# BIOPROCESS TECHNOLOGY: FERMENTATION, BIOCATALYSIS, BIOSEPARATION

# VOLUMES 1-5

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**Growth Rate** 

**Other Maintenance Quantities** 

Gibbs Energy for Growth

A Useful Reference System to Simplify Growth Stoichiometric and Energetic Calculations and to Gain Insight

Complete Growth Stoichiometry as a Function of

A Thermodynamically Based Method to Estimate

The Growth Reference System Balance of Degree of Reduction, Atomic Degrees of Reduction, and the COD Balance

Energetics of Redox Couples, Catabolic Redox Reactions, RET, and Energetic Regularities

Mathematical Equations to Calculate the Growth Stoichiometry from Known Gibbs Energy Dissipation Deriving the Equations

Application of the Mathematical Stoichiometry Relations

Kinetics of Microbial Growth from a Thermodynamic Point of View

A Basic Kinetic Description of Microbial Growth A Thermodynamic Relation for the Endogeneous/Decay Parameter  $k_{\rm d}$ 

A Thermodynamic Correlation for  $\mu_{\rm max}$ 

Affinity Constant of Electron Donor,  $K_{\rm s}$ 

Threshold Concentration

Nomenclature

Acknowledgments

Bibliography

#### INTRODUCTION

The growth of microorganisms occurs within a wide range of pHs and temperatures, and on a wide variety of nutrients. Figure 1 shows a typical batch experiment where a substrate (starting at concentration  $C_{so}$ ) is converted by a microorganism ( $C_{xo}$  at t = 0). The microorganism grows exponentially at a specific growth rate  $\mu^{max}$  and with yield  $Y_{DX}^m$ . After depletion of the substrate, which is characterized by the substrate affinity constant  $K_s$  and a threshold concentration, the biomass concentration reaches  $C_x = C_{xo}$ +  $Y_{DX}^m C_{so}$ . Subsequently the biomass concentration decreases due to maintenance and/or biomass decay, which is characterized by the maintenance coefficient  $m_D$  (or the decay coefficient  $k_d$ ). The relevant substrate always acts as electron donor, and therefore it is proper to define the biomass yield and maintenance on donor (D).

In the design of processes with growing microorganisms (fermentation processes and biological waste-treatment processes) the key parameters that need to be considered are the maximal biomass yield on substrate ( $Y_{\rm DX}^{\rm m}$ ), the substrate maintenance coefficient  $m_{\rm D}$ , the maximal growth rate ( $\mu_{\rm max}$ ), and the substrate affinity constant ( $K_{\rm s}$ ). These four key parameters are sufficient to describe growth of

#### **BIOENERGETICS OF MICROBIAL GROWTH**

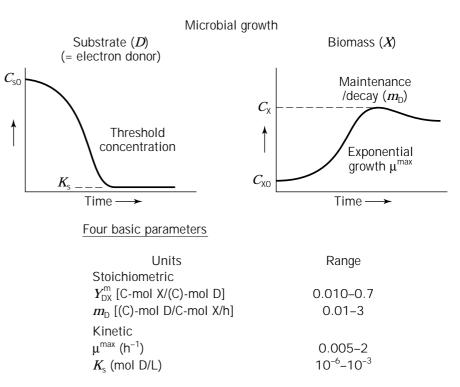
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#### **KEY WORDS**

Biomass yield Conservation constraints Heat production Maintenance Maximal growth rate Thermodynamics

#### OUTLINE

Introduction A Standard Description of Microbial Growth Stoichiometry Measurement of Growth Stoichiometry Noncalculability of Stoichiometry Ill-Conditioned Calculability of Stoichiometry (Error Propagation) Redundancy of Measurements A Mathematically Complete Analysis of Calculability, Analysis of Redundancy, Error Diagnoses, and Data Reconciliation The Effect of Growth Rate on Growth Stoichiometry Maintenance Energy Concept Measuring m<sub>D</sub>



**Figure 1.** A typical microbial growth batch profile of biomass concentration and substrate concentration.

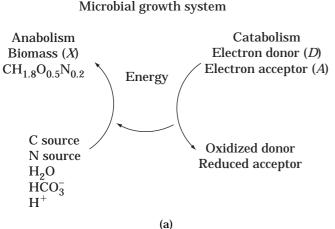
microorganisms in a standard mathematical model (1-4). A practical problem is, however, that the values of these parameters can vary by more than two orders of magnitude for different electron donors or acceptors used by different microorganisms, as indicated in Figure 1. It should be realized that conventionally stoichiometric parameters are expressed with C-mol of biomass, C-mol of electron donor for organic, and mol of donor for inorganic donors (C-mol X/(C)-mol D). It is therefore of interest to provide a general method to estimate values of these parameters for any chemotrophic growth system. Such methods have been provided by, for example, Battley (5), Roels (1), and Westerhoff (6). Recently (2,9) these methods have been critically evaluated with respect to general applicability and internal consistency. It was concluded (2,7,8) that none of these methods was satisfying. However a new method was proposed that is generally applicable and lacks the mentioned problems (2,8). Further, it should be recognized that in growth processes not only biomass production ( $r_x$  in C-mol biomass per m<sup>3</sup> reactor/h) and electron donor (substrate) consumption r<sub>D</sub> in C-mol substrate (for carbon compounds), or mol substrate (for noncarbon compounds) per m<sup>3</sup> reactor/h are important. Also, the other conversions, such as O<sub>2</sub> consumption, N source consumption, heat production, and CO<sub>2</sub> production are highly relevant for the process design to calculate, for example, the required O<sub>2</sub> and heat transfer. Clearly, the full stoichiometry of the growth process should also be calculated and methods to achieve this are of major interest.

# A STANDARD DESCRIPTION OF MICROBIAL GROWTH STOICHIOMETRY

The stoichiometry of microbial growth is most easily understood from Figure 2. Figure 2a introduces the biomass composition of 1 C-mol biomass (the ash-free organic fraction). The composition shown is fairly typical and is taken from Roels (1). One C-mol ash-free organic biomass is the amount of organic dry biomass that contains 12 g of carbon. The indicated biomass organic fraction corresponds to an elemental composition of 48.8% carbon, 7.3% hydrogen, 32.5% oxygen, and 11.4% nitrogen (w/w).

In practice, total dry biomass, which includes the organic fraction and the ash fraction (S, P, K, Mg, etc.), is measured. In general, the organic and ash fraction are obtained by combusting the organic biomass at 500 to 600 °C and weighing the ashes. Recently Battley (9) has indicated that this simple procedure underestimates the real organic biomass weight by 5 to 6%. This is due to the formation of P, S, and metal oxides in the ash during combustion, whereas such oxides are not present in the dry biomass. The composition formula follows directly from the elemental analysis of the biomass. In Figure 2a only the four major elements (C, H, O, N) are shown; however, it is straightforward to include P, S, and metals such as K or Mg in this composition formula, and also in the stoichiometric/energetic calculation. Figure 2a also shows that in the formation of biomass for all chemotrophic growth systems a C source, N source, H<sub>2</sub>O, CO<sub>2</sub>, and H<sup>+</sup> are always involved. These five compounds provide the building elements for making biomass. This is also called anabolism. For heterotrophic organisms the C source is organic; for autotrophic organisms the C source is CO<sub>2</sub>.

Although it is possible to establish a stoichiometrically correct description to make biomass from these five building compounds, it is easily shown that this is not acceptable from the point of view of the second law of thermodynamics. It has been calculated that the Gibbs energy of such a hypothetical reaction, depending on the C source used, is often positive (7), although sometimes small negative values can also be calculated (5). In addition, it is



(a)

**Relevant stoichiometry** 

 $-\frac{1}{Y_{\text{DX}}} \text{ (C-)mol electron donor } - (...) \text{ N-source}$   $-\frac{1}{Y_{\text{AX}}} \text{ mol electron acceptor } + 1 \text{ C-mol biomass}$   $+\frac{1}{Y_{\text{QX}}} \text{ (heat) } + \frac{1}{Y_{\text{GX}}} \text{ Gibbs energy}$   $+ (...) \text{ H}_2\text{O} + (...) \text{ HCO}_3^+ + (...) \text{ H}^+$ 

#### Many different possibilities

Donor	Acceptor	C-source
Organic	Organic	Organic
Inorganic	Inorganic	Inorganic

$$Y_{\rm DX}$$
0.01 – 0.7 C-molX/(C)mol donor  
(b)

**Figure 2.** (a) System definition of microbial growth. (b) Macrochemical reaction equation of microbial growth.

known that to convert the five compounds into biomass, microorganisms use a large amount of biochemical energy in the form of ATP (10). Clearly the production of biomass from the five building compounds requires input of large quantities of Gibbs energy. The amount of energy needed to make biomass depends on the type of C source used. Intuitively, one expects that making 1 C-mol biomass from CO<sub>2</sub> requires more Gibbs energy than making 1 C-mol biomass from an organic compound. A quantitative relation for this energy need is presented later (equations 2, 3a, and 3b). The required energy, which must be taken as Gibbs energy and not as enthalpy, is delivered by a redox reaction between an electron donor and an electron acceptor. This redox reaction is called catabolism (Fig. 2a). Examples are the aerobic combustion of glucose ( $C_6H_{12}O_6$  +  $6O_2$   $\rightarrow$  $6HCO_3^- + 6H^+$ ) and the anaerobic formation of ethanol from glucose (C<sub>6</sub>H<sub>12</sub>O<sub>6</sub> + 2H<sub>2</sub>O  $\rightarrow$  2HCO<sub>3</sub><sup>-</sup> + 2H<sup>+</sup> +  $2C_2H_5OH$ ). Obtaining the required Gibbs energy is as essential for micro-organisms as it is for higher organisms, and even for human society. Therefore it should not be surprising that during evolution a wide diversity of microorganisms developed that are mainly different in the applied redox reaction for catabolism to obtain Gibbs energy (Fig. 2b). Electron donor or acceptor couples can be organic and inorganic compounds. This microbial variety in catabolic possibilities for generating Gibbs energy has led to the use of a classification system for naming microorganisms (Table 1). This system is understandably based on the source of Gibbs energy (light or chemical energy), the source of electron donor (inorganic or organic), and the source of biomass carbon (CO<sub>2</sub> or organic).

In addition, microorganisms may employ a wide variety of electron acceptors, as reflected in their class names. These class names are related to the electron acceptor used in catabolism ( $O_2$ , aerobic;  $NO_3^-$ , denitrification;  $SO_4^{2-}$ , sulphate reduction) fermentation (absence of external electron acceptor), or to the product of the catabolic reaction (CH<sub>4</sub>, methanogenic; acetate, acetogenic; H<sub>2</sub>S, sulphidogenic, etc.). The C source also functions often as electron donor, except in autotrophic microorganisms, where the C source is CO<sub>2</sub>. For example, a microorganism growing aerobically in the dark on H<sub>2</sub>S as the electron donor (inorganic compound) using  $CO_2$  as the C source is called an aerobic chemolithoautotrophic organism. In summary, in each realistic chemotrophic microbial growth system there must be present the five compounds of anabolism and an electron donor/acceptor combination for catabolism.

These considerations bring us then to Figure 2b, which shows the macrochemical reaction equation containing all the stoichiometric information of the growth process. The macrochemical equation of Figure 2b should not be considered a mathematical equation but is a chemical reaction where substrates and products have negative and positive stoichiometric coefficients, respectively. Therefore for a =0, sign is absent. In addition, the stoichiometric involvement of enthalpy and Gibbs energy is expressed in their respective stoichiometric coefficients ( $Y_{QX}$ , and  $Y_{GX}$ , which have units of C-mol X/kJ). The macrochemical reaction equation is therefore a compact, but exact, form of notation of the relevant stoichiometry of growth. This macrochemical equation shows that for the formation of +1 C-mol of biomass an amount of  $-1/Y_{DX}$  of electron donor is required. The minus sign shows that the electron donor is consumed.  $Y_{DX}$  is in C-mol biomass per C-mol electron donor (in case of an organic donor) or per mol donor (in case of an inorganic donor). Its units are written as C-mol X/(C)mol D. An amount of  $-1/Y_{AX}$  mol electron acceptor is consumed (minus sign) per 1 C-mol biomass produced and, in addition,  $1/Y_{QX}$  kJ of heat and  $1/Y_{GX}$  kJ of Gibbs energy are involved in the production of 1 C-mol of biomass.  $1/Y_{\rm QX}$ and  $1/Y_{GX}$  are found as the conventionally calculated enthalpy of reaction and Gibbs energy of reaction of the macrochemical reaction equation, which produces 1 C-mol of biomass. Finally, certain amounts of  $H_2O$ ,  $CO_2$ , (or  $HCO_3^-$ ), H<sup>+</sup>, and N source are involved. It is important that in each macrochemical reaction equation in which biomass is grown,  $HCO_3^-$ ,  $H_2O$ ,  $H^+$ , and N source be present. The differences between different organisms occur mostly in the electron acceptor/donor combinations used. The N source is often  $NH_4^+$  and sometimes  $NO_3^-$ ,  $N_2$ , or something else. The most important point in stoichiometry is to recognize that it is nearly always sufficient to measure one stoichio-

Table 1.	Microbial	Classification	System

Source of Gibbs energy	Source of electron donor	C-source
 Light (phototrophic)	Inorganic (lithotrophic)	CO <sub>2</sub> (autotrophic)
Chemical (chemotrophic)	Organic (organotrophic)	Organic (heterotrophic)

metric coefficient, that is,  $Y_{\rm DX}$ , which is the traditional biomass yield on substrate (equal to carbon source and electron donor). All the other stoichiometric coefficients then follow from the so-called conservation equations (elements, electric charge, and enthalpy) (Example 1a) and the Gibbs energy balance (Example 1b).

#### EXAMPLE 1a

# Calculation of stoichiometric coefficients in the macrochemical equation

Consider the aerobic growth of *Pseudomonas oxalaticus* on oxalate using  $NH_4^+$  as the N source. The relevant chemical compounds in this growth system are the five compounds [biomass  $(CH_{1.8}O_{0.5}N_{0.2})$ ,  $NH_4^+$ ,  $HCO_3^-$ ,  $H^+$ ,  $H_2O$ ], the electron donor oxalate  $(C_2O_4^{2-})$ , and the electron acceptor  $O_2$ . In total there are seven compounds and four elements (C, H, O, N). The conversion rates of these compounds are mathematically related by the conservation relations of C, H, O, N, and electric charge. In total there are five independent relations. This means that seven conversion rates are related by five conservation equations, and that the measurement of two rates (e.g., biomass production  $r_x$  and consumption of the electron donor oxalate  $r_D$ ), which is equivalent to the measurement of  $Y_{DX} = r_X/-r_D$ , allows the calculation of all other yields.

Suppose that from measurement the biomass yield  $Y_{\rm DX}$  is found to be +0.086 C-mol biomass produced per C-mol oxalate consumed. The proper macrochemical reaction equation can be written in a general form, without knowing all the stoichiometric coefficients but one (+1 for biomass), as

$$fC_2O_4^{2-} + aNH_4^+ + bH^+ + cO_2 + dH_2O + 1CH_{1.8}O_{0.5}N_{0.2} + eHCO_3^-$$

The following conservation equations can now be written:

C conservation	2f+1+e=0
H conservation	4a + b + 2d + 1.8 + e = 0
O conservation	4f + 2c + d + 0.5 + 3e = 0
N conservation	a + 0.2 = 0
Charge conservation	-2f+a+b-e=0

Clearly there are six unknown stoichiometric coefficients (a-f) that are related by five conservation equations. (Biomass has been assigned a convenient, yet arbitrary coefficient +1.) Having one measured coefficient allows the calculation of all other coefficients.  $Y_{\rm DX}$  was measured as 0.086. This means that 1/0.086 = 11.63 C-mol oxalate are consumed to produce 1 C-mol biomass. The previously defined macrochemical equation contains f mol of oxalate, which was two carbon atoms. The stoichiometric coefficient f therefore has the value -11,63/2 = -5.815 (remember the minus sign). Using this f value and the five conservation equations, one can calculate the whole chemical growth stoichiometry. The result is

All the different biomass yields can be read from this reaction equation; thus,  $Y_{AX} = 1/1.857 = 0.538$  C-mol biomass/mol O<sub>2</sub> or  $Y_{CX} = 1/10.63 = 0.094$  C-mol biomass per mol CO<sub>2</sub>.

In the Example 1a, only the chemical stoichiometry was calculated. However, there are two additional biomass yields of interest that relate the heat production and Gibbs energy dissipation occurring during the growth process to biomass production. These yields can be simply calculated if the full chemical stoichiometry is known by using tabulated  $\Delta H_{\rm f}^0$  and  $\Delta G_{\rm f-}^{01}$  values (at pH = 7 and standard conditions) and calculating the enthalpy and Gibbs energy of reaction (Example 1b).

Table 2 contains all the required thermodynamic information as taken from Thauer et al. (11). The values for biomass are taken from Roels (1). Although there is some discussion about the value of  $\Delta G_{\rm f}^{01}$  for biomass, its value is not very important in thermodynamic calculations, as shown by Heijnen (3).

#### **EXAMPLE 1b**

Calculation of the yield of biomass on enthalpy and Gibbs energy  $(Y_{QX} \text{ and } Y_{GX})$ 

The chemical stoichiometry from Example 1a and the appropriate  $\Delta H_{\rm f}^0$  and  $\Delta G_{\rm f}^{01}$  values from Table 2 can be used to obtain the heat (enthalpy) and Gibbs energy of reaction.

The enthalpy of reaction, using  $\varDelta H^0_f$  from Table 2, is calculated as

For the Gibbs energy of reaction using  $\Delta G_{\rm f}^{01}$  values there follows a value of -1052.4 kJ. Because in the macrochemical reaction 1 C-mol of biomass is produced, this means that for each 1 C-mol biomass produced there is a heat production of 1078.7 kJ and a Gibbs energy dissipation of 1052.4 kJ, showing that  $Y_{\rm QX} = 1/$ 1078.7 = 0.00093 C-mol biomass produced per kilojoule heat produced and that  $Y_{\rm GX} = 1/1052.4 = 0.0095$  C-mol biomass produced per kilojoule of Gibbs energy dissipated. The complete chemical and energetic stoichiometry now can be written as

Example 1 shows that the complete chemical and energetic stoichiometry of microbial growth can be calculated from one measured yield using conservation equations and the Gibbs energy and enthalpy balance (elements, charge,

Table 2.	<b>Standard Gibbs</b>	<b>Energy and</b>	Ethalpy of
Formati	on		

		-01	
		$\Delta G_{\rm f}^{01}$	$\Delta H_{\rm f}$
Compound name	Composition	(kJ/mol)	(kJ/mol)
Biomass	CH <sub>1.8</sub> O <sub>0.5</sub> N <sub>0.2</sub>	-67	-91
Water	$H_2O$	-237.18	-286
Bicarbonate	$\tilde{HCO_3}$	-586.85	-692
$CO_2$ (g)	CO <sub>2</sub>	-394.359	-394.1
Ammonium	$NH_4^+$	-79.37	-133
Proton	$H^+$	-39.87	0
$O_2$ (g)	$O_2$	0	0
Oxalate <sup>2</sup>	$C_{2}O_{4}^{2-}$	-674.04	-824
Carbon monoxide	co	-137.15	-111
Formate	$CHO_2^-$	-335	-410
Glyoxylate <sup>-</sup>	$C_2O_3H^-$	-468.6	_
Tartrate <sup>2</sup>	$C_4H_4O_6^{2-}$	-1,010	_
Malonate <sup>2</sup>	$C_{3}H_{2}O_{4}^{2-}$	-700	_
Fumarate <sup>2-</sup>	$C_4H_2O_4^2$	-604.21	-777
Malate <sup>2-</sup>	$C_4H_2O_4^2$ $C_4H_4O_5^2$	-845.08	-843
Citrate <sup>3–</sup>	$C_6H_5O_7^{3-}$	-1,168.34	-1,515
Pyruvate <sup>-</sup>	$C_{3}H_{3}O_{3}^{-}$	-474.63	-596
Succinate <sup>2-</sup>	$C_4H_4O_4^{2-}$	-690.23	-909
Gluconate <sup>-</sup>	$C_{6}H_{11}O_{7}^{-}$	-1.154	
Formaldehyde	$CH_2O$	-130.54	
Acetate	$C_2H_3O_2^-$	-369.41	-486
Dihydroxyacetone	$C_3H_6O_3$	-445.18	
Lactate	$C_{3}H_{6}O_{3}^{-}$	-517.18	-687
Glucose	$C_{6}H_{12}O_{6}$	-917.22	-1,264
Mannitol	$C_6H_{12}O_6$ $C_6H_{14}O_6$	-942.61	1,204
Glycerol	$C_{3}H_{8}O_{3}$	-488.52	-676
Propionate <sup>-</sup>	$C_{3}H_{5}O_{2+}$	-361.08	
Ethylene glycol	$C_{2}H_{6}O_{2}$	-330.50	
Acetoine	$C_2 H_6 O_2$ $C_4 H_8 O_2$	-280	_
Butyrate	$C_4H_8O_2$ $C_4H_7O_2^-$	- 352.63	-535
Propanediol	$C_4H_7O_2$ $C_3H_8O_2$	- 327	- 555
Butanediol	$C_{4}H_{10}O_{2}$	- 322	
Methanol	$C_4 \Pi_{10} O_2$ CH <sub>4</sub> O	-322 -175.39	-246
Ethanol	$C_2H_5O$	-181.75	-288
Propanol	$C_{3}H_{8}O$	-175.81	-331
<i>n</i> -Alkane	$C_{3}H_{8}O$ $C_{15}H_{32}$	+60	-331 -439
		-24	-439 -104
Propane Ethane	C <sub>3</sub> H <sub>8</sub>	-24 - 32.89	-104 - 85
Methane	$C_2H_6$		
	CH <sub>4</sub>	-50.75	- 75
$H_2$ (g)	$H_2$	0	0
$N_2$ (g)	$N_2$	0	0
Nitrite ion	$NO_2^-$	-37.2	-107
Nitrate ion	$\mathrm{NO}_3^-$ Fe <sup>2+</sup>	- 111.34	-173
Iron II Iron III	Fe <sup>3-</sup>	-78.87	-87
Iron III		-4.6	-4
Hydrogen sulfide (g)	$H_2S$	-33.56	-20
Sulfide ion	$HS^{-}$	+12.05	-17
Sulfate ion	$SO_4^{2-}$	-744.63	-909
Thiosulfate ion	$S_2O_3^{2-}$	-513.2	-608

*Note*: pH = 7, 1 atm, 1 mol/L, 298 K.

enthalpy, and the Gibbs energy balance). This means also that there must exist mathematical relations between  $Y_{DX}$ ,  $Y_{AX}$ ,  $Y_{CX}$ ,  $Y_{QX}$ , and  $Y_{GX}$  (see Fig. 2b). These relations are addressed in a later section (see equations 9a–9e). It is obvious that this knowledge of the complete growth stoichiometry provides essential engineering information with respect to reactor design on the amount of O<sub>2</sub> that must be transferred (aeration capacity), the amount of carbon di-

oxide that must be removed (ventilation), the amount of heat to be removed (cooling capacity), or the amount of fermentation products (in anaerobic growth). The amounts of the required N source and  $HCO_3^-$  (autotrophic growth) also follow from these stoichiometric calculations.

#### MEASUREMENT OF GROWTH STOICHIOMETRY

As shown earlier, the measurement of one stoichiometric coefficient suffices, in general, to calculate all the other stoichiometric coefficients using the conservation relations. This measured stoichiometric coefficient requires the measurement of two conversion rates because, by definition, a stoichiometric coefficient is the ratio of two conversion rates. For example,  $Y_{DX} = r_X / - r_D$ . The most simple growth system contains eight conversion rates (biomass, N source, H<sup>+</sup>, H<sub>2</sub>O, CO<sub>2</sub>, electron donor, electron acceptor, heat production) and six conservation equations (C, H, O, N, enthalpy, charge). Measurement of two conversion rates is then sufficient to calculate all other rates and, hence, the complete growth stoichiometry. Currently, the most common measurements are biomass production and substrate (equal to electron donor) consumption. For aerobic growth the on-line measurement of O2 consumption and  $CO_2$  production by the analysis of  $O_2$  and  $CO_2$  in the off gas in air-sparged fermentors is becoming more and more routine. Especially for autotrophic growth, the online measurement of CO<sub>2</sub> consumption by off-gas analysis gives direct and highly accurate information on microbial growth (because all consumed  $CO_2$  appears as biomass). This method was very successfully applied to study the growth stoichiometry and kinetics of solid pyrite oxidation by Fe<sup>2+</sup>-oxidizing bacteria (12,13) and of Methanobacterium thermoautotrophicum on  $H_2/CO_2$  (14).

Most recently, it was also shown that on-line measurement of heat production during microbial growth can be used to explore growth stoichiometry and kinetics (15–17).

However, such a simple approach of measuring only two conversion rates often makes certain assumptions:

- Each chosen pair of measured conversion rates will allow the complete calculation of all other conversion rates.
- All measurements are reliable within a certain statistical error but without a systematic deviation.
- The assumed description of the growth system is correct, which means that by-products or additional substrates are assumed to be absent.

All these assumptions are subject to critical considerations, which are dealt with extensively in a recent series of publications (18–21). Here, simple examples are provided to illustrate the points of interest. The reader is referred to Refs. 18–21 for a more elaborate introduction, including the full mathematical and statistical aspects.

#### Noncalculability of Stoichiometry

Suppose that in Example 1a the chosen two conversion rates to be measured are biomass production  $(r_X)$  and

 $NH_4^+$  consumption ( $r_N$ ). Measurement of these two rates would not lead to a calculation of the other rates because  $r_X$  and  $r_N$  occur in the nitrogen-conservation equation in such a way that  $r_X$  uniquely determines  $r_N$ , and vice versa. It is then said that  $r_X$  and  $r_N$  are redundant. The N balance gives a constraint for these two measured conversion rates that can be used to calculate the statistically best estimate of  $r_X$  and  $r_N$ , which also exactly satisfies the N balance.

Clearly the choice of the two measured rates must be such that calculability of all other conversion rates is assured. In example 1a, suitable combinations would be the oxygen consumption rate ( $r_{\rm O}$ ) and biomass production rate ( $r_{\rm X}$ ),  $r_{\rm O}$  and the carbondioxide production rate ( $r_{\rm C}$ ), or  $r_{\rm X}$  and the heat production rate ( $r_{\rm Q}$ ).

#### III-Conditioned Calculability of Stoichiometry (Error Propagation)

It is well known that measured conversion rates have a certain measurement error. The subsequently calculated conversion rates, from combining the conservation relations and the two measurements, have an error due to error propagation. It is obviously of great practical importance to choose two measured conversion rates where this error propagation is minimal. A simple example to illustrate this problem is the aerobic growth of biomass on the donor glucose. If oxygen consumption  $(-r_0)$  and carbon dioxide production  $(r_c)$  are the measured rates, then the following relations (using conservation relations and the standard biomass composition) to calculate  $r_x$  and  $-r_D$  (in C-mol glucose/m<sup>3</sup> h) from the measured  $r_C$  and  $(-r_0)$  can be derived:

$$r_{\rm X} = 20r_{\rm C} - 20(-r_{\rm O})$$
  
 $(-r_{\rm D}) = 20(-r_{\rm O}) - 21r_{\rm C}$ 

Due to the large multiplication factors of 20 and 21 in these equations, the propagation of the measurement errors in  $r_{\rm C}$  and  $r_{\rm O}$  into  $r_{\rm X}$  and  $-r_{\rm D}$  is enormous.

If the donor conversion rate  $(-r_D)$  and the carbon dioxide production rate  $(r_C)$  were chosen as the measured rates  $r_X$  and  $(-r_D)$  would be calculated as

$$r_{\rm X} = (-r_{\rm D}) - r_{\rm C}$$
$$(-r_{\rm O}) = -0.05(-r_{\rm D}) + 1.05r_{\rm C}$$

The error propagation now is much lower and, therefore, from the measured  $(-r_D)$  and  $(r_C)$ ,  $r_X$  and  $(-r_O)$  can be calculated, as can be the other conversion rates involved. Clearly the aspect of error propagation is of major importance, and this propagation can be significantly decreased by a proper choice of the conversion rates to be measured.

#### **Redundancy of Measurements**

As stated earlier, in general two well-chosen measured conversion rates are usually sufficient to reliably calculate the complete stoichiometry. However, it is advantageous (Example 2) to measure more conversion rates than the minimum requirement of two. This leads to so-called redundant measurements, which can be used for two purposes error diagnosis and data reconciliation.

#### **Error Diagnosis**

- To check the validity of the defined growth systems with respect to the absence of by-products or possible second substrates
- To check the measured conversion rates for systematic errors

#### **Data Reconciliation**

• To decrease the measurement error in the calculated and measured conversion rates, provided that the statistically based checks (error diagnosis) on the validity of the growth system and the systematic errors in the measured conversion rates are passed

#### EXAMPLE 2

Use of redundant measurements to establish the presence of errors in the definition of the growth system or in the measurements

Consider the microbial growth system of Example 1a, where the following four conversion rates have been measured. The biomass has the standard elemental composition.

Biomass production	$r_{\rm X} = +1$ C-mol/h
O <sub>2</sub> consumption	$-r_{\rm O} = 1.2 \text{ mol/h}$
HCO <sub>3</sub> <sup>-</sup> production	$r_{\rm C} = 10.5 \text{ mol/h}$
Oxalic acid ( $C_2 O_4^{2-}$ consumption)	$-r_{\rm D} = 5.8 \text{ mol/h}$

We know that a minimum of two rate measurements are needed to calculate the full stoichiometry. Therefore there are two redundant measurements. We can now establish the conservation equations (with  $r_{\rm W}$ ,  $r_{\rm H}$ , and  $r_{\rm N}$  as the water, proton, and  $\rm NH_4^+$  conversion rates, respectively) based on conversion rates as

C conservation	$2r_{\rm D} + r_{\rm X} + r_{\rm C} = 0$
H conservation	$4r_{\rm N} + r_{\rm H} + 2r_{\rm W} + 1.8r_{\rm X} + r_{\rm C} = 0$
O conservation	$4r_{\rm D} + 2r_{\rm O} + r_{\rm W} + 0.5r_{\rm X} + 3r_{\rm C} = 0$
N conservation	$r_{\rm N} + 0.2r_{\rm X} = 0$
Charge conservation	$-2r_{\rm D} + r_{\rm N} + r_{\rm H} - r_{\rm C} = 0$

By eliminating the three nonmeasured rates ( $r_W$ ,  $r_H$ ,  $r_N$ ) from these five conservation equations, one obtains 5 - 3 = 2 equations, which relate the measured conversion rates only. The result is as follows:

$$2r_{\rm D} + r_{\rm X} + r_{\rm C} = 0$$
$$2r_{\rm D} - 4r_{\rm O} + 4.2r_{\rm X} = 0$$

The first relation can be recognized as the carbon balance, and the second is so-called electron balance or the balance of degree of reduction (1) (see also a later section). With respect to the C balance, one finds from the measurements:

$$C-in = 2 \times 5.8(oxalate) = 11.6 C-mol/h$$
$$C-out = 1(biomass) + 10.5(CO_2) = 11.5 C-mol/h$$

Clearly the C balance seems satisfying (0.86% gap).

For the balance of degree of reduction one obtains

electrons in =  $2 \times 5.8 = 11.6$  mol electrons/h

electrons out = -1.2(-4) + 1(4.2) = 9 mol electrons/h

Clearly there is a large gap of 2.6 mol electrons/h.

Because the C balance fits, it is reasonable to assume that the measured values of  $r_D$ ,  $r_X$ , and  $r_C$  are reliable. The balance of degree of reduction can therefore be wrong for two reasons:

- 1. A very inaccurate measurement of  $r_0$ .
- 2. If the measurement of  $r_{\rm O}$  is found to be correct, then the only other possibility is the presence of an additional electron acceptor (e.g., NO<sub>3</sub><sup>-</sup>). This would be an error in the defined growth system.

#### A Mathematically Complete Analysis of Calculability, Analysis of Redundancy, Error Diagnoses, and Data Reconciliation

In the preceding section simple examples were provided to highlight the problems in accurately establishing the full growth stoichiometry from measurements. Because all these calculations are based on linear conservation relations, it is highly appropriate to use matrix algebra. Basic to these calculations is the "elemental" matrix, which specifies the element, charge, and enthalpy information for each compound in the growth system. Recently, an extensive and coherent mathematical description has been provided for calculability, redundancy analysis, error diagnosis, statistical aspects, and data reconciliation using involved matrix algebra (18–21). The developed mathematical theory has been put in a user-friendly computer program called Macrobal (22).

# THE EFFECT OF GROWTH RATE ON GROWTH STOICHIOMETRY

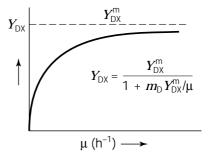
#### Maintenance Energy Concept

In his pioneering work, Monod (23) found that in exponential growth the amount of biomass formed increased in proportion to the amount of substrate consumed. This led to the definition of growth yield  $Y_{\rm DX}$  [amount of biomass produced per amount of electron donor (substrate) consumed]. We have seen that  $Y_{\rm DX}$  usually determines the complete growth stoichiometry. With the introduction of the chemostat in the early 1950s, microbial growth could be studied at a range of growth rates, and it became clear that  $Y_{\rm DX}$  decreased at lower growth rates  $\mu$ , as shown in Figure 3 (24). This phenomenon was explained by two different concepts (24–26):

- Endogenous respiration or microbial decay, determined by the parameter  $k_{\rm d}$
- Electron donor (substrate) requirements for maintenance, determined by the parameter  $m_{\rm D}$

The basic idea is, however, similar in recognizing that a microorganism is a complex structure where the polymers (proteins, etc.) are subject to slow thermal denaturation Microbial growth

Biomass yield is function of growth rate  $\boldsymbol{\mu}$ 



Maintenance concept  $m_D$ Decay concept  $k_d \rightarrow k_d = m_D Y_{DX}^m$ 

**Figure 3.** Dependence of  $Y_{DX}$  on growth rate  $\mu$ .

and where there are numerous small leaks associated with the many transmembrane gradients (e.g.,  $Na^+$  leaking into the microorganism). These leaking substances must be pumped out, and the degraded polymers must be rebuilt at the expense of Gibbs energy. This results in a small, but finite, need of Gibbs energy to maintain the biomass structure and the transmembrane gradients (maintenance Gibbs energy). In the concept of endogeneous respiration or microbial decay, this energy is produced by catabolism of biomass itself. In the concept of maintenance this energy is produced by catabolism of a part of the substrate (electron donor).

Mathematically, the dependence of  $Y_{\text{DX}}$  on growth rate  $\mu$  is described by equation 1a and shown in Figure 3.

$$1/Y_{\rm DX} = 1/Y_{\rm DX}^{\rm m} + m_{\rm D}/\mu$$
 (1a)

This equation contains two model parameters,  $Y_{\text{DX}}^{\text{m}}$  and  $m_{\rm D}$ , where  $m_{\rm D}$  is the rate of consumption of electron donor (substrate) that is catabolized to generate the necessary Gibbs energy flow for maintenance in C-mol electron donor per C-mol biomass per hour.  $Y_{DX}^{m}$  is the maximal biomass yield. Figure 3 shows that  $Y_{DX}$ , using equation 1a, decreases with decreasing growth rate. Clearly, at higher growth rates  $Y_{DX}$  comes close to  $Y_{DX}^{m}$ . Using typical values for  $m_{\rm D}$  it can be shown that only for  $\mu < 0.01$  to 0.05 h<sup>-1</sup>,  $Y_{\rm DX}$  starts dropping significantly below  $Y_{\rm DX}^{\rm m}$ . This means that in exponential growth, as occurs in batch fermentation where  $\mu$  is high, the stoichiometry is properly covered by  $Y_{\text{DX}}^{\text{m}}$ . However, in many industrial-fed batch-production processes, maintenance is extremely important due to the low growth rates applied. For example, in penicillin fermentation  $\mu \approx 0.01 \text{ h}^{-1}$  and about 70% of all consumed glucose is spent for maintenance (27). Similarly, in wastewater-treatment processes, where low growth rates are also applied, the maintenance effects are very relevant. However, in this area one often uses the biomass decay coefficient  $k_{\rm d}$ . This coefficient is however related to  $m_{\rm D}$  according to  $k_{\rm d} = m_{\rm D} Y_{\rm DX}^{\rm m}$ . In general, it can be shown that all biomass yields,  $Y_{iX}$  as defined in Figure 2a, decrease with decreasing growth rate  $\mu$ .

#### Measuring m<sub>D</sub>

Equation 1a shows that  $Y_{\text{DX}}^{\text{m}}$  and  $m_{\text{D}}$  can be obtained directly by measuring  $Y_{\text{DX}}$  at different growth rates  $\mu$ . Using equation 1a to plot  $1/Y_{\text{DX}}$  versus  $1/\mu$  as a straight line to obtain  $1/Y_{\text{DX}}^{\text{m}}$  and  $m_{\text{D}}$  is, however, not desirable, because the error distribution of the measurements  $Y_{\text{DX}}$  and  $\mu$  is completely distorted due to the use of  $1/Y_{\text{DX}}$  and  $1/\mu$ .

It is more proper to directly use the nonlinear equation 1a in combination with the measured  $Y_{\text{DX}}$  and  $\mu$ , and to use an algorithm for nonlinear parameter estimation. It is stressed that for accurate  $m_{\text{D}}$  values one should measure  $Y_{\text{DX}}$  at low growth rates (0.005–0.03 h<sup>-1</sup>).

#### **EXAMPLE 3a**

Calculating  $Y_{\rm DX}^{\rm m}$  and  $m_{\rm D}$  from measured  $Y_{\rm DX}$  as function of growth rate  $\mu$ 

Consider aerobic growth on glucose and that there are two measurements available. At  $\mu = 0.5 \text{ h}^{-1}$ ,  $Y_{\text{DX}} = 0.49 \text{ C-mol biomass}$  per C-mol glucose, and at  $\mu = 0.02 \text{ h}^{-1}$ ,  $Y_{\text{DX}} = 0.33$ .

Applying equation 1a will show that  $Y_{\text{DX}}^{\text{m}} = 0.50$  and  $m_{\text{D}} = 0.02$  C-mol glucose/C-mol biomass/h.

#### Other Maintenance Quantities

Microorganisms require Gibbs energy for maintenance. This is obtained by catabolizing the required amount of electron donor  $m_D$ . It is then obvious that other quantities, such as electron acceptor, heat, Gibbs energy, oxidized electron donor, and reduced electron acceptor, are also involved in maintenance, to catabolize the  $m_D$  electron donor. These maintenance-related quantities are directly obtained from the stoichiometry of the catabolic reaction (Example 3b).

#### EXAMPLE 3b

Calculating other maintenance rates using the catabolic reaction

In Example 3a it was found that  $m_D = 0.02$  C-mol glucose/C-mol biomass/h.

In the growth system being considered, the catabolic reaction is the aerobic oxidation of glucose according to

Using the stoichiometry of this catabolic reaction and the known  $m_{\rm D}$ , it is now easy to calculate the other maintenance rates:

maintenance glucose  $m_D = 0.02$  C-mol glucose/C-mol Xh = 0.02/6 mol glucose/C-mol biomass/h

maintenance oxygen  $m_{\rm A}=\frac{0.02}{6} imes$  6 mol O<sub>2</sub>/C-mol biomass/h

maintenance  $\text{HCO}_3^ m_{\text{C}} = \frac{0.02}{6} \times 6 \text{ mol CO}_2/\text{C-mol biomass/h}$ 

maintenance heat  $m_{\rm q} = \frac{0.02}{6} \times 2,814$  kJ/C-mol biomass/h

maintenance Gibbs energy 
$$m_{\rm G} = \frac{0.02}{6} \times 2,843 \text{ kJ/C-mol biomass/h}$$

Complete Growth Stoichiometry as a Function of Growth Rate

Equation 1a shows how  $1/Y_{\text{DX}}$  depends on the growth rate  $\mu$  and the two parameters  $Y_{\text{DX}}^{\text{m}}$  and  $m_{\text{D}}$ . Completely similar equations can be derived for growth yields on acceptor (A), carbon dioxide (C), heat (Q), and Gibbs energy (*G*) according to equation 1b:

$$1/Y_{iX} = 1/Y_{iX}^m + \frac{m_i}{\mu}$$
 (1b)

Here *i* can be A, C, Q, or G. The maintenance coefficients for the different compounds are related to  $m_{\rm D}$  according to Example 3b. The maximal yields  $Y_{\rm AX}^{\rm m}$ ,  $Y_{\rm CX}^{\rm m}$ ,  $Y_{\rm QX}^{\rm m}$  and  $Y_{\rm GX}^{\rm m}$ are related to  $Y_{\rm DX}^{\rm m}$ , and can be found by solving the macrochemical equation, using the available  $Y_{\rm DX}^{\rm m}$  value, according to Example 1.

# A THERMODYNAMICALLY BASED METHOD TO ESTIMATE GROWTH STOICHIOMETRY

In the previous paragraphs the methods for accurate measurement of a growth stoichiometric coefficient, as, for example, the biomass yield on electron donor  $Y_{DX}$  and the subsequent calculation of all the nonmeasured stoichiometric coefficients of the macrochemical equation (using the conservation principles) have been provided. In past decades, the value of  $Y_{DX}$  for many different microorganisms, different electron donors, C sources, and electron acceptors has been measured under C- and energy-limited growth conditions. Many methods have been proposed to predict  $Y_{DX}$  because of its obvious importance. Recently, a critical evaluation of these methods has been performed (2). The following criteria were used for the evaluation:

- The method should be generally applicable to all chemotrophic growth systems.
- The method should relate directly to the second law of thermodynamics.
- No detailed knowledge of metabolism is required; only the identity of the electron donor, C source, and electron acceptor is known.
- Methodological problems are absent.

The conclusion of this evaluation was that none of the published methods satisfied these simple criteria. Therefore, an alternative method that satisfies the mentioned criteria has been proposed (2). This method is based on  $1/Y_{\rm GX}$ , which is the amount of Gibbs energy (in kilojoules) that must be dissipated for the production of 1 C-mol biomass.

The Gibbs energy stoichiometric parameter  $1/Y_{GX}$  has already been introduced as one of the stoichiometric coefficients in the macrochemical reaction equation (Fig. 2b). Therefore, it is obvious that this energetic parameter can be calculated directly if only one of the chemical stoichiometric coefficients has been measured and if the electron donor, electron acceptor, and C source are known (see Example 1b, where  $1/Y_{GX} = 1,052$  kJ/C-mol biomass).

Furthermore it is well known that the value of growth yields depends on the growth rate ( $\mu$ ) due to the Gibbs energy that must be used for maintenance (see earlier section). This means that the Gibbs energy needed to produce biomass should be divided into two parts:

1. A growth-related part

biomass

2. A maintenance-related part

Mathematically this can be expressed as

$$1/Y_{\rm GX} = \frac{1}{Y_{\rm GX}^{\rm m}} + \frac{m_{\rm G}}{\mu}$$
  
Total needed Gibbs Gibbs energy for Maintenance Gibbs (1c)  
energy kJ/C-mol new biomass energy for existing

biomass

where  $1/Y_{GX}^{m}$  is the Gibbs energy needed to make 1 C-mol of biomass (kJ/C-mol X) and  $m_{G}$  is the Gibbs energy needed for biomass maintenance (kJ/C-mol biomass h). The biomass specific growth rate (h<sup>-1</sup>) is  $\mu$ .

Clearly, at high growth rate  $\mu$ , the  $m_G/\mu$  term becomes negligible and  $1/Y_{GX}$  becomes practically equal to  $Y_{DX}^m$ . At low growth rates  $Y_{GX}$  becomes much lower than  $Y_{GX}^m$ .

Equation 1c shows that in order to calculate  $Y_{GX}$  as a function of growth rate  $\mu$  we need information about  $Y_{GX}^m$  and  $m_G$ . In the past years two simple correlations have been found with which to estimate  $Y_{GX}^m$  and  $m_G$  (2,4). These correlations were established using a very large body of experimental growth yields, which covered carbon- and energy-limited growth for the following:

- Many different microorganisms (bacteria, fungi, plant cells)
- Many different C sources, including CO<sub>2</sub> and a wide variety of organic substrates
- Different electron acceptors (aerobic, anaerobic, denitrifying)
- Electron donors that need reversed electron transport (RET)

The resulting correlations are given in equations 2 and 3. Figure 4 shows the  $m_{\rm G}$  data used to establish equation 2; Figure 5 shows the  $1/Y_{\rm GX}^{\rm m}$  data used to establish the correlations 3a and 3b.

#### Maintenance Gibbs Energy Need m<sub>G</sub>

The data for  $m_G$  as a function of temperature shown in Figure 4 can be correlated with an Arrhenius type of relation:

$$m_{\rm G} = 4.5 \, \exp \! \left[ \frac{-69,000}{\rm R} \left( \frac{1}{\rm T} - \frac{1}{298} \right) \right]$$
 (2)

This correlation was found to hold (with  $\pm$  40% accuracy) for a very wide variety of organisms, for different electron

donors, for aerobic and anaerobic conditions, and for a temperature range of 5–75  $^{\circ}$ C (4). Obviously, the main influencing factor is the temperature, which behaves as an Arrhenius function with an activation energy of 69,000 J/mol. The type of electron donor (organic or inorganic), the microorganism, and the electron acceptor are of minor importance. This seems logical, because maintenance is a biomass-linked Gibbs-energy-requiring process that counteracts the biomass-deteriorating processes (protein degradation, leakage over cell membranes, etc.).

#### Gibbs Energy for Growth

The data for  $Y_{GX}^m$  shown in Figure 5a (heterotrophic growth) and Figure 5b (autotrophic growth) can be correlated by equations 3a and 3b as shown in Ref. 2. For autotrophic growth it was found to be important to distinguish electron donors for which reversed electron transport (RET) was necessary. Such electron donors (e.g., Fe<sup>2+</sup>/ Fe<sup>3+</sup>, NH<sub>4</sub><sup>+</sup>/NO<sub>2</sub><sup>-</sup>) provide electrons that have insufficient Gibbs energy to reduce the C source CO<sub>2</sub> to biomass. Microorganisms using such electron donors first have to increase the Gibbs energy level of the donor electrons by the biochemical process RET.

Heterotrophic growth/autotrophic growth (-RET)

$$\frac{1/Y_{GX}^{m}}{x} = 200 + 18(6 - C)^{1.8} + \exp[((3.8 - \gamma)^{2})^{0.16} (3.6 + 0.4C)]$$
(3a)

Autotrophic growth (+RET)

$$1/Y_{GX}^{m} = 3,500$$
 (3b)

It was found (4) that the Gibbs energy dissipation required for the production of 1 C-mol biomass mainly depends on the C source used (equations 3a and 3b) The type of microorganism and the type of electron acceptor have only minor effects, as shown in Figures 5a and 5b. The influence of the C source on  $Y_{GX}^m$  can be characterized by the following:

- Its number C of carbon atoms (e.g., for  $CO_2 C = 1$ and for glucose C = 6) as shown in Figure 5a
- Its degree of reduction  $\gamma$  (1)

 $\gamma$  is a stoichiometric number of a chemical compound that represents the number of electrons in the compound. For organic compounds  $\gamma$  is per C-mol, for inorganic compounds  $\gamma$  is per mol. For example, for CO<sub>2</sub>  $\gamma = 0$ , for CH<sub>4</sub>  $\gamma = 8$ , and for glucose  $\gamma = 4$ . The concept of degree of reduction will be further elucidated extensively later in this article. For organic compounds (Fig. 5a),  $\gamma$  has a value between 0 and 8. For inorganic compounds (Fig. 5b), only a lower value of 0 holds; a maximal value does not exist because there is no normalization per atom. It is relevant to know that biomass has a degree of reduction of about 4.2. Equation 3a and Figure 5a show that, in the situation that RET is not required for both hetero- and autotrophic growth, the Gibbs energy needed to produce biomass

• Increases if the number of C atoms in the carbon source (the parameter C in equation 3a) decreases

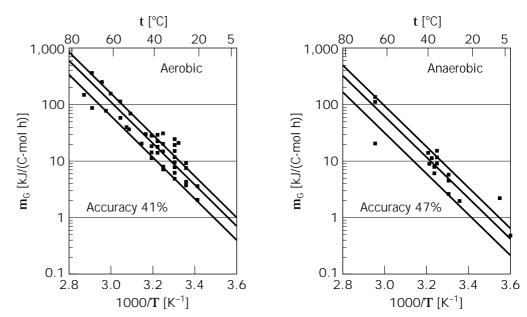


Figure 4. Maintenance Gibbs energy  $m_G$  (in kJ/C-mol biomass h) for aerobic (a) and anaerobic (b) growth, shown as an Arrhenius function of temperature. The lines represent equation 2.

 Increases if the degree of reduction of the carbon source (the parameter γ in equation 3a) is smaller or larger than about 3.8

Equation 3a further shows that for heterotrophic growth  $1/Y_{GX}^m$  ranges between about 200 and 1,000 kJ/C-mol biomass, for the C sources explored, for which:

- The number of carbon atoms in the carbon source ranges between C = 1 (e.g.,  $CO_2$ , formate, methane) and C = 6 (e.g., glucose, citrate).
- The degree of reduction of the C source γ ranges between 0 (for CO<sub>2</sub>) and 8 (for CH<sub>4</sub>).

The effect of the number of C atoms (C) and degree of reduction ( $\gamma$ ) of the C source can be simply understood as follows:

- Biomass contains many polymers that contain monomers of four to six C atoms. If the C source contains fewer than four to six C atoms, the microorganism must perform extra biochemical reactions to achieve C-C couplings. This requires extra Gibbs energy, compared to a C source that has six C-atoms, Hence  $1/Y_{m_X}^m$  increases for C-sources with less carbon atoms.
- Biomass has  $\gamma = 4.2$ . If the C source is more reduced ( $\gamma > 4.2$ ) or more oxidized ( $\gamma < 4.2$ ), there is a need for additional oxidation reactions or reduction reactions, respectively, as compared to a carbon source (like glucose) with  $\gamma = 4$ . These additional reactions lead to extra Gibbs energy dissipation, leading to a higher value of  $1/Y_{GX}^{m}$ .

Simply stated, the more biochemical tinkering is needed to convert an organic C source into biomass, the more Gibbs energy is dissipated and the higher  $1/Y_{GX}^{m}$  becomes. Obviously glucose (C = 6,  $\gamma$  = 4) is a nearly ideal C-source because it requires the least Gibbs energy dissipation for biomass production. According to equation 3a, for glucose

 $1/Y_{GX}^{m} = 200 + 0 + 36 = 236 \text{ kJ/C-mol biomass.}$  In contrast, CO<sub>2</sub> is a very poor C source, because it requires about four times as much Gibbs energy ( $1/Y_{GX}^{m} = 200 + 236 + 460 = 986 \text{ kJ/C-mol}$  according to equation 3a). Equation (3b) shows that for autotrophic growth, in the situation where RET is needed (which occurs for many inorganic electron donors),  $1/Y_{GX}^{m}$  has a very high value of 3,500 kJ/C-mol biomass. This value should be compared to autotrophic growth without RET as occurs with, for example, H<sub>2</sub> or CO as electron donor (for which  $1/Y_{GX}^{m} \approx 1,000 \text{ kJ/C-mol according to equation 3a).$ 

Obviously, the use of RET increases the Gibbs energy dissipation needed for biomass production tremendously. The explanation is that, using the RET process, the electrons of the electron donor are increased in energy level, up to the energy level of electrons in NADH in order to make  $CO_2$  reduction to biomass thermodynamically feasible. This "energy-pumping" process (RET) apparently requires a large amount of Gibbs energy, of about 3,500 – 1,000 = 2,500 kJ/C-mol biomass produced.

The effect that the type of the available C source has on the Gibbs energy needed for biomass synthesis is well known in biochemistry. Biochemists express the energy need in ATP. Figure 6 compares the calculated Gibbs energy dissipation needed for biomass synthesis  $(1/Y_{GX}^m)$ , in kJ/C-molX) with the theoretically calculated amount of ATP expenditure for biomass synthesis in mol ATP/C-mol X. The points shown are for different C sources, ranging from glucose (28.8) to CO<sub>2</sub> (2.5). The parenthetical numbers are the published (10) biomass yields on ATP in gram-X/mol ATP. It is clear that there is a close correspondence, which is logical. Equations 3a and 3b provide the energy needed for biomass synthesis in kilojoules, whereas the biochemists use mol ATP as the energy measure.

In conclusion, it should be realized that equations 2, 3a and 3b are completely sufficient to estimate a biomass yield and the full macrochemical equation for any arbitrary chemotrophic growth system (Example 4).

The predictive accuracy of this correlation for chemotrophic growth has been shown (2,4) to be  $\pm 10$  to 20% rela-

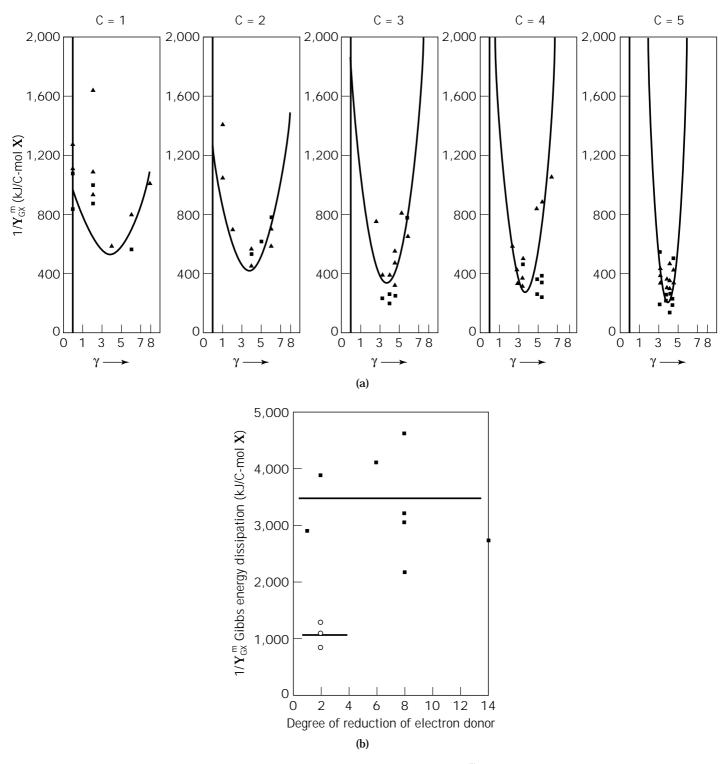


Figure 5. Reciprocal maximal yield of biomass on Gibbs energy,  $1/Y_{GX}^m$ , (kJ/C-mol X); (a) Heterotrophic growth (triangles, aerobic; squares, fermentation, X's denitrifying systems); C is the number of carbon atoms in the carbon source;  $\gamma$  is the degree of reduction of the carbon source. (b) Autotrophic growth (squares, electron donors where reversed electron transport [RET] is needed; circles, donors without RET). The lines represent equations 3a and 3b.

tive error in a yield range of nearly two orders of magnitudes of 0.01–0.70 C-mol biomass per C-mol organic electron donor or per mol inorganic donor while covering aerobic, anaerobic, denitrifying, autotrophic microbial systems with and without RET (Fig. 7). The measured yield data used were taken from Refs. 2 and 4.

#### **EXAMPLE 4**

Calculation of the full macrochemical reaction equation using the correlations of equations 2, 3a, and 3b

It is assumed that a microorganism grows an aerobically on methanol as C source and electron donor with  $\rm NH_4^+$  as the N source

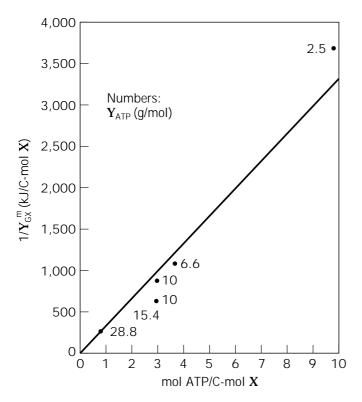


Figure 6. Comparison of energy needed for biomass synthesis on different carbon sources in mol ATP/C-mol biomass and in kJ/C-mol biomass ( $1/Y_{GX}^m$ ). The numbers refer to the conventional biomass yield on ATP in gram biomass/mol ATP for different carbon sources (10).

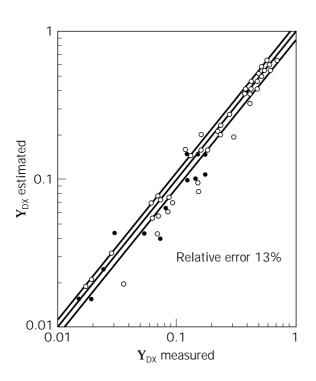


Figure 7. Comparison of measured and predicted biomass yield  $Y_{DX}$  (solid circles, fermentative; open circles, aerobic growth systems).

and acetate is produced. The growth system contains biomass,  $NH_4^+$ ,  $H^+$ ,  $HCO_3^-$ ,  $H_2O$ , methanol, and acetate as the seven compounds. The general macrochemical reaction equation for the production of 1 C-mol biomass can be written as follows:

$$\begin{array}{rl} fCH_{3}OH \ + \ aNH_{4}^{+} \ + \ bH^{+} \ + \ cC_{2}H_{3}O_{2}^{-} \\ & + \ dH_{2}O \ + \ 1CH_{1.8}O_{0.5}N_{0.2} \ + \ eHCO_{3}^{-} \end{array}$$

Clearly there are six unknown stoichiometric coefficients (a–f). However, using equation 3a we can calculate that (C = 1,  $\gamma = 6$  for methanol, maintenance has been neglected)  $1/Y_{GX}^m = 200 + 326 + 172 = 698$  kJ/C-molX. This means that we know that the Gibbs energy of reaction of the macrochemical reaction equation equals -698 kJ.

We can now write the conservation equations for C, H, O, N, electric charge, and the Gibbs energy balance (taking values of  $\Delta G_f^{01}$  from Table 2):

C balance	f + 2c + 1 + e = 0
H balance	4f + 4a + b + 3c + 2d + 1.8 + e = 0
O balance	f + 2c + d + 0.5 + 3e = 0
N balance	a + 0.2 = 0
charge balance	$\mathbf{a} + \mathbf{b} - \mathbf{c} - \mathbf{e} = 0$

Gibbs energy balance 
$$(-175.39)f + (-79.37)a + (-39.87)b + (-369.41)c + (-237.18)d + (-67)1 + (-586.85)e + 698 = 0$$

Solving these six equations gives, for a to f,

$$\begin{array}{rll} a &=& -0.2; \, b \,=\, 2.866; \, c \,=\, 8.898; \, d \,=\, 12.964; \\ & e \,=\, -6.232; \, f \,=\, -12.564 \end{array}$$

This gives a biomass yield on methanol of 1/12.564 = 0.08 C-mol biomass/C-mol methanol. The stoichiometric result also shows that the acetate production is 8.898/12.564 = 0.70 mol acetate/mol methanol, showing a C yield of 1.4 acetate carbon/methanol-carbon. This is, of course, due to the CO<sub>2</sub> fixation that occurs (6.232 mol HCO<sub>3</sub><sup>-</sup> per 12.564 mol methanol).

If maintenance is not allowed to be neglected  $m_G$  must be taken into account. For example, the temperature is assumed to be 50 °C. Equation 2 then shows that  $m_G = 38.8 \text{ kJ/C-mol biomass h}$ . If the growth rate  $\mu = 0.03 \ h^{-1}$ , then we can calculate, using equation 1c that  $1/Y_{GX} = 698 + 38.8/(0.03) = 1,991 \ kJ/C$ -mol biomass. Using this number one can solve the six equations to obtain the complete stoichiometry, which holds under these conditions.

Before ending this section, a final warning is relevant. The described thermodynamic method of predicting growth stoichiometry is based on a very wide database of experimentally measured growth systems. No detailed biochemical information is required, because intrinsically a kind of average biochemistry used by most organisms is assumed. This is an attractive feature, but in the end we should consider that, of course, the biochemistry used by microorganisms does have a significant influence. For example, for the anaerobic ethanol fermentation on glucose the mentioned method will give  $Y_{DX} = 0.15$  C-mol biomass/C-mol glucose. This is indeed found for Saccharomyces cerevisae. However, another organism, Zymomonas mobilis, does the same glucose/ethanol process, but with  $Y_{DX} = 0.07$ . The explanation is that Z. mobilis uses a completely different biochemical pathway for glucose catabolism than S. cerevisae. From this example we can also

learn that if the predicted biomass yield differs very substantially from the actually measured yield, it might be possible that the microorganism being studied uses a novel pathway for catabolism or anabolism.

#### A USEFUL REFERENCE SYSTEM TO SIMPLIFY GROWTH STOICHIOMETRIC AND ENERGETIC CALCULATIONS AND TO GAIN INSIGHT

#### The Growth Reference System

In the preceding sections, the stoichiometric coefficients for the macrochemical reaction equation of biomass formation have been solved by setting up the proper conservation equations (C, H, O, N, charge, enthalpy) and the Gibbs energy balance. Although this is a sufficient and straightforward method, solving these linear equations remains unattractive and does not provide insight. To simplify these calculations and to gain insight, a special reference system has been designed—the growth reference system. This reference system is based on the observation that, in all chemotrophic growth systems,  $H_2O$ ,  $HCO_3^-$ ,  $H^+$ , and N source (mostly  $NH_4^+$ ) occur as chemical compounds (see earlier section on growth system definition). In this special reference system each chemical compound is assigned three new numbers.

- γ the degree of reduction, which represents the electron content per C-mol (for organic compounds) or per mol (for inorganic compounds)
- $\ensuremath{\varDelta G_e}$  the Gibbs energy per electron present in the compound
- $\varDelta H_e$  the enthalpy per electron present in the compound

Clearly  $\gamma$  is a stoichiometric quantity and  $\Delta G_e$  and  $\Delta H_e$  are energetic parameters.

The reference system is designed such that for  $H_2O$ ,  $HCO_3^-$ ,  $H^+$  (pH = 7), N source for growth,  $HPO_4^{2-}$ ,  $NO_3^-$ ,  $SO_4^{2-}$ , and  $Fe^{3+}$ , the values of  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  are zero. For  $\Delta G_e$ , the biochemical standard conditions (1 mol/L, 1 bar, pH = 7,298 K) are assumed,  $\Delta H_e$  is calculated for  $CO_2$  (gas) because of the large heat effect of  $HCO_3^-$  (liq)  $\Leftrightarrow CO_2$  (gas) transfer.

The calculation of  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  follows from the reference redox half reaction where 1 C-mol of organic or 1 mol of inorganic compound is converted into the reference chemicals and a number of electrons. The number of electrons is by definition equal to  $\gamma$  (Example 5). From the Gibbs energy and enthalpy of this reference reaction, called  $\Delta G_{ref}$  and  $\Delta H_{ref}$  (calculated with the usual thermodynamic  $\Delta G_{f}^{01}$  and  $\Delta H_{f}^{01}$  values, see Table 2), the values of  $\Delta G_e$  and  $\Delta H_e$  follow from equations 4a and 4b.

$$\Delta \mathbf{G}_{\mathbf{e}} = \frac{-\Delta \mathbf{G}_{\mathbf{ref}}}{\gamma} \tag{4a}$$

$$\Delta \mathbf{H}_{\mathbf{e}} = \frac{-\Delta \mathbf{H}_{\mathrm{ref}}}{\gamma}$$
(4b)

#### **EXAMPLE 5**

The reference redox half reaction and calculation of  $\gamma$  and  $\varDelta G_{\rm e}$  for chemical compounds

For methanol the following reference redox half reaction can be set up according to the preceding definition by converting methanol to the reference compounds  $HCO_3^-$ ,  $H_2O$ , and  $H^+$ 

$$-1CH_4O - 2H_2O + HCO_3^- + 7H^+ + 6e^-$$

In this reference redox half reaction, 1 C-mol methanol is converted and six electrons are produced, hence  $\gamma=+6$  for methanol. Using the  $\varDelta G_{f^-}^{01}$  values from Table 2, the  $\varDelta G_{ref}^{nf}$  for the methanol-reference redox half reaction follows as (standard conditions)

$$\Delta G_{\rm ref}^{01} = (7)(-39.87) + 1(-586.85) - (2)(-237.18) - (1)(-181.75) = -216.192 \text{ kJ}$$

This gives for the  $\varDelta G_e^{01}$  value of methanol by equation 4a

$$\Delta G_{e}^{01} = -\left(\frac{-216.192}{6}\right) = +36.032 \text{ kJ/e-mol}$$

Obviously  $\varDelta H_e$  can be calculated in a similar way by calculation of  $\varDelta H_{ref}.$ 

For biomass the following redox half reaction can be set up, assuming that  $NH_4^+$  is the N source:

$$-1CH_{1.8}O_{0.8}N_{0.2} - 2.5H_2O + HCO_3^- + 0.2NH_4^+ + 5H^+ + 4.2e^-$$

Obviously, the degree of reduction for biomass is 4.2. The  $\varDelta G^{01}_{ref}$  value is obtained similarly as earlier for methanol.  $\varDelta G^{01}_{ref}$  can be calculated to be -142.128 kJ, giving

$$\Delta G_e = -(-142.128)/(4.2) = +33.840 \text{ kJ/e-mol}$$

In a similar way as shown in Example 5 for each chemical compound, the values of  $\gamma,\ \varDelta G_e,$  and  $\varDelta H_e$  can be calculated for a large number of relevant compounds. Table 3 contains all relevant stoichiometric and energetic information for growth systems, clearly shown in the following. A point of attention is the finding (Table 3) that for biomass the degree of reduction depends on the N source used in the growth system. For example  $\gamma = 4.2$  for NH<sub>4</sub><sup>+</sup> and 5.8 for  $NO_3^-$  as N source. This is a consequence of the reference definition. The advantage is that the N source disappears from the stoichiometric calculations using  $\gamma$ ,  $\Delta G_{e}$ , and  $\Delta H_{e}$ (Examples 7a, 7b, and 8b). The defined reference system is closely related to the generalized degree of reduction as defined by Roels (1) and Erickson et al. (28). It can be seen that for reduced organic compounds  $\gamma$  is between 0 and 8 (per C-mol). For inorganic compounds, such an upper limit does not exist (because there is not a normalization per atom). For  $O_2$ ,  $\gamma$  is negative (-4), which is logical for an acceptor.  $\varDelta G_e$  is related to the conventional redox potential of redox half reactions ( $\Delta G_e^{01} = -FE_0^1$ ).  $\Delta G_e$  is calculated using  $HCO_3^-$  (the most abundant form of carbon dioxide at pH = 7);  $\Delta H_e$  has been calculated using CO<sub>2</sub> (gas) as reference, to take the large heat effect of  $HCO_3^- \rightarrow CO_2$  (gas) into account.

	γ Degree of reduction per C-mole for organic and per mole for inorganic compounds in electrons/(C)-mole	$\Delta G_{e}^{01}$ (kJ/e-mol)	${\it \Delta} { m H}_{ m e}^{0}$ (kJ/e-mol)
biomass/NH <sub>4</sub> <sup>+</sup> - N source	+4.2	+ 33.840	-26.1
Biomass/ $NO_3$ – N source	+ 5.8	+14.820	-44.2
$Biomass/N_2 - N$ source	+4.8	+32.948	-26.3
N source for growth	0	0	0
$HCO_3^-$	0	0	0
Oxalate	+1	+52.522	-20
Formate	+2	+39.186	-15.50
Glyoxylate	+2	+48.229	_
Tartrate	+2.5	+39.577	_
Malonate	+2.67	+28.976	_
Fumarate	+3	+33.662	-31.60
Malate	+3	+33.354	-32.20
Citrate	+3	+32.282	- 33.90
Pyruvate	+ 3.33	+34.129	-23.60
Succinate	+3.50	+28.405	- 36.30
Gluconate	+3.67	+39.106	_
Formaldehyde	+4	+45.326	-0.10
Acetate	+4	+26.801	-33.50
Lactate	+4	+31.488	-28.90
Glucose	+4	+39.744	-25.75
Mannitol	+4.33	+38.777	_
Glycerol	+4.67	+37.625	-24.30
Propionate	+4.67	+26.939	-33.80
Ethylene glycol	+ 5	+ 37.292	_
Acetoin	+ 5	+32.625	_
Butyrate	+5	+27.000	-33.30
Propanediol	+5.33	+33.177	_
Acetone	+5.33	+28.718	-30.90
Butanediol	+5.50	+31.374	_
Methanol	+ 6	+36.032	-23
Ethanol	+6	+30.353	-28.90
Propanol	+ 6	+29.144	-32.50
n-Alkane	+6.13	+26.694	
Propane	+6.66	+25.948	-31.90
Ethane	+ 7	+25.404	-31.40
Methane	+8	+22.925	-31.50
CO	+2	+47.477	-1.5
H <sub>2</sub>	+2	+ 39.870	0
$SO_4^{2-}$	Õ	0	0
$SO_3^{4-}$	+ 2	+ 50.296	_
S <sup>0</sup>	$+\tilde{6}$	+19.146	-55.2
$S_2O_3^2$	+ 8	+23.584	-27.5
HS <sup>-</sup>	+ 8	+20.850	-43.9
NO <sub>3</sub>	0	0	0
NO <sub>2</sub>	+ 2	-41.650	- 108.5
NO(g)	+3	-96.701	
$N_2O(g)$	+ 3	-57.540	-124.55
$N_2O(g)$ $NH_4^+$	+ 8	-35.109	-101.9
N <sub>2</sub>	+ 10	-72.194	-136.4
$Fe^{3+}$	+ 10 0	- 72.194 0	-130.4 0
Fe <sup>2+</sup>	0 + 1	-74.270	-46.8
H <sub>2</sub> O	+ 1 0	- 74.270	-40.8 0
	-4	-78.719	-143
O <sub>2</sub>	-4	- 70.719	- 143

#### Table 3. Calculated $\gamma$ , $\Delta G_e^{01}$ , and $\Delta H_e^0$ Values for Chemical Compounds under Standard Conditions

Note: pH = 7, 1 mol/L, 1 atm, 298 K.

Balance of Degree of Reduction, Atomic Degrees of Reduction, and the COD Balance

In the previously defined "growth reference" system,  $\gamma_i$  was introduced as the degree of reduction of compound i. This parameter is important in stoichiometric calculations, because due to the principle of electron conservation, an electron balance can be defined. This is the so-called balance of degree of reduction. This is not an additional conservation principle (in addition to C, H, O, N, and charge conservation). The balance of degree of reduction can be obtained from the usual C, H, O, N, and charge balances by eliminating (by suitable substitutions)  $H^+$ ,  $H_2O$ ,  $HCO_3^-$ , and the N source. Hence, the balance of degree of reduction is a suitable linear combination of already available conservation equations. The importance of the balance of degree of reduction is that, by definition, in this balance, only biomass formation, consumption of electron donor, and consumption of electron acceptor are related. Based on the previous definition of the reference set of compounds in the growth reference system it is also possible to calculate the degree of reduction of atoms and of electric charge (Table 4).

It should be noted that the atomic degree of reduction for the N atom in biomass depends on the applied N source as a consequence of the defined growth reference system as explained earlier. Using the  $\gamma$  values of atoms and electric charge in Table 4, it is straightforward to calculate the  $\gamma$  values for any chemical compound for which the elemental composition is known (Example 6a). This is an equivalent alternative to writing the reference redox half reaction to obtain  $\gamma$  (Example 5).

#### EXAMPLE 6a

Direct calculation of  $\gamma$  from elemental composition

Using the atomic degrees of reduction (Table 4) it can easily be checked that indeed for the reference chemicals  $\gamma = 0$ :

H <sub>2</sub> O	$\gamma = 2 \times 1 + 1(-2) = 0$
CO <sub>2</sub>	$\gamma = 1 \times 4 + 2(-2) = 0$
$HCO_3^-$	$\gamma = 1 \times 1 + 1 \times 4 + 3(-2) + 1 = 0$
$H^+$	$\gamma = 1 \times 1 + 1(-1) = 0$

#### Table 4. Degree of Reduction of Atoms and Electric Charge According to the Definition of the Growth Reference System

Atom or charge	Degree of reduction of atoms
Н	+1
0	-2
С	+4
Charge +1	-1
Charge – 1	+1
S	+6
Р	+5
Ν	+5
N in N index in biomass	+3 for NH <sub>4</sub> <sup>+</sup> or NH <sub>3</sub> as N source
	0 for N <sub>2</sub> as N source
	+5 for NO <sub>3</sub> <sup>-</sup> or HNO <sub>3</sub> as N source

For the degree of reduction of biomass ( $\gamma_X$ ) it is easy to show that this is a function of the N source used. Using the standard elemental biomass composition  $CH_{1.8}O_{0.5}N_{0.2}$  and using the N degree of reduction for the different N sources (Table 4) one obtains

$$\begin{array}{l} - \, \mathrm{NH}_4^+ \text{ as N-source } \gamma_{\mathrm{X}} = 1 \, \times \, 4 \, + \, 1.8 \, \times \, 1 \, + \, 0.5(-2) \\ + \, 0.2(-3) \, = \, 4.2 \\ \\ - \, \mathrm{NO}_3^- \text{ as N-source } \gamma_{\mathrm{X}} = 1 \, \times \, 4 \, + \, 1.8 \, \times \, 1 \, + \, 0.5 \, \times \, (-2) \\ + \, 0.2(5) \, = \, 5.8 \end{array}$$

For the electron content of an organic substrate (e.g., acetate ion,  $C_2H_3O_2^-$ ) the amount of electrons is  $2 \times 4 + 3 \times 1 + 2(-2) + 1(+1) = 8$ . Because for organic compounds  $\gamma$  is defined as the number of electrons per C atom, we obtain for acetate with 2 carbon atoms  $\gamma = 8/2 = 4$ .

The degree of reduction balance is also called chemical oxygen demand (COD) balance in wastewater engineering (26). The COD balance is equivalent to the balance of degree of reduction. COD is a number assigned to each chemical and represents the consumed  $O_2$  on total oxidation in  $g O_2/g$  compound. There is a direct link with degree of reduction. Each mole of electrons represents 8 g COD. This is easily understood, because the consumption of 1 mol  $O_2$  represents the acceptance of 4 mol electrons ( $\gamma = -4$ ; see Table 3). One mol  $O_2$  represents -32 g COD and therefore 1 mol electrons  $\equiv 8$  g COD.

#### EXAMPLE 6b

#### Calculation of COD values

Consider glucose, in which 1 mol (= 180 gram) represents (according to Table 3) a total of 6  $\times$  4 electrons = 6  $\times$  4  $\times$  8 = 192 g O<sub>2</sub>. Clearly glucose has a COD value of 192/180 = 1.0667 g COD/ g glucose.

The NO<sub>3</sub><sup>-</sup>/N<sub>2</sub> acceptor couple has  $\gamma_A = -5$  electrons. The COD value of NO<sub>3</sub><sup>-</sup> - N is then  $-5 \times 8/14 = -2.857$  g COD per gram nitrate-nitrogen.

The values of  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  from Table 3 can be used for very easy stoichiometric and energetic calculations as shown in Examples 7a and 7b.

#### EXAMPLE 7a

Calculation of the stoichiometry of example 1a using  $\gamma$  values

In Example 1a, five equations were solved to calculate the full macrochemical equation. Using the  $\gamma$  values of Table 3 we can first make the balance of degree of reduction. For the electron donor oxalate  $\gamma_D = 1$  per carbon or 2 per mole oxalate; for biomass  $\gamma_X = 4.2$  and for the electron acceptor  $O_2\gamma_A = -4$  (Table 3). For all the other chemicals (N source, H<sup>+</sup>, H<sub>2</sub>O, HCO<sub>3</sub><sup>-</sup>)  $\gamma = 0$  by definition. The  $\gamma$  balance is now

$$2f - 4c + 4.2 = 0$$

Because f = -5.815 we obtain c = -1.857 directly.

From the C balance we then obtain e = +10.63. From the N balance a = -0.20, from the charge balance b = -0.8, and from

the O or H balance we finally find d = -5.42. This is, as expected, the same result as before in Example 1a.

#### EXAMPLE 7b

Calculation of the Gibbs energy of reaction in example 1b using  $\varDelta G_e$  values

Using the now-available full macrochemical stoichiometry, it is possible to calculate the Gibbs energy of reaction using the Gibbs energy balance.

For each chemical compound the Gibbs energy contribution follows from the product of its number of electrons and its  $\varDelta G_e$  number. For example (using Table 3), the Gibbs energy contribution for oxalate,  $O_2$ , and biomass in the growth reference system follows as

oxalate =  $2 \times 1 \times 52.522 = +105.04 \text{ kJ}$   $O_2 = -4 \times (-78.719) = 314.876 \text{ kJ}$ biomass =  $4.2 \times 33.840 = 142.128 \text{ kJ}$ 

For all other reactants the Gibbs energy contribution in the growth reference system is zero. For the Gibbs energy of the macrochemical-reaction equation we obtain then from the available full stoichiometry:

-5.815(105.04) - 1.857(314.876) + 142.128 = -1053 kJ

This is the same as obtained before, but now the calculation has only three terms.

Energetics of Redox Couples, Catabolic Redox Reactions, RET, and Energetic Regularities

It was pointed out earlier that for each microbial growth system a catabolic redox reaction is needed where an electron donor couple reacts with an electron acceptor couple. For the generation of maintenance energy the catabolic reaction is also required. For example, in aerobic growth on glucose the electron donor couple is glucose/HCO<sub>3</sub><sup>-</sup> (glucose is oxidized to HCO<sub>3</sub><sup>-</sup>) and the electron acceptor couple is  $O_2/H_2O$  ( $O_2$  is reduced to  $H_2O$ ). However, for anaerobic growth on glucose, where the catabolic reaction is the conversion of glucose into ethanol, the electron donor couple is glucose/HCO<sub>3</sub><sup>-</sup> and the electron acceptor is the  $HCO_3^-/$ ethanol couple. To be able to quickly calculate the catabolic energy production, it is relevant to define the  $\Delta G_{e}$ ,  $\Delta H_{e}$ , and  $\gamma$  values of redox couples i/j. These can be calculated from  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  values (Table 3) using equations 5a-5c.

$$\gamma_{\text{couple}} = \gamma_{i} - \gamma_{j} \tag{5a}$$

$$(\varDelta \mathbf{G}_{\mathbf{e}})_{\text{couple}} = \frac{(\gamma \varDelta \mathbf{G}_{\mathbf{e}})_{\mathbf{i}} - (\gamma \varDelta \mathbf{G}_{\mathbf{e}})_{\mathbf{j}}}{\gamma_{\mathbf{i}} - \gamma_{\mathbf{i}}}$$
(5b)

$$(\varDelta H_{e})_{couple} = \frac{(\gamma \varDelta H_{e})_{i} - (\gamma \varDelta H_{e})_{j}}{\gamma_{i} - \gamma_{j}}$$
(5c)

Equations 5a-5c have the following properties:

- If we invert the redox couple, for example, i/j into j/ i, we are in fact inverting the redox half reaction of the redox couple. The value of  $\gamma$  changes sign, which is logical because produced electrons become consumed electrons. The value of  $\Delta G_e$  and  $\Delta H_e$  does not change, which is logical because the energetics of the reaction do not change.
- If the redox couple i/j contains a biological reference compound (e.g.,  $j = HCO_3^-$ ,  $H_2O$ ,  $H^+$ ,  $NO_3^-$ ,  $SO_4^{2-}$ ) then for compound j the value of  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  is zero. Equations 5a–5c then show that the value of  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  of the redox couple i/j becomes equal to the tabulated values of the i component in Table 3. For example, if the redox couple is an organic compound/HCO\_3^-, then the  $\gamma$ ,  $\Delta G_e^-$ , and  $\Delta H_e$  value of the organic compound follow directly from Table 3.
- If the redox couple does not contain a reference chemical then equations 5a–5c must be used to calculate  $\gamma$ ,  $\Delta G_{e}$ , and  $\Delta H_{e}$ . Table 5 shows some examples.

It can be seen from Table 5 that electron donor couples are characterized by positive  $\gamma$  values and electronacceptor couples by negative  $\gamma$  values (which is logical). As stated earlier, in each microbial growth system there functions a catabolic reaction between an electron donor and an electron acceptor, which generates the required (for anabolism and maintenance) Gibbs energy. It is noted (equation 6c) that in a full catabolic redox reaction, the redox couple with the highest  $\varDelta G_e$  value must be the electron donor; the redox couple with the lowest  $\varDelta G_e$  value is the acceptor (Example 8a).

#### EXAMPLE 8a

Recognizing electron donor and acceptor

Consider the following catabolic reaction:  $C_6H_{12}O_6 + 6O_2 \rightarrow 6HCO_3^- + 6H^+$ . The two redox couples are  $C_6H_{12}O_6/HCO_3^-$  and  $O_2/H_2O$ . According to Table 3, the glucose couple has  $\varDelta G_e = +39.744$  kJ/e-mol and the  $O_2$  couple has  $\varDelta G_e = -78.719$  kJ/e-mol. Clearly glucose is the electron donor and  $O_2$  is the acceptor. Consider now the catabolic reaction  $C_6H_{12}O_6 + 2H_2O \rightarrow 2HCO_3^- + 2H^+ + 2C_2H_5OH$ . This is the catabolic reaction in the ethanol fermentation. The redox couples are  $C_6H_{12}O_6/HCO_3^-$  and

Table 5.  $\Delta G_{e}$ , and  $\Delta H_{e}$  Values of Redox Couples under Standard Conditions

	γ	$\Delta G_{e}$	⊿H <sub>e</sub>
Redox couple	(per (C-)mol)	(kJ/e-mol)	(kJ/e-mol)
NH <sub>4</sub> <sup>+</sup> / <sup>1</sup> / <sub>2</sub> N <sub>2</sub>	3	+26.703	-44.3
$NH_4^+/NO_2^-$	6	-32.928	-99.665
$NO_2^-/NO_3^-$	2	-41.647	-108.5
Lactate/pyruvate	2	+18.283	-55.4
Fumarate/succinate	-2	-3.137	-64.5
NO <sub>3</sub> <sup>-</sup> / <sup>1</sup> / <sub>2</sub> N <sub>2</sub>	-5	-72.194	-136.4
NO <sub>2</sub> <sup>-</sup> / <sup>1</sup> / <sub>2</sub> N <sub>2</sub>	-3	-92.559	-155
$NO(g)/\frac{1}{2}N_2$	-2	-35.434	_
$N_2O(g)/N_2$	-2	-130.809	-183.8
Glucose/HCO <sub>3</sub>	4	+39.744	-25.75

 $HCO_3^-/C_2H_5OH.$  From Table 3 we read for the glucose couple that  $\varDelta G_e=+39.744$  and for the ethanol couple  $\varDelta G_e=+30.353.$  Now glucose is the donor and  $HCO_3^-/ethanol$  is the acceptor.

Because the catabolic reaction liberates the Gibbs energy required for the anabolism, it is important to calculate this amount of energy. Using the  $\Delta G_e$  approach, we can then write directly equations 6a and 6b to calculate the Gibbs energy of reaction ( $\Delta G_{CAT}$ ) of the catabolic reaction.  $\Delta G_{ED}$  and  $\Delta G_{EA}$  are the electron Gibbs energy of the acceptor and donor couples:

$$-\Delta \mathbf{G}_{\mathrm{CAT}} = \gamma_{\mathrm{D}} (\Delta \mathbf{G}_{\mathrm{ED}} - \Delta \mathbf{G}_{\mathrm{EA}})$$
(6a)

The enthalpy of reaction  $\Delta H_{CAT}$  of the catabolic reaction can be calculated similarly:

$$-\Delta \mathbf{H}_{CAT} = \gamma_{\rm D} (\Delta \mathbf{H}_{\rm ED} - \Delta \mathbf{H}_{\rm EA}) \tag{6b}$$

 $\varDelta G_{CAT}$  and  $\varDelta H_{CAT}$  represent the Gibbs energy and enthalpy of reaction of the catabolic reaction consuming 1 C-mol organic or 1 mol inorganic compound of electron donor. Dimensions are kJ/(C)-mol donor.  $\gamma_D$  is the degree of reduction of the donor couple in mol electrons/(C)-mol donor, which is always positive. According to the second law of thermodynamics  $\varDelta G_{CAT}$  must be negative. Therefore equation 6c, the second law of thermodynamics, holds:

$$\Delta \mathbf{G}_{\mathrm{ED}} > \Delta \mathbf{G}_{\mathrm{EA}} \tag{6c}$$

This shows that indeed the electron donor couple always has the highest  $\varDelta G_e$  value.

EXAMPLE 8b

Calculation of catabolic Gibbs energy production using  $\Delta G_e$ 

Consider the catabolic reactions in Example 8a. For aerobic glucose oxidation we can calculate, using equation 6a and Table 3

$$(-\varDelta G_{CAT}) = 4 \times [39.644 - (-78.719)]$$
  
= 473.852 kJ, so that  $\varDelta G_{CAT} = -473.852$  kJ

This is the Gibbs energy released for the aerobic combustion of 1 C-mol glucose. For 1 mol of glucose (6 C-atoms) the Gibbs energy of the catabolic reaction is  $6 \times (-473.852) = -2.843$  kJ.

For anaerobic ethanol fermentation of glucose we can calculate for the catabolic reaction ( $-\Delta G_{CAT}$ ) = 4 × (39.744 - 30.353) = 37.564 kJ per C-mol glucose. For 1 mol glucose the catabolic Gibbs energy of the catabolic reaction becomes 6 × (-37.564) = -225.34 kJ. This is the same as calculated in Example 3b.

The use of  $\Delta G_e$  and  $\Delta H_e$  now also reveals some interesting energetic regularities (4). Table 3 shows that for many organic donor compounds, the  $\Delta H_e$  and  $\Delta G_e$  values are rather close, with an average  $\Delta G_e = +32 \pm 8$  kJ/e-mol and average  $\Delta H_E = -28 \pm 5$  kJ/e-mol. These values are also close to the  $\Delta G_E$  and  $\Delta H_E$  value of biomass. Hence we can write for organic electron donors the important regularity

$$\Delta G_{\rm ED} \approx \Delta G_{\rm EX}$$
 (7a)

$$\varDelta H_{\rm ED} \approx \varDelta H_{\rm EX} \tag{7b}$$

For autotrophic growth using inorganic electron donors, the  $\Delta G_{ED}$  values are, in general, much lower than  $\Delta G_{EX}$  (consider  $NH_4^+/NO_2^-$ ,  $F_e^{2+}/F_e^{3+}$ , etc., in Table 4). For autotrophic growth (CO<sub>2</sub> as C source), this means that for these electron donors there is a need for Gibbs energy input in order to realize CO<sub>2</sub> reduction to biomass. This is achieved by RET. Knowing this we can write equation 7c to recognize RET.

$$\Delta \mathbf{G}_{\mathrm{EX}} > \Delta \mathbf{G}_{\mathrm{ED}} \tag{7c}$$

Finally, it is now easy to calculate the heat production and Gibbs energy dissipation in oxidative catabolism of organic compounds. As stated earlier, for organic compounds the average  $\varDelta G_{ED}$  = 32 kJ/e-mol and for O<sub>2</sub> as acceptor  $\Delta G_{EA} = -78.719$  kJ/e-mol. Hence, per mole of electron transferred between donor and acceptor, the available Gibbs energy is 32 - (-78.719) = 110.72 kJ. Per mole of consumed O<sub>2</sub> (which accepts four electrons,  $\gamma_A = -4$ ) in the combustion of any organic compound, the Gibbs energy made available by combustion of the organic compound is then 4  $\times$  110.72 = 443 kJ per consumed mol O<sub>2</sub>. Analogously, one can find for the produced heat per mole of  $O_2$ in the combustion of organic compounds a value of 460 kJ per mole O<sub>2</sub>. It is also obvious that the mentioned inaccuracy in the average  $\varDelta G_E$  or  $\varDelta H_E$  values for organic compounds only results in a minor error of 5 to 8% in the calculated Gibbs energy dissipation and heat production. These are very important rules of thumb for the fermentation industry (1).

MATHEMATICAL EQUATIONS TO CALCULATE THE GROWTH STOICHIOMETRY FROM KNOWN GIBBS ENERGY DISSIPATION

#### Deriving the Equations

In Example 1, it was shown that one suitably measured stoichiometric coefficient, for example,  $Y_{DX}$ , allows the calculation of all other stoichiometric coefficients, including the dissipated Gibbs energy  $1/Y_{GX}$ . This means that knowledge of  $1/Y_{GX}$  should enable the calculation of all stoichiometric coefficients, as shown in Example 4. It has also been shown that  $Y_{GX}$  can be estimated for arbitrary growth systems under different growth rates and temperatures using the correlations (equations 2 and 3). Here we show that particularly simple equations to calculate all yields from  $Y_{GX}$  can be obtained by using the  $\gamma$ ,  $\Delta G_e$ , and  $\Delta H_e$  parameters introduced in the previous section.

The general macrochemical reaction equation can be written as shown in Figure 2b. In this macrochemical equation, the electron donor and acceptor are written in C-mol (for organic compounds) or in mol (for inorganic compounds). The (...) stoichiometric coefficients are not given separate symbols. They follow easily from the charge balance (for H<sup>+</sup>), N balance (for N source), from O or H balance (for H<sub>2</sub>O), and the carbon balance (for HCO<sub>3</sub><sup>-</sup>). For

autotrophic growth, the  $HCO_3^-$  stoichiometric coefficient is -1. Three balances can be written based on the conservation principles of electrons and enthalpy and the Gibbs energy balance.

Balance of degree of reduction

$$-\gamma_{\rm D}/Y_{\rm DX} - \gamma_{\rm A}/Y_{\rm AX} + \gamma_{\rm X} = 0$$
 (8a)

Enthalpy balance

$$-\gamma_{\rm D} \varDelta H_{\rm ED} / Y_{\rm DX} - \gamma_{\rm A} \varDelta H_{\rm EA} / Y_{\rm AX} + \gamma_{\rm X} \varDelta H_{\rm EX} + 1 / Y_{\rm QX} = 0$$
(8b)

Gibbs energy balance

$$-\gamma_{\rm D} \varDelta G_{\rm ED} / Y_{\rm DX} - \gamma_{\rm A} \varDelta G_{\rm EA} / Y_{\rm AX} + \gamma_{\rm X} \varDelta G_{\rm EX} + 1 / Y_{\rm GX} = 0$$
(8c)

From equation 8a it follows that  $Y_{AX}$  is directly related to  $Y_{DX}$  (equation 9a)

$$\frac{1}{\mathbf{Y}_{AX}} = \frac{\gamma_{\rm D}}{(-\gamma_{\rm A})\mathbf{Y}_{\rm DX}} - \frac{\gamma_{\rm X}}{(-\gamma_{\rm A})}$$
(9a)

The degree of reduction of the acceptor  $\gamma_A$  is (by definition) a negative number. Using equations 8a–8c, it is also possible to calculate directly  $Y_{DX}$ ,  $Y_{AX}$ , and  $Y_{QX}$  as function of  $Y_{GX}$ . If we further use the found energetic regularity that  $\varDelta G_{EX} \approx \varDelta G_{ED}$  (equation 7a) and replace  $(\varDelta G_{ED} - \varDelta G_{EA})$  by  $(-\varDelta G_{CAT})/\gamma_D$  using equation 6a, it is possible to derive the simple equations 9b–9e. It is noted that  $\varDelta G_{CAT}$  is the Gibbs energy of the catabolic reaction of 1 C-mol organic or 1 mol inorganic compound, and that therefore  $(-\varDelta G_{CAT})$  is the Gibbs energy released in the catabolic reaction of 1 C-mol of 1 C-mol of of organic or 1 mol of inorganic electron donor.  $(-\varDelta G_{CAT})$  is then by definition >0 and its units are kJ/(C)-mol donor.  $\varDelta G_{CAT}$  and  $\varDelta H_{CAT}$  follow from equations 6a and 6b using  $\varDelta G_{EA}$  and  $\varDelta G_{ED}$  values (Tables 3 and 5).

$$Y_{DX} = \frac{(-\varDelta G_{CAT})}{1/Y_{GX} + \gamma_X/\gamma_D(-\varDelta G_{CAT})}$$
(9b)

$$\mathbf{Y}_{AX} = \frac{(-\gamma_A/\gamma_D)(-\varDelta \mathbf{G}_{CAT})}{1/\mathbf{Y}_{GX}}$$
(9c)

$$1/Y_{QX} = \frac{(-\varDelta H_{CAT})}{(-\varDelta G_{CAT})} 1/Y_{GX}$$
(9d)

Furthermore it is often interesting to study  $Y_{DA}$ , which is the amount of electron acceptor couple consumed relative to the amount of electron donor consumed. For microorganisms growing aerobically on organic matter, this would be the mole of  $O_2$  consumed per C-mole of organic compound consumed. For anaerobic growth this would be the amount of anaerobic products per amount of organic substrate in C-mole product per C-mole substrate. Because  $Y_{DA} = Y_{DX}/Y_{AX}$  we obtain

$$Y_{DA} = [\gamma_D / (-\gamma_A)] \frac{1/Y_{GX}}{1/Y_{GX} + \gamma_X / \gamma_D (-\varDelta G_{CAT})}$$
(9e)

Application of the Mathematical Stoichiometry Relations

The obtained stoichiometric relations (equations 9a–9e) can now easily be applied. In this section their use is demonstrated with the following subjects:

- · Calculation of the complete growth stoichiometry
- Calculation of maintenance coefficients and maximal growth yields
- Calculation of the limit to growth yield posed by the second law
- Calculation of COD-based growth yields
- Calculation of the relation between heat production and Gibbs energy dissipation
- Calculation of maximal product yields in anaerobic metabolism

Calculation of the Complete Growth Stoichiometry. If for a given growth system the C source, the electron donor ( $\angle G_{ED}$  to decide on RET using equation 7c), the temperature, and the growth rate are known, then equations 2 and 3 allow a direct calculation of the required Gibbs energy  $1/Y_{GX}^m$  to produce 1 C-mol of biomass at high growth rates  $\mu$ . Knowing the electron donor couple and acceptor couple, and using Table 3 and equations 5a–5c, the values of  $\angle G_{ED}$ ,  $\angle G_{EA}$ ,  $\angle H_{ED}$ ,  $\angle H_{EA}$ ,  $\gamma_D$ , and  $\gamma_A$  can be calculated and from this ( $-\angle G_{CAT}$ ) and ( $-\angle H_{CAT}$ ) using equations 7a and b. Using equations 9b–9e subsequently allows the complete stoichiometric calculated using the conservation equations of electric charge, N, O or H, and carbon.

#### EXAMPLE 9a

Calculation of stoichiometry using equations 9b-9e

Consider Example 4, where a microorganism is grown anaerobically on methanol, producing acetate. Assume first that the growth rate is high, such that maintenance can be neglected. Equation 3a then shows that  $1/Y_{GX}^m = 698$  kJ Gibbs energy per C-mol biomass. Methanol is the C-source, methanol/HCO<sub>3</sub><sup>-</sup> is the electron donor, and HCO<sub>3</sub><sup>-</sup>/acetate is the electron acceptor. From Table 3 and using equations 5a–5c, we can then find that  $\Delta G_{ED} =$ 36.032 kJ/e-mol,  $\Delta H_{ED} = -23$  kJ/e-mol;  $\Delta G_{EA} = 26.801$  kJ/e-mol;  $\Delta H_{EA} = -33.5$  kJ/e-mol. Also,  $\gamma_D = 6$ ,  $\gamma_A = -4$ , and  $\gamma_X = 4.2$ .

 $\Delta H_{EA} = -33.5 \text{ kJ/e-mol. Also, } \gamma_D = 6, \gamma_A = -4, \text{ and } \gamma_X = 4.2.$ This provides that  $-\Delta G_{CAT} = 6(36.032 - 26.801) = 55.386$ and  $-\Delta H_{CAT} = -23 - (-33.5) = 63 \text{ kJ/C-mol methanol. Using}$  equations 9b–9e, we obtain the maximal growth yields (maintenance neglected).

- $1/Y_{DX}^{m} = 13.3 \text{ mol methanol/C-mol biomass}$
- $1/Y_{AX}^{m} = 18.9$  C-mol acetate/C-mol biomass = 9.45 mol acetate/C-mol biomass
  - $1/Y_{QX}^{m} = 794 \text{ kJ heat/C-mol biomass}$
- $Y_{DA}^{m} = 1.42$  C-mol acetate/C-mol methanol = 0.71 mol acetate/mol methanol

Using the C- balance  $1/Y_{CX}^{m}$  is calculated as 6.6 mol HCO<sub>3</sub><sup>-</sup> consumed/C-mol biomass produced. This overall stoichiometric result is very close to the exact solution obtained in Example 4.

The small deviation arises from the assumption that  $\varDelta G_{EX} \approx \varDelta G_{ED}$  (as discussed before).

In general it can be shown that the simple set of equations 9b– 9e seldom deviates more than 5% from the exact solution.

Maintenance Coefficients and Maximal Yield Coefficients. As indicated previously, relations between the maintenance coefficients follow from the catabolic reaction. The following relations can now be written to link the various maintenance coefficients to the maintenance Gibbs energy  $m_{\rm G}$  using  $-\varDelta G_{\rm CAT}$  (see also Example 9b). It is noted that  $m_{\rm G}$  follows from the correlation (equation 2) and that  $\varDelta G_{\rm CAT}$  is calculated for the catabolism of 1 (C)-mol of electron donor.

$$m_{\rm D} = m_{\rm G}/(-\varDelta G_{\rm CAT}) \tag{10a}$$

$$\mathbf{m}_{\mathbf{A}} = (\gamma_{\mathbf{D}} / - \gamma_{\mathbf{A}})\mathbf{m}_{\mathbf{G}} / (-\varDelta \mathbf{G}_{\mathbf{CAT}})$$
(10b)

$$m_{Q} = m_{G} \frac{(-\Delta H_{CAT})}{(-\Delta G_{CAT})}$$
(10c)

$$\mathbf{m}_{\mathrm{C}} = \mathbf{m}_{\mathrm{G}} / (-\varDelta \mathbf{G}_{\mathrm{CAT}}) \tag{10d}$$

Using equations 10a–10d, the value of the maintenance Gibbs energy requirement  $m_G$  can be calculated from either measured maintenance coefficients (for electron donor  $m_D$ , electron acceptor  $m_A$ , heat production  $m_Q$ , or carbon dioxide production  $m_C$ ). Furthermore, it can easily be understood that the maximal biomass yields for electron donor, acceptor, and heat are found from equations 9b–9e by substitution of  $1/Y_{GX}^m$  (instead of  $1/Y_{GX}$ ) because the maintenance contribution is then neglected.

#### EXAMPLE 9b

Effect of maintenance on stoichiometry

In Example 9a the maintenance contribution was neglected. Assume that the microorganism is growing at 37 °C. Equation 2 then leads to  $m_{\rm G}~=~13~kJ/C$ -mol biomass h. Using equations 10a–10c and using  $\varDelta G_{CAT}$  and  $\varDelta H_{CAT}$  (Example 9) we obtain

 $m_D = 0.2347$  mol methanol/C-mol biomass/h

 $m_A = 0.3521$  C-mol acetate/C-mol biomass/h

 $m_Q = 14.787 \text{ kJ/C-mol biomass/h}$ 

Further assume that the growth rate  $\mu = 0.02$  h<sup>-1</sup>. Using equation 1b, the Y<sup>m</sup><sub>ix</sub> values obtained in Example 9a, and the m<sub>i</sub> values obtained here, one obtains for the stoichiometry:

electron donor(D)
$$1/Y_{DX} = 13.3 + \frac{0.2347}{0.02}$$
  
= 25.03 mol methanol/C-mol X  
0 3521

electron donor(A)
$$1/Y_{AX} = 18.9 + \frac{0.0021}{0.02}$$
  
= 36.50 C-mol acetate/C-mol X

heat 
$$1/Y_{QX} = 794 + \frac{14.787}{0.02} = 1533 \text{ kJ heat/C-mol X}$$

 $Y_{DA} = 36.50/25.03 = 1.46$  C-mol acetate/mol methanol

These values can also be obtained directly from equations 9b–9e by substituting the complete Gibbs energy of growth and maintenance according to equation 1c:

$$1/Y_{GX} = 1/Y_{GX}^{m} + \frac{m_{G}}{\mu} = 698 + \frac{13}{0.02}$$
  
= 1348 kJ Gibbs energy/C-mol X

Clearly, comparing Examples 9a and 9b, one observes that the yield of biomass  $Y_{\rm DX}$  drops from 0.077 to 0.04 due to maintenance, but the acetate/methanol yield  $Y_{\rm DA}$  increases from 1.42 to 1.46 C-mol acetate/mol methanol.

Second Law Limit of Growth Yield. As for any chemical reaction, the microbial growth yield is also limited by the second law of thermodynamics. This limit is achieved if  $1/Y_{GX} = 0$ , because this defines equilibrium. Equations 9c–9f then show that for the thermodynamic limits we can write [see also Ref. 4] the following:

Thermodynamic limits for growth yields

$$Y_{DX} = \gamma_D / \gamma_X$$
$$1 / Y_{AX} = 0$$
$$1 / Y_{HX} = 0$$

Clearly, the more reduced electron donors ( $\gamma_D$  higher) have a higher  $Y_{DX}$  limit. This limit has already been determined (1).

COD-Based Yields. In wastewater treatment, the biomass yield is calculated on COD basis.  $Y_{\rm COD}$  is the gram biomass COD over gram-substrate COD. Based on the COD definition we can write

$$\mathbf{Y}_{\text{COD}} = \frac{\gamma_{\mathbf{X}}}{\gamma_{\mathbf{D}}} \mathbf{Y}_{\mathbf{DX}}$$
(11a)

This allows the following relation for  $Y_{\text{COD}}$  from equation 9b

$$Y_{COD} = \frac{(-\Delta G_{CAT})}{(-\Delta G_{CAT}) + (\gamma_D/\gamma_X) 1/Y_{GX}}$$
(11b)

For aerobic growth on organic substrate  $-\Delta G_{CAT} = \gamma_D[32 - (-78.719)] \approx \gamma_D \times 110 \text{ kJ/C-mol.}$  Here the average value of  $\Delta G_{ED} = +32 \text{ kJ/e-mol}$  for organic matter was used as shown before. Substitution of  $-\Delta G_{CAT}$  gives  $Y_{COD}$  for aerobic growth on organic substrate

$$Y_{COD} = \frac{110}{110 + (1/Y_{GX})/\gamma_x}$$
(11c)

This equation shows that  $Y_{COD}$  for aerobic growth is not a constant, as often assumed (26) with  $Y_{COD}\approx 0.50-0.67$ , but it depends also on the type of C source, because this determines  $1/Y_{GX}$  (equations 3a and 3b). Also, to decrease the  $Y_{COD}$  leading to lower surplus-sludge production, one must, according to equations 11b and 11c:

- Decrease  $(-\Delta G_{CAT})$ , by, for example, using anaerobic metabolism producing  $CH_4$
- Increase  $1/Y_{GX}$  by increasing temperature or decreasing the growth rate according to equation 1

These predicted phenomena are well known and applied in waste-treatment processes.

Relation between Heat Production and Gibbs Energy Dissipation. According to equation 9d, the heat production (1/ $Y_{QX}$ ) is related to Gibbs energy need (1/ $Y_{GX}$ ) by the enthalpy and Gibbs energy of the catabolic reaction ( $\varDelta G_{CAT}$  and  $\varDelta H_{CAT}$ ). Table 6 shows some examples of growth systems to illustrate the relation between heat production and dissipated Gibbs energy for growth (29). From Table 6 we can conclude the following rules of thumb:

- For aerobic (or denitrifying) growth systems on organic substrate, the Gibbs energy dissipation and heat production are nearly equal. The entropy contribution in the catabolic reaction is minimal (see glucose and acetate aerobic growth).
- For anaerobic growth, heat production and Gibbs energy dissipation can be substantially different, due to entropic effects.

Obviously, if in the catabolic reaction there is a net decrease of molecules or a consumption of gaseous molecules, then there is a strong negative entropy contribution (see  $H_2/CO_2$  aerobic and anaerobic) and there is a much higher heat production than Gibbs energy dissipation. If, however, in the catabolic reaction there is a net production of the amount of molecules and/or production of gaseous molecules (e.g., the glucose/ethanol fermentation or the methane production from acetate), then there is a very large positive entropy contribution, leading to a much lower heat production than the Gibbs energy dissipation. The entropic effect can even be so large that there is a calculated heat uptake during growth (e.g., methanation of acetate). This is obviously endothermic growth. So, contrary to a common belief, growth of microorganisms is not necessarily related to heat production; there can be heat uptake as well. Experimental proof is, however, still lacking.

Maximal Product Yields in Anaerobic Metabolism. In many microbial processes the valuable product (e.g., ethanol or lactic acid) is related to catabolism. The relevant stoichiometric coefficient is then the yield of the electron acceptor couple to electron donor  $Y_{DA}$ .

Equation 9e shows how this coefficient is determined by various factors and it appears that  $Y_{DA}$  is maximized.

- For high Gibbs energy dissipation  $1/Y_{\rm GX}$ . This means that high catabolic product yields are achieved for poor carbon sources, low growth rate, and high temperature, because  $1/Y_{\rm GX}$  is then maximized.
- For catabolic reactions with low ⊿G<sub>CAT</sub>. This is understandable, because then the growth yield is minimized, which leads directly to higher product yield.
- For highly reduced electron donors ( $\gamma_D$  high) and highly oxidized products ( $\gamma_A$  low). It is then even possible to achieve C yields larger than 1. An excellent example is the anaerobic production of acetate from methanol, where  $Y_{DA} \approx 1.4$  C-mol acetate/C-mol methanol (Example 4).

KINETICS OF MICROBIAL GROWTH FROM A THERMODYNAMIC POINT OF VIEW

In the previous sections, the full stoichiometric description of growth has been given from a unifying thermodynamic point of view. However, for a complete description, growth kinetics are also required. In this section these kinetics are also presented from a thermodynamic point of view.

A Basic Kinetic Description of Microbial Growth

In Figure 1, the typically observed batch-growth curves of a microorganism growing on one substrate (electron donor) are shown. In this section we use the subscript S to denote substrate (electron donor, D). Usually these curves are described (for constant batch volume) with two mass balances for substrate (donor) and biomass, giving two differential equations (DE):

Microorganism	Growth condition	Y <sub>DX</sub> (C-mol/(C)-mol)	1/Y <sub>GX</sub> , Gibbs energy (kJ/C-mol biomass)	1/Y <sub>QX</sub> , heat (kJ/C-mol biomass)	Entropy contribution (kJ/C-mol biomass)
Saccharomyces cerevisae	Glucose aerobic	0.57	332	+339	-7
Saccharomyces cerevisae	Glucose anaerobic	0.14	270	+95	+175
Hydrogenotroph	$H_2 + CO_2$ aerobic	0.13	1,265	+1686	-421
Methanobacterium					
arborophilus	$H_2 + CO_2$ anaerobic	0.015	1,035	+3,923	-2,888
Pseudomonas oxalaticus	Acetate aerobic	0.406	562	+593	-31
Methanobacterium					
soehngenii	Acetate anaerobic	0.024	597	-90	+687

#### Table 6. Relation between Heat Production and Gibbs Energy Need

Note: Heat production and Gibbs energy dissipation for (an)aerobic growth on glucose,  $H_2$ , and acetate; relative contribution of heat- and entropy-related dissipation.

$$\frac{dC_{\rm s}}{dt} = q_{\rm s}C_{\rm x} \tag{12a}$$

$$\frac{dC_{\rm x}}{dt} = \mu C_{\rm x} \tag{12b}$$

where  $q_s$  and  $\mu$  are the biomass-specific electron-donor (substrate) uptake and growth rate. To solve these DEs, we need kinetic expressions for  $q_s$  and  $\mu$ . However,  $q_s$  and  $\mu$  are stoichiometrically coupled to each other according to the Herbert–Pirt equation (equation 1a). This equation for substrate can be written as (realizing that  $Y_{\rm DX} \equiv Y_{\rm SX} = \mu / - q_s$ , and  $m_{\rm S} \equiv m_{\rm D}$ )

$$-q_{\rm s} = \frac{1}{Y_{\rm SX}^{\rm m}}\mu + m_{\rm S} \tag{13}$$

It is now only necessary to specify one kinetic equation, which can be for  $q_s$  of  $\mu$ . In practice the Monod kinetic equation for  $\mu$  ( $\mu = \mu^m C_s/(C_s + K_s)$  is often chosen. This choice leads, however, to a very nasty inconsistency. According to Monod,  $\mu = 0$  if the concentration of substrate  $C_s$  becomes 0. Substituting this result in the Herbert–Pirt equation shows, however, that (for  $\mu = 0$ )  $q_s = m_s$ . The inconsistency is then that in the absence of substrate ( $C_s = 0$ ,  $\mu = 0$ ) there is still consumption of substrate for maintenance ( $v = -q_s = m_s$ ); this is very strange indeed. These problems can be avoided in a most simple way by introducing the kinetics of the substrate consumption rate in the most simplistic way (a Michaelis–Menten type of relation, see Figure 8):

$$-q_{\rm s} = q_{\rm s}^{\rm max} \frac{C_{\rm s}}{K_{\rm s} + C_{\rm s}}$$
(14a)

Combining equation 14a with equation 13 by eliminating  $q_{\rm s}$ , leads to the kinetic relation of  $\mu$ 

$$\mu = Y_{SX}^{m} q_{S}^{max} \frac{C_{s}}{K_{s} + C_{s}} - Y_{SX}^{m} m_{S}$$
(14b)

The kinetic relations 14a and 14b contain four model parameters:  $Y_{SX}^{m}$ ,  $K_{s}$ ,  $m_{s}$ , and  $q_{s}^{max}$ . Figure 8 shows how  $\mu$  and  $q_{s}$  depend on  $C_{s}$ .

Clearly, there is a maximal substrate uptake rate  $q_s^{max}$ , but also for  $\mu$  a maximal value ( $\mu^{max}$ ) is seen at high  $C_s$ . The value of  $\mu^{max}$  follows from equation 14b by taking the limit  $C_s \ge K_s$ , and the result is

$$\mu^{\max} = Y_{SX}^{m}(q_{s}^{\max} - m_{s})$$
(15a)

In addition, it is clear from Figure 8 that there is a minimal substrate concentration ( $C_{s,min}$ ) at which  $\mu = 0$ . For  $C_s < C_{s,min}$ , the growth rate  $\mu$  becomes negative. An expression for  $C_{s,min}$  can be found from equation 14b by putting  $\mu = 0$ , which results in

$$C_{\rm s,min} = K_{\rm s} \left( \frac{m_{\rm S}}{q_{\rm s}^{\rm max} - m_{\rm s}} \right)$$
(15b)

The occurrence of a minimal substrate concentration has indeed been observed (30,31). It can also be seen (Fig. 8) that at  $C_s = 0$  the growth rate is negative.

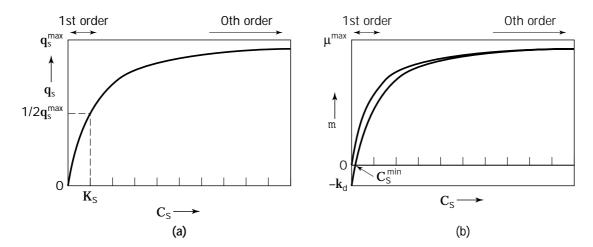
$$(\mu)_{C_s=0} = -Y_{SX}^m m_S = -k_d$$
 (15c)

Clearly, in the absence of substrate, the microorganism decreases its biomass; this phenomena is often called endogenous respiration, or biomass decay, where the kinetic parameter is  $k_{\rm d}$ . Equation 14b can be rewritten by eliminating  $q_{\rm s}^{\rm m}$  and  $m_{\rm S}$  using equations 15a and 15b leading to

$$\mu = \mu^{\max} \frac{(C_{\rm s} - C_{\rm s,min})}{K_{\rm s} + C_{\rm s}}$$
(14c)

Alternatively equation 14b can be rewritten using the parameter  $k_{\rm d}$ 

$$\mu = \mu^{\max} \frac{C_{\rm s}}{K_{\rm s} + C_{\rm s}} - k_{\rm d} \frac{K_{\rm s}}{K_{\rm s} + C_{\rm s}}$$
(14d)



**Figure 8.** Dependence of  $q_s$  and  $\mu$  as function of  $C_s$  for the Monod equation for  $\mu$  (a) or the Michaelis–Menten equation for  $q_s$  (b).

It is clear that the obtained formulations for  $\mu$  (equations 14b, 14c, and 14d) all become the familiar Monod equation if  $m_{\rm S} = 0$  (meaning  $C_{\rm s,min} = 0$  and  $k_{\rm d} = 0$ ; see equations 15b and 15c). The Monod equation and equations 14c and 14d are very close for  $C_{\rm s} \ge K_{\rm s}$ , but substantial differences arise for  $C_{\rm s} < K_{\rm s}$  (see Fig. 8).

A final point to address is the implicit assumption (in equation 14a) that in the substrate-uptake process the substrate concentration can become zero. This is, in principle, not possible, because there always exists a substrate concentration where the catabolic reaction reaches a point where energy production in the form of ATP becomes impossible. This concentration is called the threshold concentration of substrate  $C_{\rm s,thresh}$ .

From published data it is known that  $\mu^{\max}$  can vary in a wide range  $(0.001-1 h^{-1})$  and that  $K_s$  is also covering an even wider range  $(10^{-6} \text{ to } 10^{-3} \text{ mol/L})$ . In the preceding sections  $m_s$  and  $Y_{SX}^m$  have been studied from a thermodynamic point of view. In the following, we present correlations and points of view that allow the estimation  $k_d$ ,  $\mu^{\max}$ ,  $K_s$ , and  $C_{s,\text{thresh}}$ , all based on a thermodynamic point of view. Such relations are very relevant in, for example, considerations of waste-treatment processes where the threshold concentration determines the effluent quality, where  $k_d$  determines the surplus sludge production, and where  $\mu^{\max}$  directly determines the reactor size or the type of reactor (suspended organisms or biomass retention systems). For batch-fermentation processes,  $\mu^{\max}$  is important because it determines the duration of a batch-growth process.

# A Thermodynamic Relation for the Endogeneous/Decay Parameter $k_{d}$

According to equation 15c,  $k_{\rm d}$  can be calculated from the relations for  $Y_{\rm SX}^{\rm m}$  and  $m_{\rm G}$  found previously (equations 9c and 10a). Substitution gives

$$k_{\rm d} = \frac{m_{\rm G}}{1/Y_{\rm GX}^{\rm m} + (\gamma_{\rm X}/\gamma_{\rm D})(-\varDelta G_{\rm CAT})}$$
(16)

The values of  $m_{\rm G}$  and  $Y_{\rm GX}^{\rm m}$  are obtained from the thermodynamic correlations equations 2 and 3. This equation shows that for aerobic heterotrophic growth (where  $1/Y_{\rm GX}^{\rm m} \approx 300-600 \text{ kJ/C-mol biomass}$ ) the expected  $k_{\rm d}$  will be a factor three times larger than for aerobic autotrophic growth (such as nitrification, for which  $1/Y_{\rm GX}^{\rm m} \approx 3500 \text{ kJ/}$ C-mol x). This has indeed shown to be the case (4), indicating that equation 16 is useful.

#### A Thermodynamic Correlation for $\mu^{max}$

The value  $\mu^{\text{max}}$  is the result of a limiting factor in metabolism. This metabolism can be represented very schematically as shown in Figure 9. Three possible bottlenecks are identified (Fig. 9):

- 1. The uptake rate of substrate
- 2. The rate of synthesis of biomass, as related to the ribosomal capacity to synthesize biomass protein

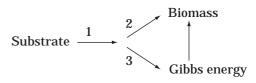


Figure 9. Possible bottlenecks in metabolism.

3. The rate of making Gibbs energy available to enable growth and maintenance

Here we assume as a simple working hypothesis that the rate of making Gibbs energy available for microorganisms is limited by a maximum rate of electron transport in the catabolic energy production. This hypothesis is supported by studies with *Escherichia coli*, where  $\mu^{\text{max}}$  was measured aerobically (at the same temperature) for different growth substrates (32). It was observed that for all substrates the same maximal biomass specific O<sub>2</sub> uptake rate was achieved by *E. coli*. This supports the hypothesis of a constant maximal electron-transport capacity in microorganisms. A similar hypothesis was put forward by McCarthy (26). The following correlation is now proposed for the maximal electron-transport capacity in the microbial electron transport chain (in mol electrons/C-mol biomass/h) as a function of temperature:

Maximal electron-transport capacity

$$= 3 \exp\left[\frac{-69000}{R}\left(\frac{1}{T}-\frac{1}{298}\right)\right]$$

This correlation is an Arrhenius type of relation with an energy of activation of 69,000 J/mol. *R* is the gas constant (8.314 J/mol K). The value of 69,000 J/mol is an activation energy that follows from observations of the effect of temperature on  $\mu^{\text{max}}$  of microorganisms (1).

For a given electron donor/acceptor combination, the maximal rate of Gibbs energy made available per unit biomass ( $q_G^{max}$  in kJ Gibbs energy per C-mol biomass per hour) follows then as

$$q_{\rm G}^{\rm max} = 3[(-\varDelta G_{\rm CAT})/\gamma_{\rm D}] \exp\left[\frac{-69,000}{R}\left(\frac{1}{T}-\frac{1}{298}\right)\right]$$

It should be noted that  $(-\Delta G_{CAT})/\gamma_D$  is the Gibbs energy made available per mole electron transported between donor and acceptor by the electron transport chain.

Now, by definition, the Gibbs energy is spent for growth and maintenance and we can write under maximum growth rate condition

$$q_{\rm G}^{\rm max} = \frac{1}{Y_{\rm GX}^{\rm m}} \mu^{\rm max} + m_{\rm G}$$

Eliminating  $q_{\rm G}^{\rm max}$  leads to the final equation (equation 17), which gives  $\mu^{\rm max}$  as a function of temperature (after replacing  $m_{\rm G}$  using equation 2),  $Y_{\rm GX}^{\rm m}$ ,  $\gamma_{\rm D}$ , and  $\Delta G_{\rm CAT}$ .

Table 7. Estimated  $\mu^{max}$  Values at 25 °C Using Equation 17

Microbial system	$- \varDelta G_{\rm cat} / \gamma_{\rm D}$ (kJ/mol electron)	$1/Y_{\rm GX}^{\rm m}$ (kJ/C-mol biomass)	μ <sup>max</sup> (h <sup>-1</sup> , 25 °C)
Aerobic/glucose	118.5	236	1.5
Aerobic/acetate	105.5	432	0.7
Anaerobic/CH <sub>4</sub> from acetate	3.87	432	0.015
Anaerobic/ethanol from glucose	9.39	236	0.10
Aerobic/Fe <sup>2+</sup> oxidation (pH = $1.5$ )	38.6	3,500	0.03
Aerobic/sulfide oxidation to $SO_4^{2-}$	99.6	3,500	0.08
Aerobic/nitrification	45.8	3,500	0.04

$$\mu^{\max} = \frac{[3(-\varDelta G_{CAT})/\gamma_{D} - 4.5]}{1/Y_{GX}^{m}} \exp\left[\frac{-69,000}{R} \left(\frac{1}{T} - \frac{1}{298}\right)\right]$$
(17)

Table 7 shows the estimated  $\mu^{max}$  values (25 °C = 298 K) for well-known growth systems. These estimated maximal growth rates are reasonable in the range of reported values. For the only prediction, which is rather wrong (system 4), it is indeed known that the Gibbs energy conversion is not due to electron transport, but due to substrate phosphorylation.

#### Affinity Constant of Electron Donor, K<sub>s</sub>

The constant  $K_s$  is an affinity constant in the substrateuptake kinetics. It is known that reported  $K_s$  values can vary over a wide range  $(10^{-3} \text{ to } 10^{-6} \text{ mol/L})$ . Even for the same organism, for example, *E. coli*, many different K<sub>s</sub> values are found (30). Much of this wide spread is probably due to systematic errors in the determination of the  $K_{\rm s}$ parameter. These errors can be due to ill-defined conditions of the microorganisms (adaptation), statistically unsound procedures to evaluate  $K_s$  from experimental data, neglect of mass-transfer limitation in the case of microorganisms growing as flocs, and analysis/sampling problems in determining the substrate concentration (see Ref. 30 for an extensive discussion). Moreover,  $K_s$  is a typical kinetic parameter, determined by the kinetic properties of the first step in substrate transport into the microorganism. For example, for the anaerobic acetate conversion into CH<sub>4</sub>, the *Methanosarcina* type of organism has a high  $K_s$  value of 3 mM acetate and its substrate uptake is passive (nonenergy linked). However, for the Methanotrix type of organism, where acetate is transported into the cell utilizing energy,  $K_{\rm s} \approx 0.5 {\rm mM}$  (33).

Due to these factors, it is not possible to give, from a thermodynamic point of view, a generalization about the value of  $K_s$  for different microbial growth systems.

#### **Threshold Concentration**

In the previous section the substrate consumption kinetics  $q_s$  was assumed as an irreversible Michaelis–Menten kinetics equation (equation 14a). From this it follows that  $q_s$  becomes zero at substrate concentration  $C_s = 0$ . However, it is known that microbial metabolism stops at a certain concentration of the substrate. This is called the threshold concentration  $C_{s,thresh}$ .

This threshold concentration is thus the substrate concentration where substrate consumption  $q_s$  becomes zero. This should be distinguished from the minimal substrate concentration  $C_{s,min}$ , where the growth rate  $\mu$  becomes zero.

This threshold situation is achieved when the coupled system of catabolic reaction and the energy generating system of the organism [most probably the proton motive force (pmf) process] are in equilibrium. Because the pmf requires at least 15–20 kJ for each proton (6), and assuming that a full catabolic reaction is minimally coupled to the extrusion of one proton, it appears that there must be a minimal catabolic Gibbs energy release of about 15–20 kJ. The following examples seem to support this idea where threshold behavior has been reported for a number for growth systems (Example 10):

- Anaerobic metabolism of CH<sub>4</sub> production from acetate (33)
- Aerobic metabolism of ferrous into ferric iron (12,13)
- Anaerobic production of  $H_2$  converting 1 ethanol into 2  $H_2$  and 1 acetate and consumption of  $4H_2$  to produce acetate,  $CH_4$ , or  $H_2S$  from  $2HCO_3^-$ ,  $HCO_3^-$  or  $SO_4^{2-}$  (34,35)

In all these situations of observed threshold concentration the actual  $\Delta G_{CAT}$  could be calculated to be in the range of -10 to -30 kJ per catabolic reaction. Example 10 shows how the actual  $(\Delta G)_{CAT}$  follows from textbook thermodynamic calculations.

#### EXAMPLE 10

Threshold concentrations and minimally required catabolic Gibbs energy for aerobic Fe<sup>2+</sup>-oxidizing bacteria (12,13)

Fe<sup>2+</sup> can be aerobically oxidized by specific bacteria. The catabolic reaction is Fe<sup>2+</sup> + 1/4O<sub>2</sub> + H<sup>+</sup>  $\rightarrow$  Fe<sup>3+</sup> + 1/2H<sub>2</sub>O. The  $\Delta G^0_{CAT}$  can be calculated to be -44.32 kJ (standard conditions). This aerobic iron oxidation can be performed by two different microorganisms, *Thiobacillus ferro oxidans* (T.f.) and *Leptospirillum ferro oxidans* (L.f.). Recently (12,13) the Fe<sup>2+</sup> concentration was observed where the O<sub>2</sub> consumption stopped (threshold concentration). The following results were found (30 °C):

T.f.: 
$$P_{02}$$
 = 0.12 bar, pH = 1.85, Fe^{3+} = 0.21 M, Fe^{2+} = 3  $\times$  10  $^{-4}$  M (= threshold concentration)

L.f.:  $P_{02}$  = 0.12 bar, pH = 1.55,  $Fe^{3+}$  = 0.21 M,  $Fe^{2+}$  = 7  $\times$  10^{-6} M (= threshold concentration)

Using these concentrations the following  $\varDelta G_{\rm CAT}$  can be calculated for *T. ferro oxidans* 

$$\Delta G_{\text{CAT}} = -44.32 + 5.8 \log \left[ \frac{0.21}{3 \times 10^{-4} \times 10^{-1.85} (0.12)^{0.25}} \right]$$
  
= -15.75 kJ

Similarly we can calculate for L. ferro oxidans  $\Delta G_{CAT} = -8.03 \text{ kJ}$ .

Threshold concentrations and minimally required Gibbs energy for anaerobic acetate consuming methanogens

 $CH_4$  can be produced anaerobically from acetate according to the catabolic reaction Acetate +  $H_2O \rightarrow CH_4$  +  $HCO_3^-$ . For this reaction  $\varDelta G^0_{CAT}$  and  $\varDelta H^0_{CAT}$  at 298 K follow as

$$\Delta G_{CAT}^{01} = -31.0 \text{ kJ}$$
$$\Delta H_{CAT}^{0} = +5 \text{ kJ}$$

This provides, using the Van 't Hoff equation, for  $\varDelta S^{01}_{CAT}=\varDelta H_r-\varDelta G_r/T=0.121$  kJ/mol K.

There are two organisms known to perform this reaction at 60 °C, both of which have threshold acetate concentrations. According to Ref. 32 Methano sarcina has a threshold concentration of  $0.3 \times 10^{-3}$  M and Methano trix of  $16 \times 10^{-5}$  M of acetate.

Using a  $CH_4$  pressure of 0.6 bar, T=333 K, and a bicarbonate concentration of 0.03 M, we can calculate the following  $\varDelta G_{CAT}$  of the catabolic reaction at the threshold acetate concentration (using the Van 't Hoff relation  $\varDelta G=\varDelta H-T\varDelta S$  to take the temperature effect into account):

Methanosarcina  $\Delta G_{CAT} = -23 \text{ kJ}$ Methanotrixe  $\Delta G_{CAT} = -15.7 \text{ kJ}$ 

It appears indeed that at the threshold concentration the coupled system of catabolic reaction and proton translocation may be in equilibrium. This leads to the statement that a threshold concentration can be estimated from the requirement that

$$(\Delta G_{CAT})_{thresh} \approx -20 \text{ kJ}$$
 (18)

This explanation is further supported by the observation that for anaerobic  $H_2$ -consuming systems (36), the observed effect of temperature on  $H_2$  threshold values can be explained from correlation equation 18. Example 11 shows how the expected threshold concentration can be estimated for such systems.

EXAMPLE 11

Calculation of the threshold concentration as a function of temperature

Consider the anaerobic catabolic system  $4H_2 + HCO_3^- + H^+ \Leftrightarrow CH_4 + 3H_2O$ . One can calculate that  $\varDelta G^{01}_{CAT} = -135.57$  kJ, and  $\varDelta H^0_{CAT} = -241$  kJ. Using the Van't Hoff relation ( $\varDelta G = \varDelta H - T\varDelta S$ ) one calculates  $\varDelta S^0_{CAT} = -0.354$  kJ/molK.

Assuming  $P_{CH_4} = 1$  bar,  $HCO_3^- = 0.01$  M,  $H^+ = 10^{-8}$  M, T = 303 K, and  $\varDelta G_{CAT}$  equals the threshold minimum of -20 kJ, one can calculate at threshold conditions:

$$egin{array}{rll} -20 &=& -241 \,-\, (-0.354) imes 303 \,+\, 0.008314 \ & imes 303 \, \ln rac{1}{(10^{-8}/10^{-7})(0.01)(\mathrm{P_{H}})^4} \end{array}$$

From this follows that the threshold hydrogen pressure is  $P_{H_2}=7$   $\times$   $10^{-5}$  bar at a temperature of 30 °C (303 K).

For a temperature of 75 °C (=348 K), one finds that  $(P_{H_2})_{\rm threshold} = 120 \times 10^{-5}$  bar. Such an increase of hydrogen threshold partial pressure with increasing temperature has indeed been observed (36). The calculated threshold H<sub>2</sub> pressures are also in the correct range.

From the previous findings it is clear that, especially for systems with a low  $\Delta G_{CAT}$  (e.g., anaerobic, inorganic electron donors), threshold values can be found. For aerobic growth,  $\Delta G_{CAT}$  is so large that a measurable threshold value is not expected because the thermodynamically calculated  $C_{s,thresh}$  would be extremely low.

The existence of threshold concentrations makes it desirable to change the kinetics of substrate uptake ( $q_s$ , equation 14a) from the irreversible to reversible form

$$q_s = \frac{q_s^m(C_s - C_{s,thresh})}{K_m + (C_s - C_{s,thresh})}$$
(19)

In conclusion it appears that threshold concentrations of electron donor (or substrate) do exist and their value can be estimated from the catabolic reaction using the value of  $(\Delta G_{cat})_{thresh}$  in equation 18. In addition a more proper kinetic expression for  $q_s$  is then given by equation 19.

#### NOMENCLATURE

**Symbols** 

~	
C <sub>i</sub>	Concentration of compound i, mol/m <sup>3</sup>
Y <sub>ij</sub>	Yield of compound j on compound i, $\text{mol}_j/\text{mol}_i$
$\mu^{\max}$	maximal specific growth rate of biomass, $\mathrm{h}^{-1}$
$\mathbf{k}_{\mathbf{d}}$	Decay coefficient of biomass, $h^{-1}$
m <sub>i</sub>	Biomass specific maintenance requirement of compound i, mol <sub>i</sub> /C-mol biomass h
Ks	Affinity constant for substrate uptake, mol/m <sup>3</sup>
r <sub>i</sub>	Rate of conversion of compound i per reactor volume, (C)mol/m <sup>3</sup> h
$\mathbf{q}_{\mathbf{i}}$	Biomass specific rate of uptake or secretion of compound i, (C) mol i/C-mol biomass h
Н	Enthalpy, kJ
G	Gibbs energy, kJ
4	

- Q Heat, kJ
- γ Degree of reduction: for organic compounds it is defined per C-mol, electron/C-mol; for inorganic compounds it is defined per mol, electron/mol

#### Subscripts

- D Electron donor
- A Electron acceptor
- X Biomass
- e Calculated per mol electron
- E Calculated per mol electron
- O Oxygen
- S Substrate
- C Carbon dioxide
- N N-source
- Q Heat
- H Proton
- W Water
- CAT Catabolic reaction

#### Superscripts

- m Value at infinite substrate concentration
- max Value under maximal conditions
- o Reference conditions (1 mol/L, 1 atm, 298 K)
- 01 Reference conditions, but with pH = 7 (H<sup>+</sup> =  $10^{-7}$  mol/L)

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