# Biomass: biogases

#### **BIOGAS**

Source Wet (waste, manure) Sugar/starch Oil crops

## **Process** Combustion Gasification **Pyrolysis** Methanation Fermentation Extraction + esterification





#### Sources for biogas generation

=> essentially wet wastes, too inefficient too burn:

organic industrial effluents
 <5% organic dry matter</li>

sewage5%

farming residues10%

solid wastes (digesters, landfill) >20%

municipalities (≈20 m³/yr.person)
 MSW

industryISW

- >100 m³ biogas produced per tonne 'solid' waste (≈20% org. solids)
 (ca. 500 L biogas per kg organic dry matter)

#### When to *digest* waste?

Waste disposal scheme options, in particular for organics:

— incineration: for solid wastes

– composting: = aerobic; for farming (fertilising)

– methanisation: = anaerobic digestion

— landfill: as a lesser option, when none of the other

options apply...; landfilling, however, is

restricted in the case of organic wastes

=> most appropriate for **liquid** wastes with an organic fraction

## EU "waste-to-energy hierarchy"

Examples of waste-to-energy processes

Prevention

Preparing for re-use

Recycling

Other Recovery

Disposal

Anaerobic digestion of organic waste where the digestate is recycled as a fertliser

Waste incineration and co-incineration operations with a high level of energy recovery Reprocessing of waste into materials that are to be used as solid, liquid or gaseous fuels

Waste incineration and co-incineration operations with limited energy recovery Utilisation of captured landfill gas

"The role of waste-to-energy in the <u>circular economy</u>", Brussels, 26.1.2017 COM(2017) 34 final

#### **Anaerobic digestion - AD (1)**

- =transformation of organic matter by microorganisms (bacteria) in absence of O<sub>2</sub>
- internal reduction + oxidation breakdown of the biomass polymers (C-H-O) to the simplest building blocks :
  - CH<sub>4</sub> (fully reduced) + CO<sub>2</sub> (fully oxidized) => biogas
- mature market technology
- drawback: lignine is nearly undigestable, cellulose is difficult to digest
  - => AD is a slow process (10-20 days residence time), occurring at ≈35-55°C

## Digestion process (2)

4 distinct steps in time; using 3 different bacterial groups

#### 1. Hydrolysis (uses exo-enzymes)

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= the slowest of the 4 steps (<u>rate-determining</u>)
breaks solid org. matter down to liquified monomeres & dimeres:
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cellulose → cellobiose + glucose

starch → maltose + glucose

#### 2. Digestion

= formation of organic **acids** acetic / propionic / butyric acid (= $C_2/C_3/C_4$ -OOH), lactic acid, ethanol, and little  $H_2$  and  $CO_2$ 

## Digestion process (3)

#### 3 'Acidogenesis'

higher acids break down to CH<sub>3</sub>COOH (acetic acid), H<sub>2</sub> and CO<sub>2</sub>, approximatively as in the overall reaction:

$$C_6H_{12}O_6 + 2H_2O \rightarrow 2 CH_3COOH + 2 CO_2 + 4 H_2$$

#### 4 'Methanogenesis':

- a.  $2CH_3COOH \rightarrow 2 CH_4 + 2 CO_2 (70-80\% \text{ of } CH_4 \text{ product})$
- b.  $CO_2 + 4 H_2 \rightarrow CH_4 + 2 H_2O$  (20-30% of CH<sub>4</sub> product)

Reactions a & b take place upon different bacterial actions.

These 2 parallel CH<sub>4</sub>-synthesis reactions explain why biogas compositions typically are (60±5)% CH<sub>4</sub> and (40±5%) CO<sub>2</sub>

Overall approximation:  $C_6H_{12}O_6 \rightarrow 3CH_4 + 3CO_2$ 

## **Anaerobic digestion - AD (4)**

- The main objective for <u>sewage and similar effluents</u> (e.g. food industry) is waste **treatment**, i.e. **depollution** of liquid streams that are too heavily charged in organics, which cannot be discharged directly into the aquatic ecosystem; hence biogas is here mainly a by-product (energy recovered to power the "depollution plant")
- However, in the case of largely untapped <u>farm waste</u>
   (manure, crop residues) and <u>MSW/ISW</u>, biogas is not a byproduct but an active <u>energy vector</u> (and especially for
  valorisation into electricity production, in gas <u>engines</u> or
  <u>fuel cells</u>)

## Chemical formulae for biogas generation

#### 'Buswell' formula:

$$C_a H_b O_c + \left[ a - \frac{1}{4}b - \frac{1}{2}c \right] H_2 O \rightarrow \left( \frac{1}{2}a + \frac{1}{8}b - \frac{1}{4}c \right) C H_4 + \left( \frac{1}{2}a - \frac{1}{8}b + \frac{1}{4}c \right) C O_2$$

e.g. for **manure**, approximated as C<sub>4</sub>H<sub>8</sub>O<sub>2</sub> (butyric acid):

$$C_4 H_8 O_2 + \left[4 - 2 - 1\right] H_2 O \rightarrow \left(2 + 1 - \frac{1}{2}\right) C H_4 + \left(2 - 1 + \frac{1}{2}\right) C O_2 = \frac{5}{8} C H_4 + \frac{3}{8} C O_2$$

'Buswell-Boyle' (with N, S): 
$$C_a H_b O_c N_d S_e + \frac{1}{4} [4a - b - 2c + 3d + 2e] H_2 O$$

$$\rightarrow \frac{1}{8} (4a + b - 2c - 3d - 2e) C H_4$$

$$+ \frac{1}{8} (4a - b + 2c + 3d + 2e) C O_2$$

$$+ dN H_3 + e H_2 S$$

Remark: CO<sub>2</sub>, NH<sub>3</sub>, H<sub>2</sub>S dissolve better in H<sub>2</sub>O than CH<sub>4</sub>, hence the recovered gas is actually methane-enriched

#### Digestion is a batch process

 once a day, fresh organic substrate is filled in, and digested matter is removed from a batch reactor

- mean residence time (days):
  - saturation after 20 days

$$\theta = \frac{V_{reactor}[m^3]}{V_{org}[m^3/d]}$$

daily specific load (kg/m³.d)

$$M_{day} = V_{org} \cdot \frac{M}{V} = \frac{M}{\theta}$$

- M can designate fresh or dry organic matter
- biogas production can  $m^3_{biogas}$ / $m^3_{reactor}$ be expressed as:

$$m^3$$
biogas /  $m^3$ reactor  $m^3$ biogas /  $kg_{org.matter}$ 

#### **Example:**

Farm with 60 animals. Manure waste: 3 m<sup>3</sup>/day. (≈3000 kg)

Organic dry matter =  $50 \text{ kg/m}^3$  (=150 kg/day=5% organics)

Mean residence time  $\theta$  = 20 days. Biogas production = 65 m³/day. (≈433 L / kg d.m.)

• Reactor volume :

$$V_{reactor}[m^3] = \theta. V_{org} = 20 * 3 = 60m^3$$

• Daily specific load:

$$M_{day} = \frac{M_{org}}{\theta} = \frac{50kg/m^3}{20days} = 2.5kg/m^3.day$$

• Specific biogas production:

– per reactor volume:

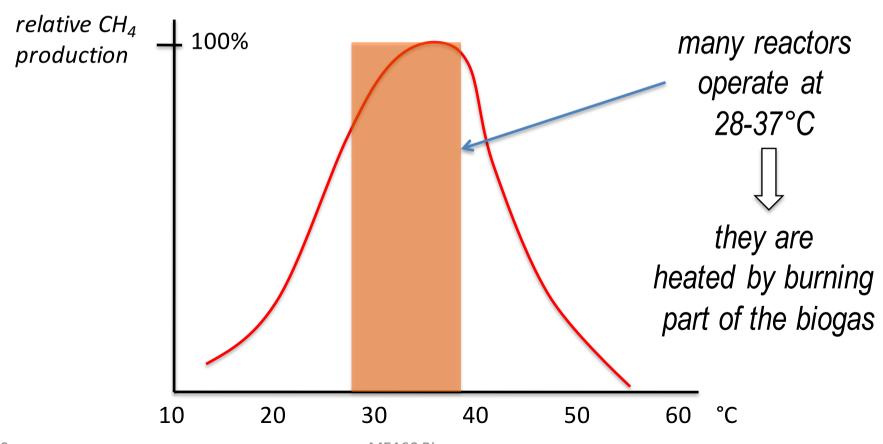
$$P = \frac{65m^3/d}{60m^3} = 1.08 \frac{m^3/d}{m^3}$$

– per organic matter:

$$P = \frac{65m^{3}/day}{M_{org} \left[\frac{kg}{m^{3}}\right]^{V_{reactor}} \left[m^{3}\right]/\theta \left[days\right]} = \frac{65}{50.\frac{60}{20}} = 0.43 \frac{m^{3}}{kg_{org.matter}}$$

#### Digestor reactor temperature

Enzyme	Optimal T range		
'Psychrophilic'	20°C		
'Mesophilic'	20-45°C		
'Thermophilic'	>45°C		



#### **Experience values**

- The determining factors in biogas production are:
  - temperature; part of the biogas is used to heat the reactor; the biogas production rate saturates at 40°C
  - residence time (days); saturates at 20 days
  - organic matter charge (usually 3-10%)

Production	Unit	Cows	Pigs
per animal and day	m <sub>biogas</sub> / /head.day	1.3 <u>+</u> 0.3	1.5 <u>+</u> 0.6
per mass	$m_{biogas}^{\it 3} / kg_{org.matter}$	0.3 <u>+</u> 0.05	0.5 <u>+</u> 0.05

→ 1.5 m<sup>3</sup>/day @ 20 MJ/m<sup>3</sup> = 30 MJ/day  $\approx$  8 kWh/day

= equivalent to 2 m<sup>2</sup> of thermal solar collectors

Any farm animal produces ca. 18-20 kg of manure per year per kg of its own body weight

## Biogas vs. natural gas

Property	Unit	NG	BG (60% CH <sub>4</sub> )
LHV	$MJ/m^3$	36	21.5
Density	kg/m <sup>3</sup>	0.82	1.21
Ignition T	°C	620	700
Ignition speed in air	m/s	39	0.25
Air factor	-	9.5	5.7
Exhaust, max CO <sub>2</sub>	Vol%	11.9	17.8
Exhaust, dew point	°C	59	60-160

#### Some characteristics of biogas production

- the digestate is a good quality fertilizer (2% nitrogen)
  - better than (air-)composted waste (<1% nitrogen)</li>
- a significant part of the produced biogas is used for heating of the digester and the installation itself (farm,...)
- (cold) desulfurisation of the biogas is done with FeCl<sub>3</sub> solution (to precipitate FeS); sulfur is removed as it is poisonous (for the atmosphere but also in downstream CHP engines or fuel cells)

## Biogas use and potential (EU)

	2007	gas engines	ultimate	
Source	Use (PJ)	kW <sub>e</sub> /site	Potential	
Effluents	7	200 kW	140 PJ	
Sewage	37	37 50-200		
Manure	30	10-100	750	
Solid agro	45		1370	
MSW,ISW	15	0.1-1 MW	330	
Landfill	120	1 MW	-	
TOTAL	<b>254 PJ</b> (6 Mtoe)	huge margin	<b>2805 PJ</b> (67 Mtoe)	
20 T	T 200/ - #	=25% of NG import in FU		

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(0.6% of total)

#### Biogas application examples (CH)

Source	Biogas m³/day	% CH <sub>4</sub>	% yr load	Installed power	Effi- ciency
Farm 37 cattle	70	57	60	5 kW <sub>el</sub>	18%
Sewage 30'000 p.	1000	65	65	130 kW <sub>el</sub>	28%
MSW 80'000 p.	1300	60	95	90 kW <sub>el</sub>	25%

<sup>=&</sup>gt; small power sites (gas engines); low (electrical) efficiency

#### Special case of landfill gas (LFG)

- (multi)MW<sub>el</sub>-size sites (with gas engines, gas turbines)
- an important fraction of world biogas (20 Mtoe)
- 3 Mtoe in EU-27
- important anthropogenic GHG emitter! (as CH<sub>4</sub>)
- often heavily contaminated (with F, Cl, NH<sub>3</sub>, H<sub>2</sub>S, Si,...)
- often of low calorific value (diluted with N<sub>2</sub>/O<sub>2</sub>)
  - engines stop running <45% CH<sub>4</sub>
  - fuel-assisted flaring or venting!