}{2} \left( \frac{x}{\delta_{pen}} \right)^2 \right]$$

$$J_S = k_{0.5} \cdot (C_{Si})^{0.5} \text{ with } k_{0.5} \stackrel{\text{def}}{=} (2 \cdot D \cdot q_S^{\max} \cdot C_{xf})^{0.5}$$

$$J_S = \left( \frac{0.25 k_{0.5}^4}{k_L^2} + k_{0.5}^2 C_{SB} \right)^{0.5} - 0.5 \frac{k_{0.5}^2}{k_L}$$

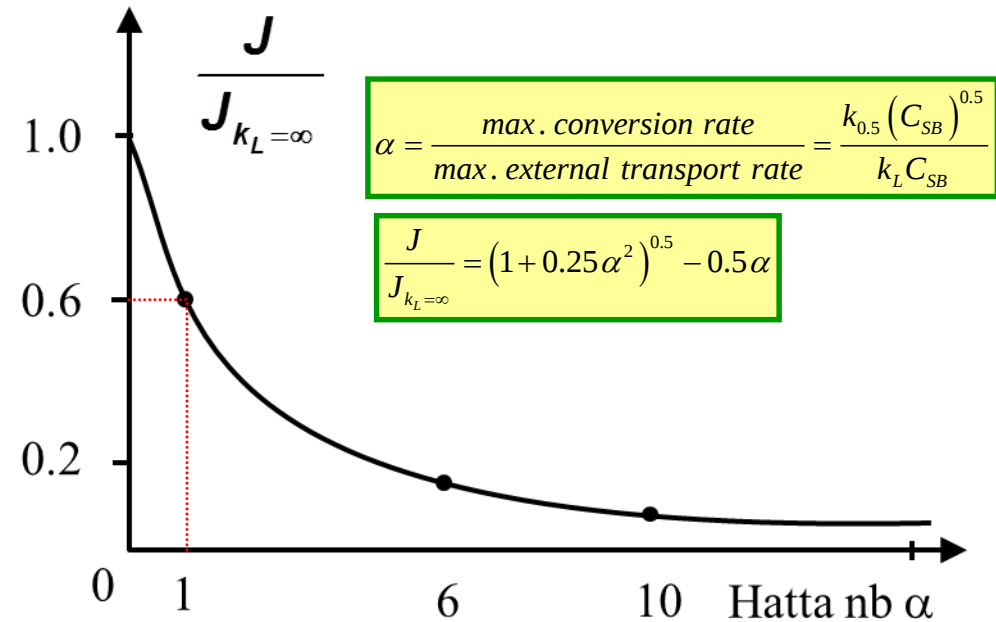
$k_L$  very small

→ External boundary layer transport limitation  $C_{Si} \approx 0$

→  $J = k_L C_{SB}$

$k_L$  very big → Mainly biofilm diffusion limitation  $C_{Si} \approx C_{SB}$

→  $J = k_{0.5} C_{SB}^{0.5} = J_{KL=\infty}$



For Hatta number  $\alpha > 1$  → External mass transfer limitation is serious.