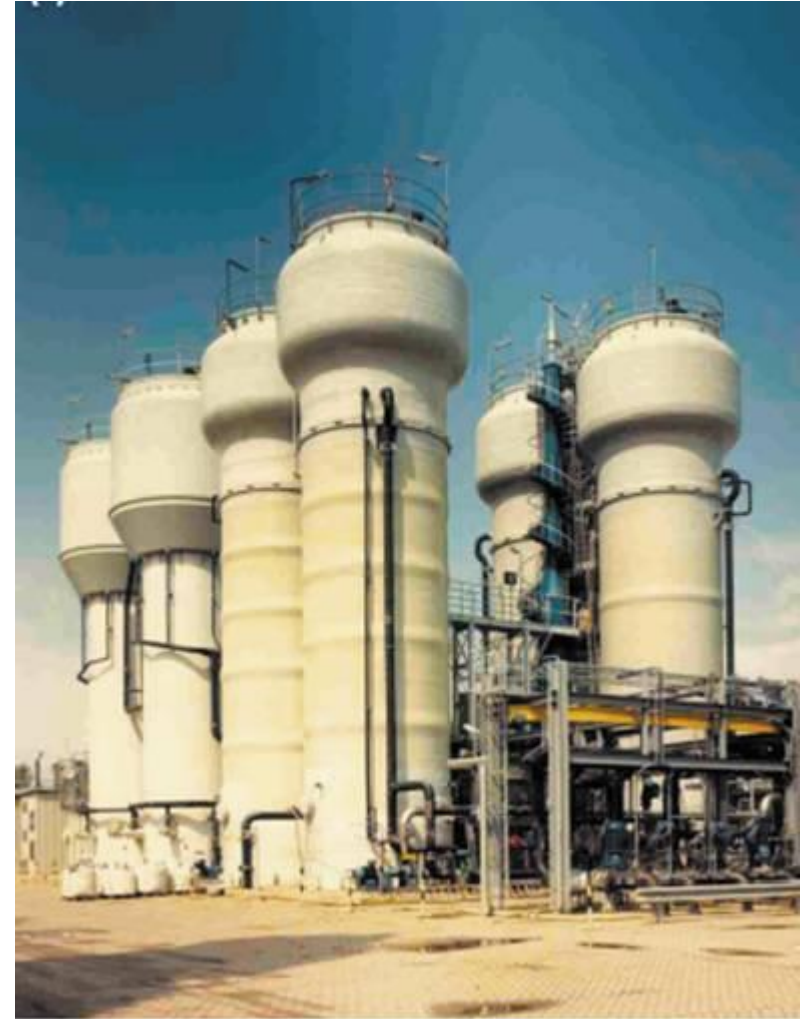


# Biofilm & Fixed Biomass processes

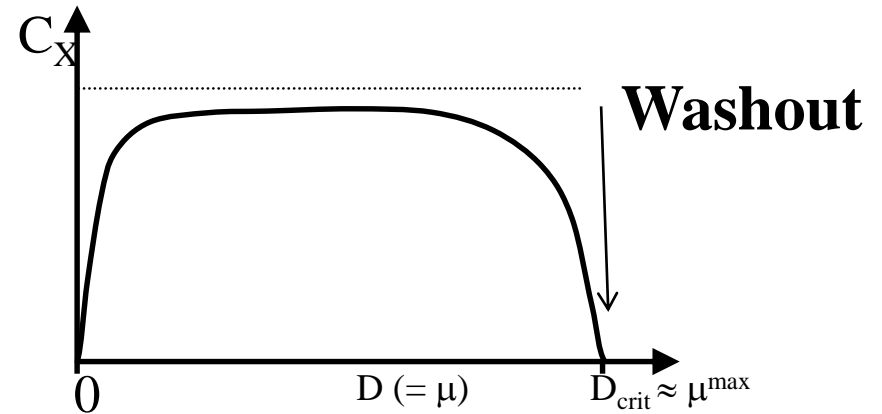
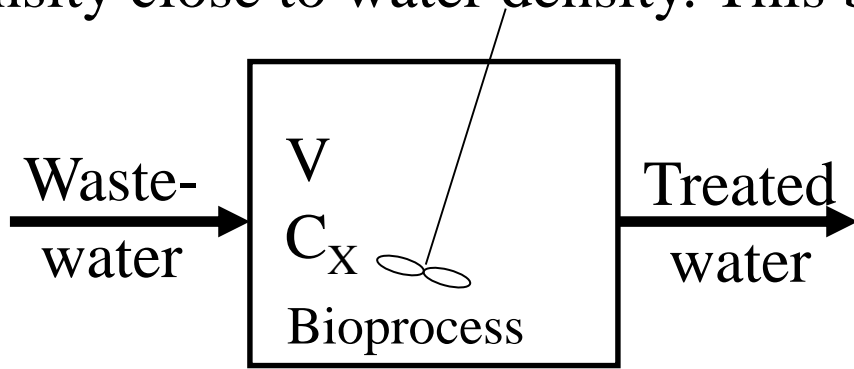
In Batch, Fed Batch, Chemostat and most of Activated Sludge WWTP (Activated Sludge), biomass consists of microorganisms in suspension in Completely Stirred Tank Reactor (CSTR)

When biomass is not in suspension, we consider fixed biomass or biofilm bioprocesses!



# Prevention of biomass washout (1)

In WWTP Activated Sludge basin, biomass stands in suspension in flocks where microorganisms are grouped in fluffy and cottony aggregates with density close to water density. This basin behaves like a chemostat CSTR.



When biomass is in suspension  
 → **SRT = HRT**

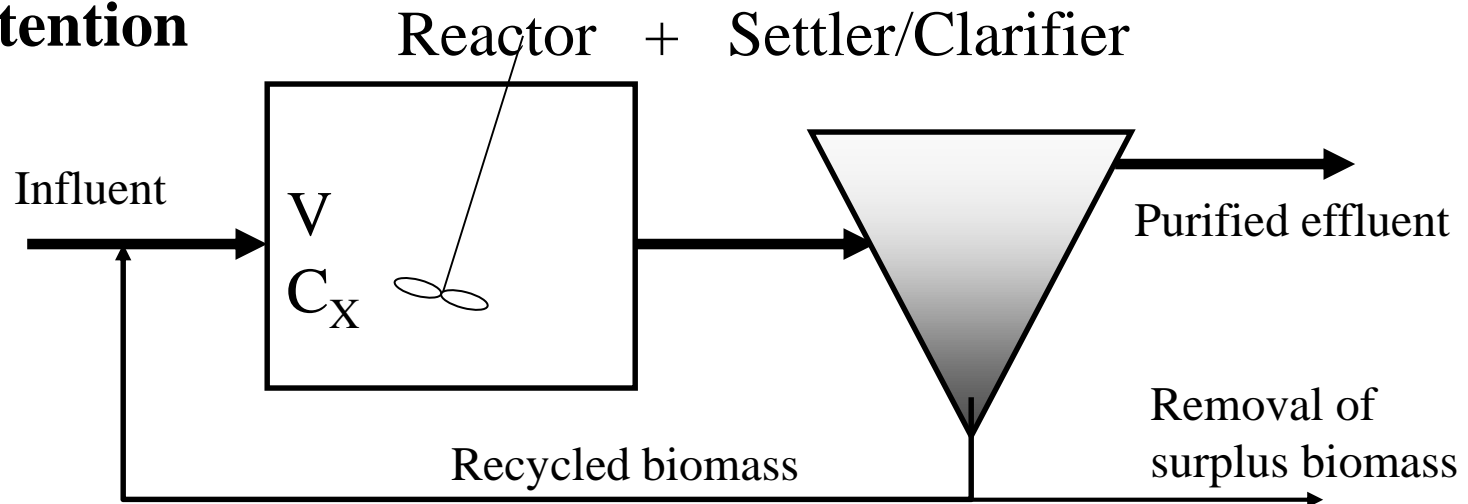
SRT Solids (biomass) Retention Time  
 HRT Hydraulic (Water) Retention Time  
**HRT = 1/D = V/φ<sub>L</sub> [m<sup>3</sup>.(m<sup>3</sup>.h<sup>-1</sup>)<sup>-1</sup>] ≡ [h]**

Large influent flowrate with large hydraulic residence time (compatible with biomass growth rate  $\mu = D$  dilution rate =  $1/ \text{SRT} = 1/\text{HRT}$ ) will require **very large reactor volume...**

# Prevention of biomass washout (2)

In Activated Sludge WWTP, biomass (in suspension) washout is prevented by the mean of a **secondary settler (clarifier) WITH** activated sludge **recirculation**.

→ **Biomass retention**



Here, SRT can be controlled, thus  $HRT \neq SRT$

(Also called Sludge Age)

$$SRT = \frac{V \cdot C_X}{\text{removed biomass}} [m^3 \cdot kgC_X \cdot m^{-3} \cdot (kgC_X \cdot d^{-1})^{-1}] \equiv [d]$$

Note: Settling in secondary clarifier is a natural way of Biomass/Effluent separation.

# Prevention of biomass washout (3)

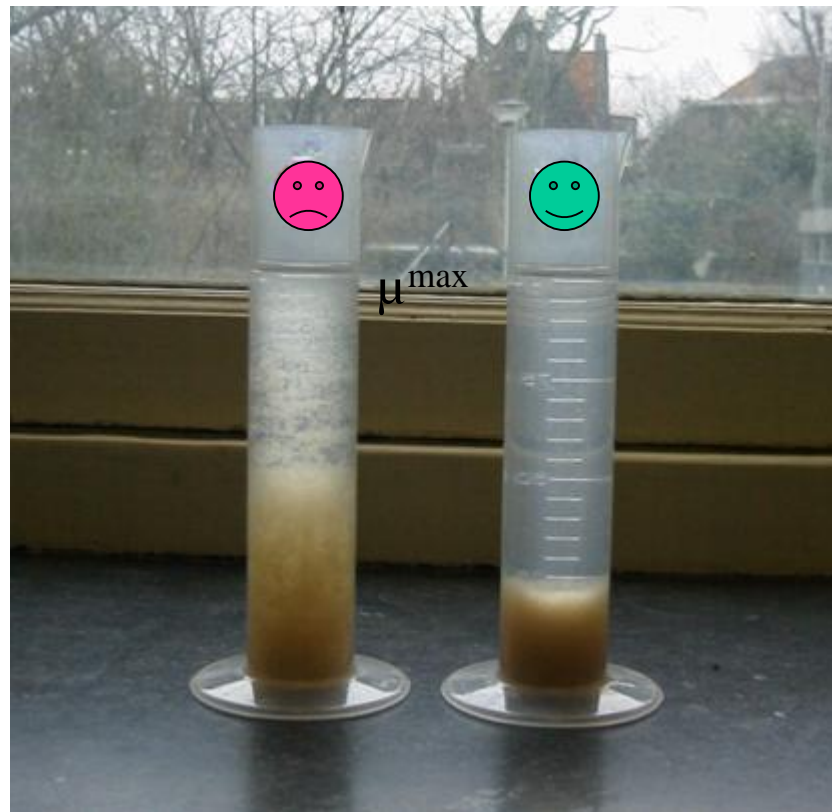
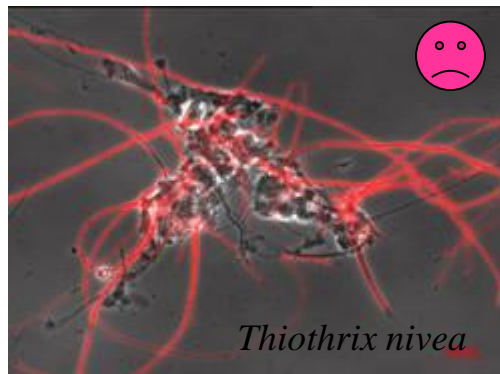
Settling is a natural property of Activated Sludge Biomass which occurs in settler or clarifier, allowing control of SRT independently of HRT...

**BUT ... Settling can be problematic**

Filamentous  
bacteria



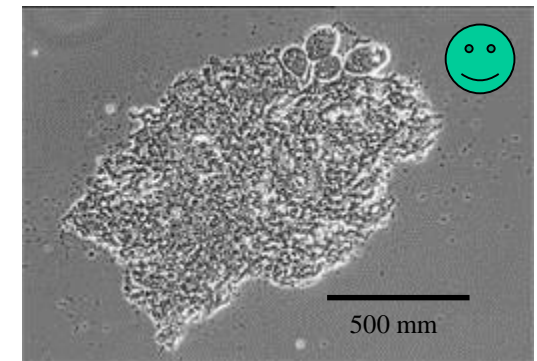
Poor sedimentation



Floc-forming  
bacteria



Better sedimentation



# Prevention of biomass washout (4)

To prevent washout, dilution rate  $D$  must be smaller to maximum specific growth rate  $\mu^{\max}$   $\rightarrow$   $SRT > (\mu^{\max})^{-1}$

Desired organism	$\mu^{\max}$ “order” (h <sup>-1</sup> )	SRT (h)
aerobic heterotrophs	0.4	> 2.5
sulfate reducers	0.05	> 20
nitrifiers	0.02	> 50
methanogens	0.005	> 200

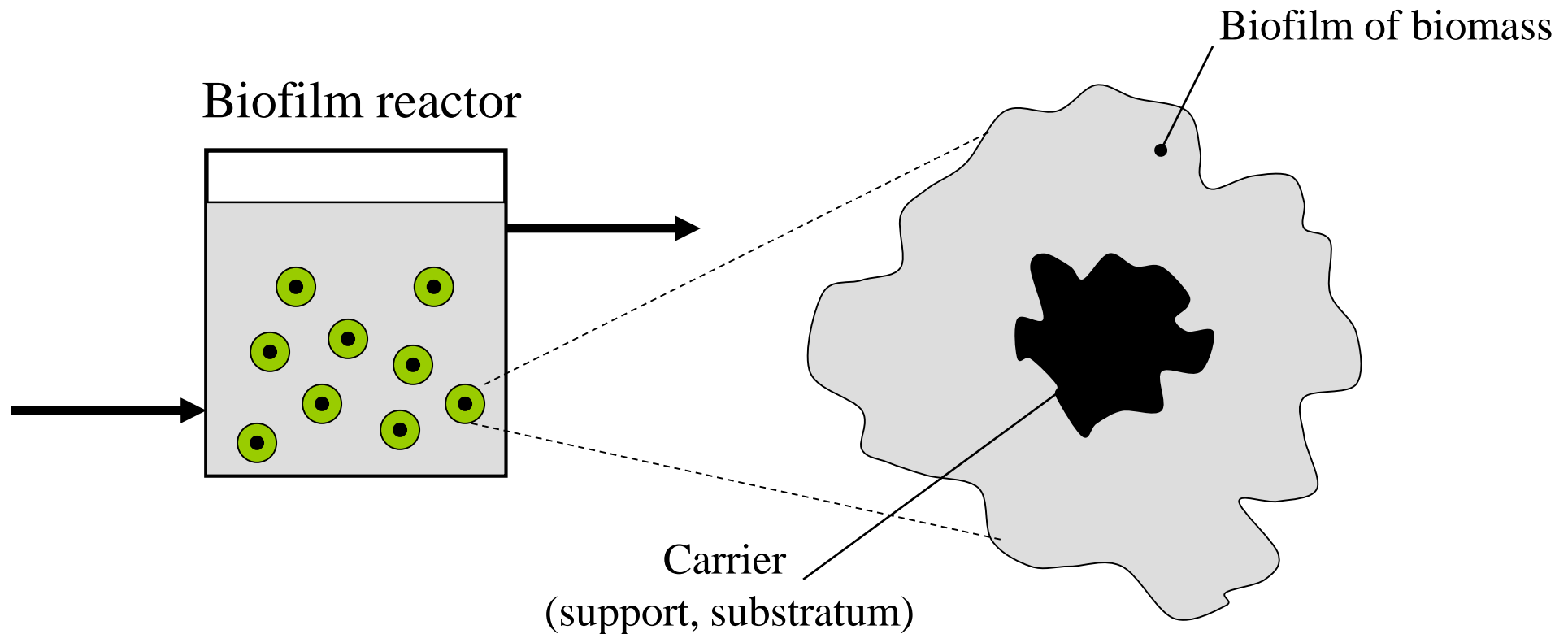
To satisfy large SRT despite of short HRT (reactor volume reduction), one can use:

- 1. Biomass retention:** settler, membrane separation, centrifugation
- 2. Biomass immobilization:** natural biomass fixation as biofilm on fixed or moving supports, and artificial immobilization.

# Prevention of biomass washout (5)

## 1) Natural Biomass immobilization = Biofilm

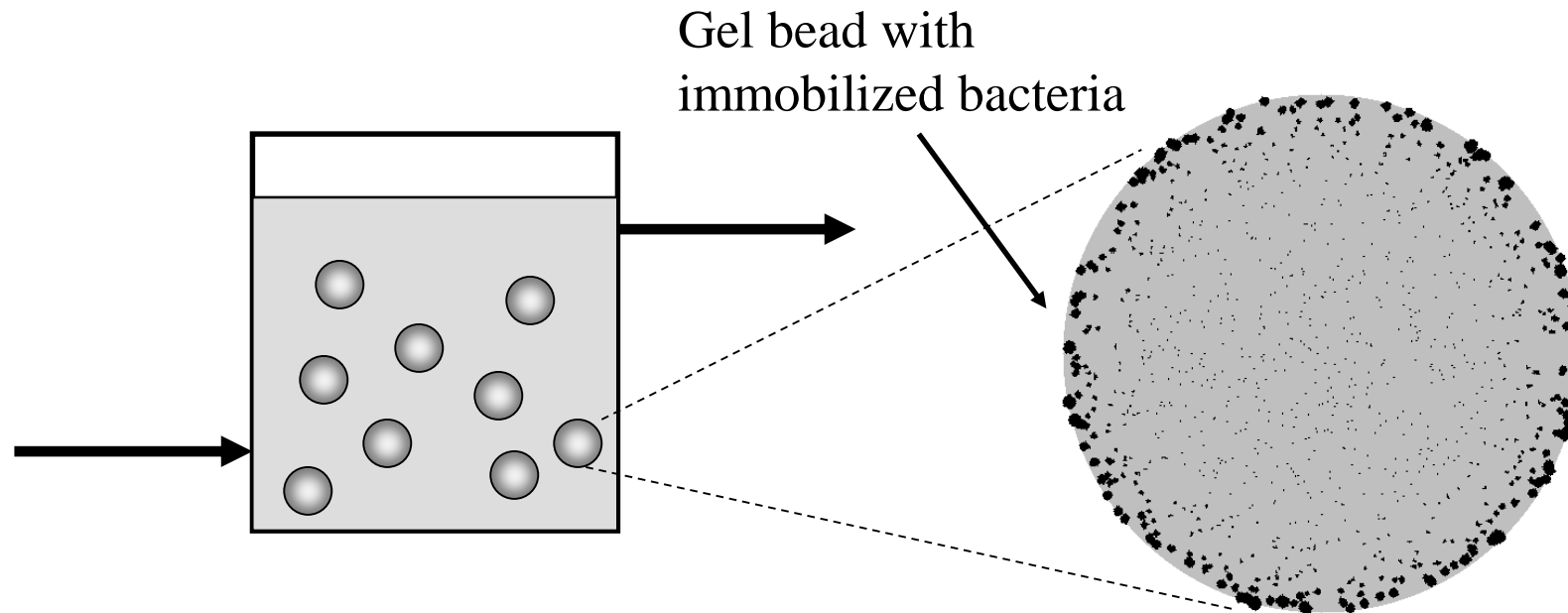
Naturally biomass grows on mobile or fixed supports (carriers), to form biofilm



# Prevention of biomass washout (6)

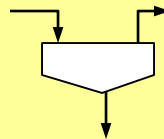
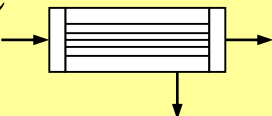
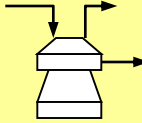
## 2) Artificial Biomass immobilization

Artificial biomass immobilization consists of entrapping microorganisms in an artificial non suspended matrix (typically agar gel beads). This is an efficient, but expensive, mean of immobilization.



# Prevention of biomass washout (7)

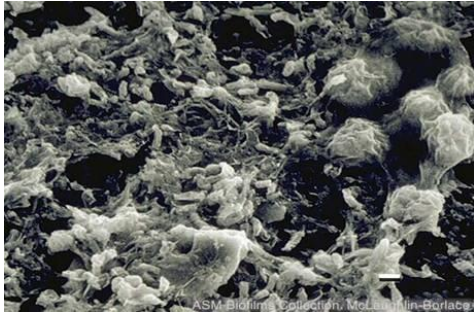
Comparison of biomass retention techniques ...

Technique	Solid retention time (hours)	Biomass concentration (kg VSS/m <sup>3</sup> )
Settler 	~ 25	5
Membrane module 	$\infty$	20
Centrifuge 	$\infty$	30
Biofilm	~ 500	40



# Where are the biofilms? Everywhere

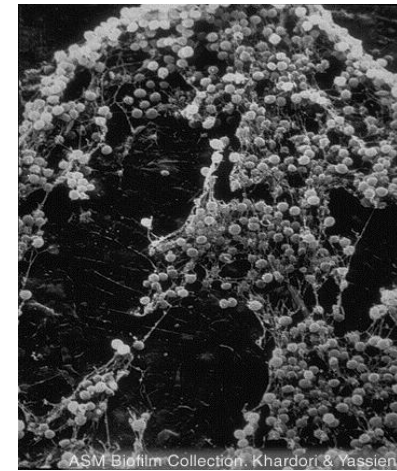
Medical Biofilms on:



Contact lens

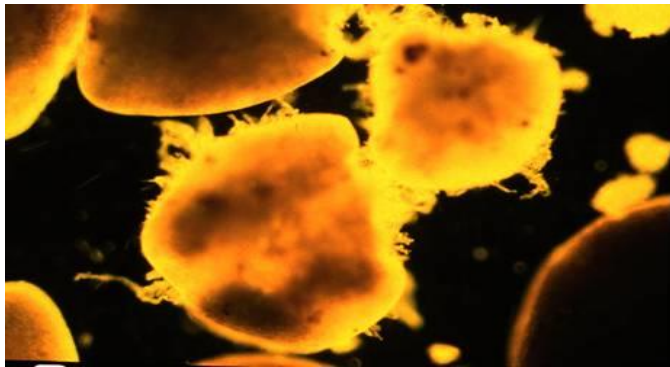


Tooth



Catheter

Biofilms in WWTP



In air lift granular bed reactor

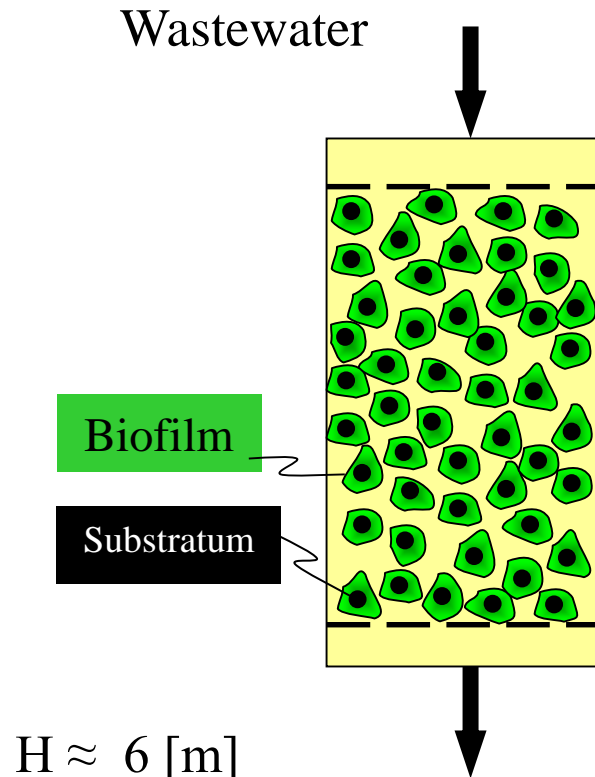


On reactor baffle

# Biofilm process bioreactors (1)

## Fixed biofilm → Trickling filter

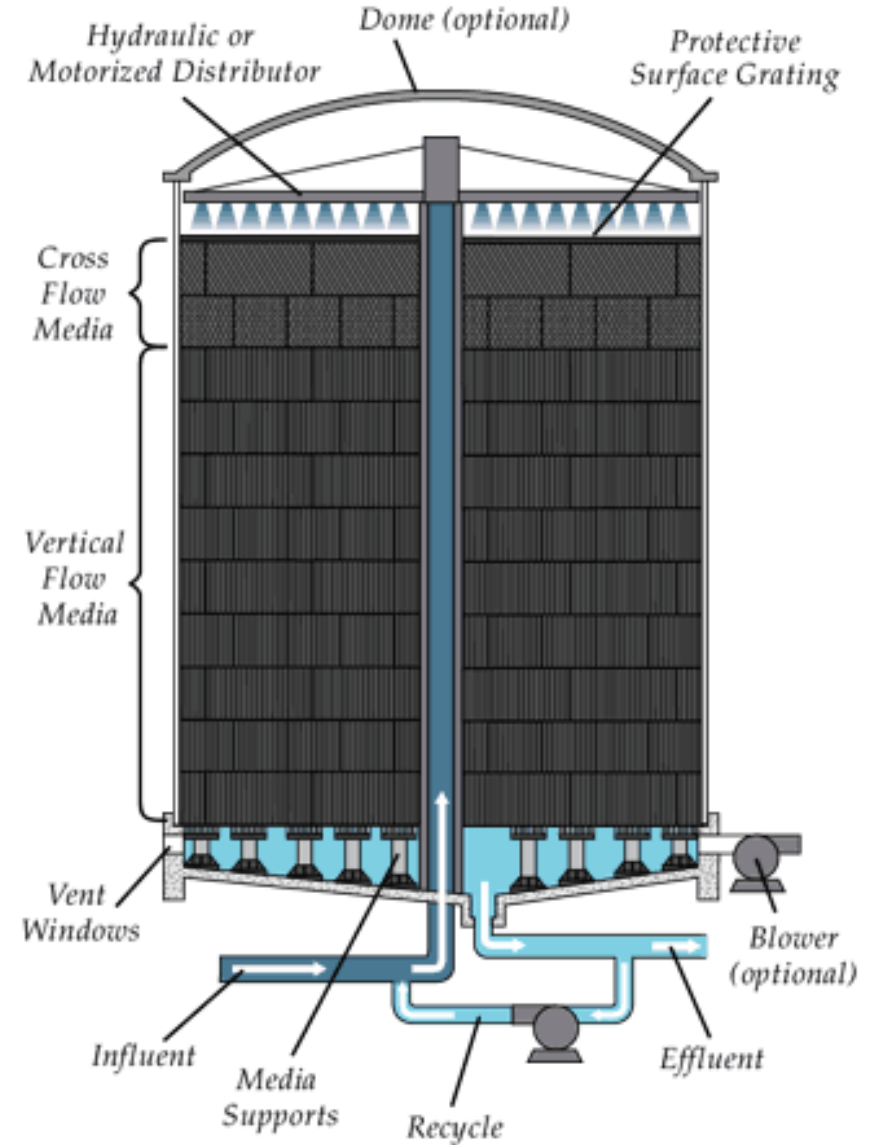
Also called fixed bed, where biofilm grows on non mobile carriers...



$$H \approx 6 \text{ [m]}$$

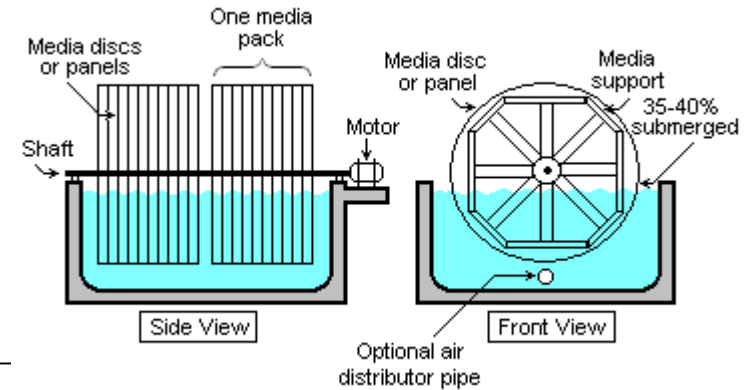
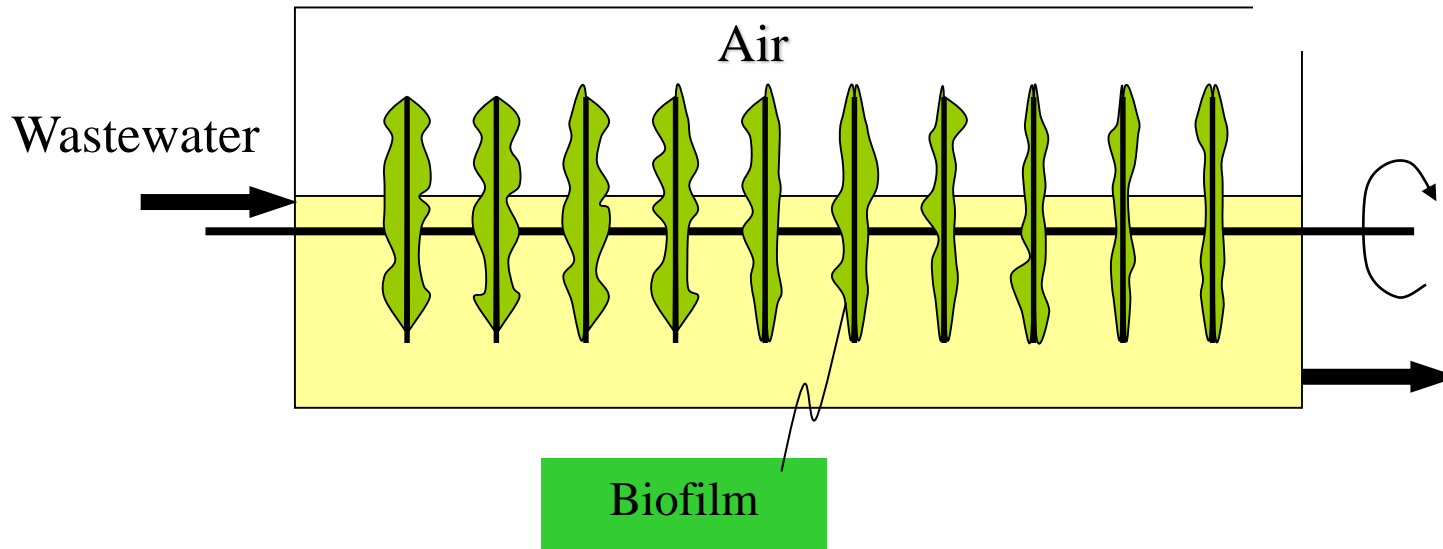
$$A_v \approx 200 \text{ [m}^2 \cdot \text{m}^{-3}]$$

High clogging risk !



# Biofilm process bioreactors (2)

## Fixed biofilm → Rotating disk



$$H \approx 2 \text{ [m]}$$

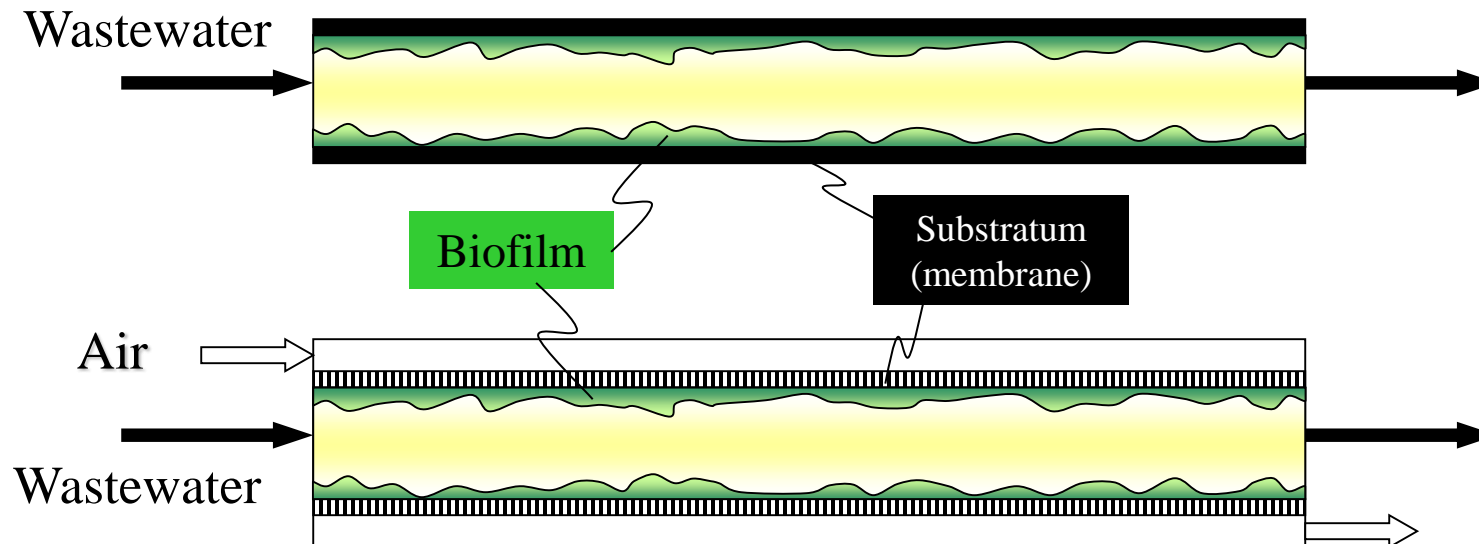
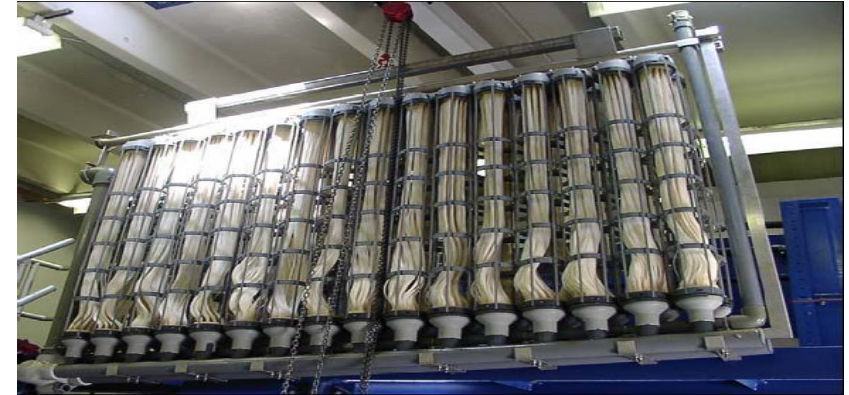
$$A_v \approx 200 \text{ [m}^2\cdot\text{m}^{-3}\text{]}$$

Less clogging risk...

Good settling efficiency...

# Biofilm process bioreactors (3)

Fixed biofilm → Membrane reactors



$$H \approx 1 \text{ [m]}$$

$$A_v \approx 1000 \text{ [m}^2 \cdot \text{m}^{-3}\text{]}$$

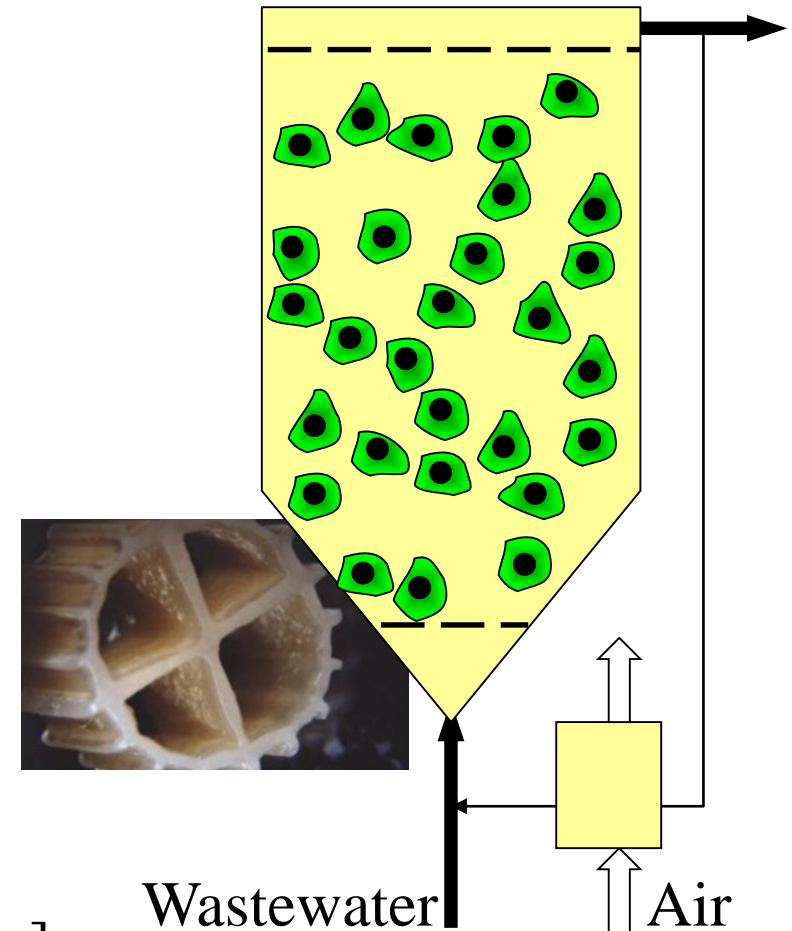
Clogging risk!

# Biofilm process bioreactors (4)

## Moving biofilm → Fluidized bed

In fluidized bed bioreactors, biofilm grown on carriers are maintained in suspension by fluid velocity against gravity. In case of aerobic bioprocess, O<sub>2</sub> requirement is provided by mean of an external aerator.

**Washout by overflow** of carriers is the risk.



$$H \approx 20 \text{ [m]}$$

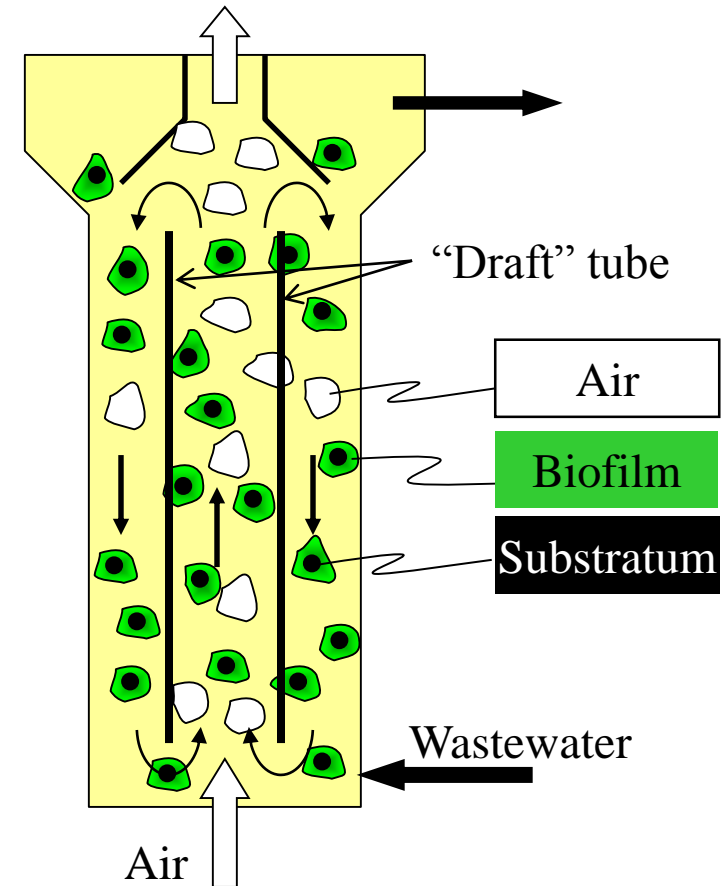
$$A_v \approx 1200 \text{ [m}^2 \cdot \text{m}^{-3}\text{]}$$

# Biofilm process bioreactors (5)

## Moving biofilm → Air lift bioreactor

Also called “bubble column” when no draft tube is present. These fluidized bed bioreactors, biofilm grown on carriers are mixed along the column by aeration flowrate. In air lift bioreactor, an hydraulic recirculation is generated by the draft tube.

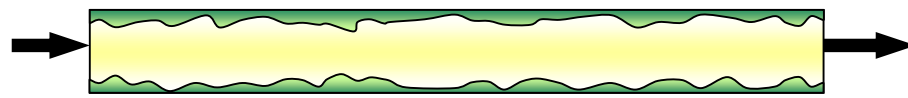
**Overflow washout** of carriers is the risk.



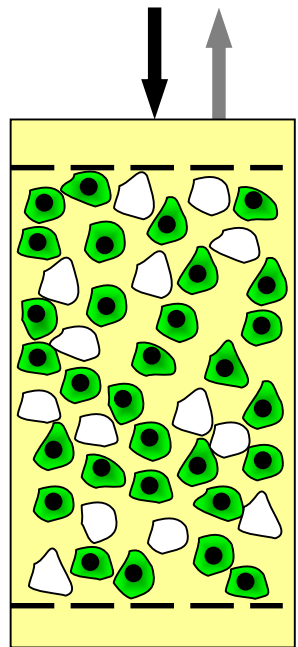
$$H \approx 20 \text{ [m]}$$

$$A_v \approx 3000 \text{ [m}^2 \cdot \text{m}^{-3}\text{]}$$

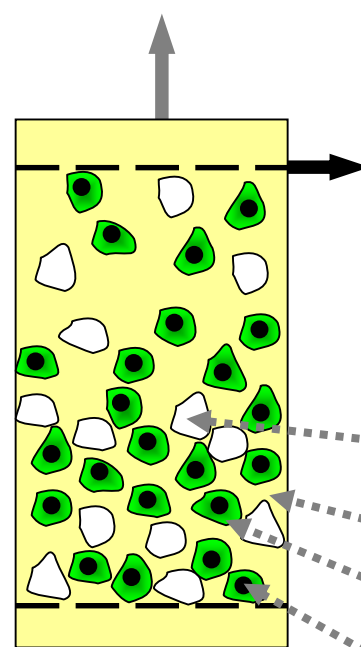
# Basic types of biofilm reactors



Membrane bioreactors  
(Fixed biofilm)



Fixed bed  
(Fixed biofilm)



Fluidized bed  
(Moving biofilm)

There are many types of biofilm reactors depending of **carrier type, shape and nature**, if there are **mobile or fixed**, and if aeration flux is **concurrent or countercurrent** to hydraulic flux...

In many case, general characteristic of biofilms reactors, but they are:

→ **MULTIPHASIC Bioreactors...**

Gas

Liquid

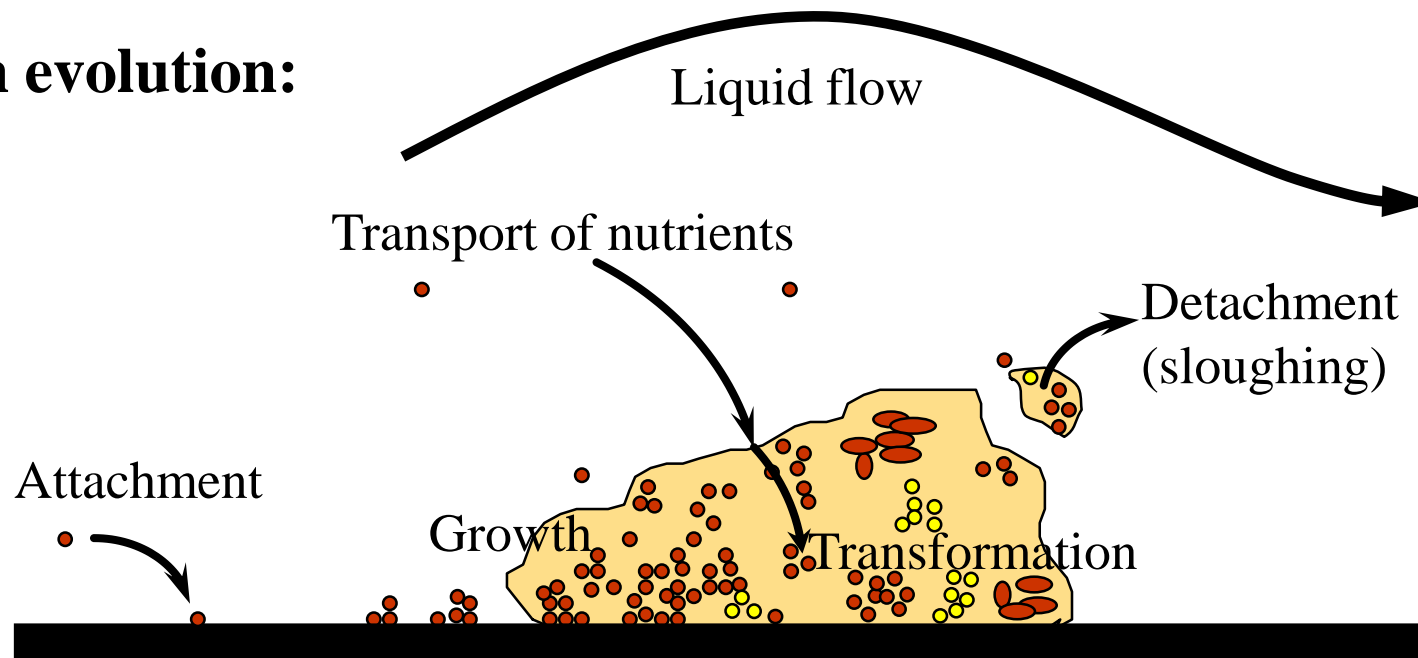
Biofilm

Substratum

# Biofilm formation

Biofilm biosystems are “not simple” biomass of fixed microorganisms on carriers, surrounded by suspended biomass and gas bubbles in the bulk liquid phase... Biofilm formation and evolution is high **complex multiphasic (bio)processes**, with **complex interactions** within and among the different phases.

## Biofilm evolution:



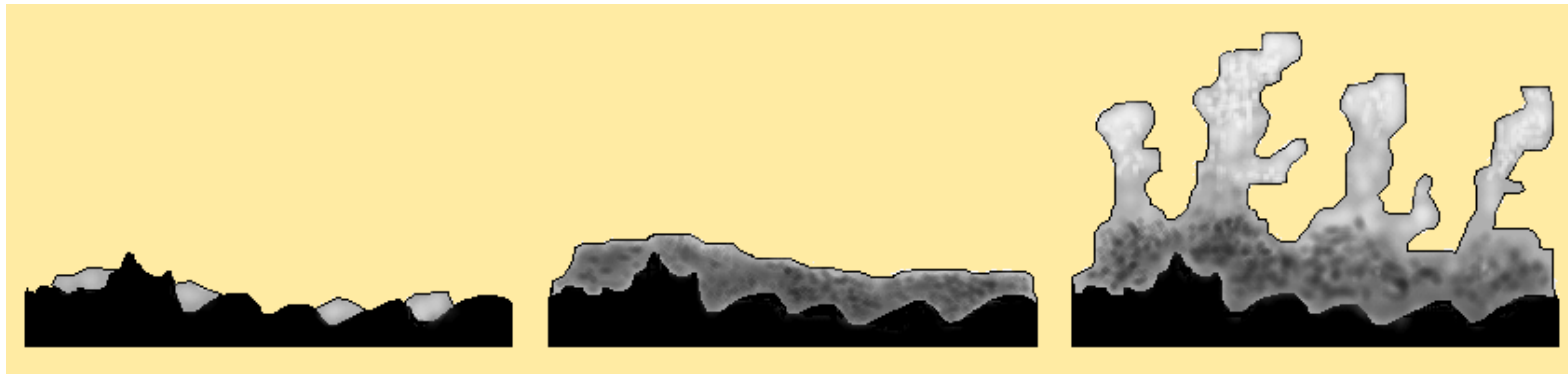


# Biofilm geometrical heterogeneity (1)

Geometrical heterogeneity of biofilm is due to:

- 1. Growth** behavior which is determined by bulk medium (**substrate diffusion**)
- 2. Shear stresses** which is determined by hydraulic characteristics (**biofilm detachment**)

Shear forces intensity decrease  
→ lower detachment rate!

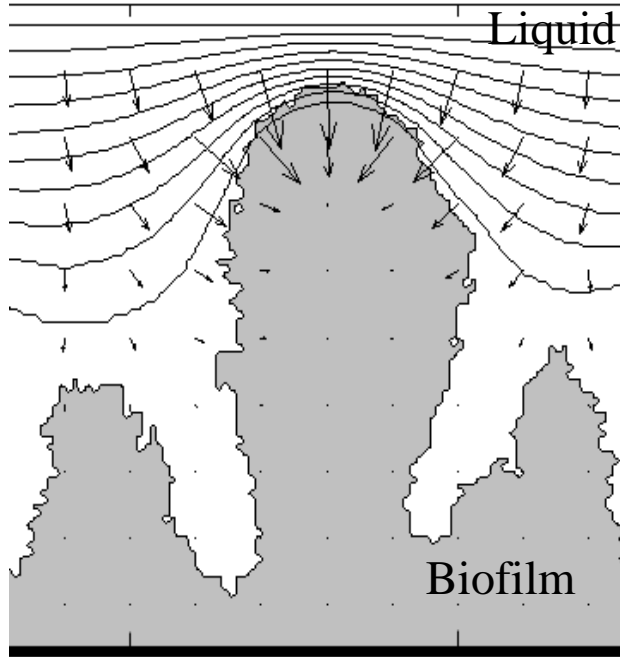


Picioreanu, Van Loosdrecht, Heijnen (2001) *Biotech Bioeng* 72(2), 205

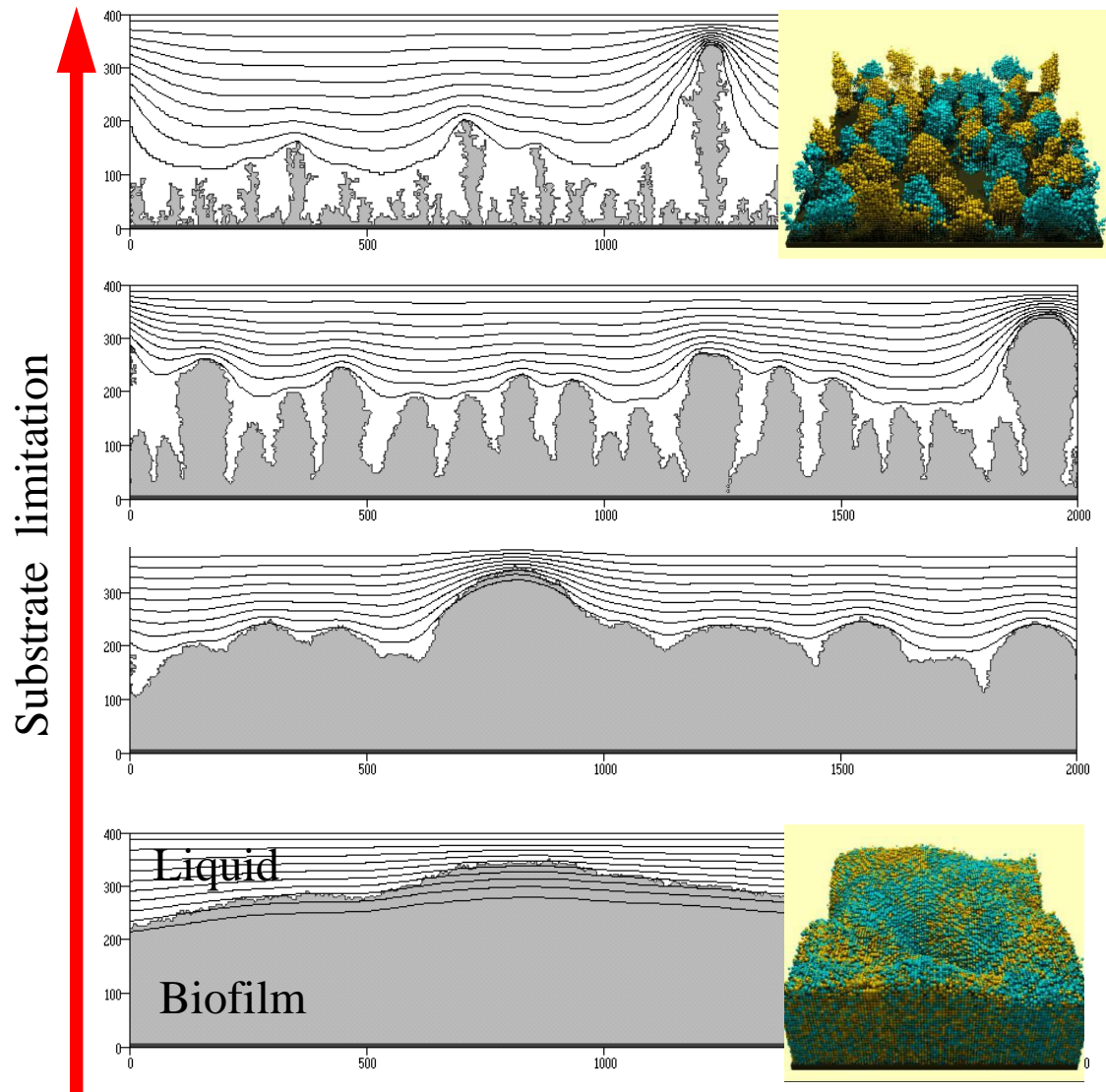
# Biofilm geometrical heterogeneity (2)

Diffusion - Reaction -  
Growth biofilm model  
(2D Results)

Vector field of substrate  
diffusion flux



Picioreanu, Van Loosdrecht, Heijnen (1998)  
*Biotech Bioeng* 58(1), 101



# Biofilm or Not biofilm ?

Biomass in bioreactor is present either in form of **suspended biomass** or in the form of **biofilm**. Biofilm growth will be favored according spatial microenvironment pressure (dilution-washout). If dilution rate is greater specific growth rate, suspended biomass will be washed out and only biofilm will grow on available substrate.

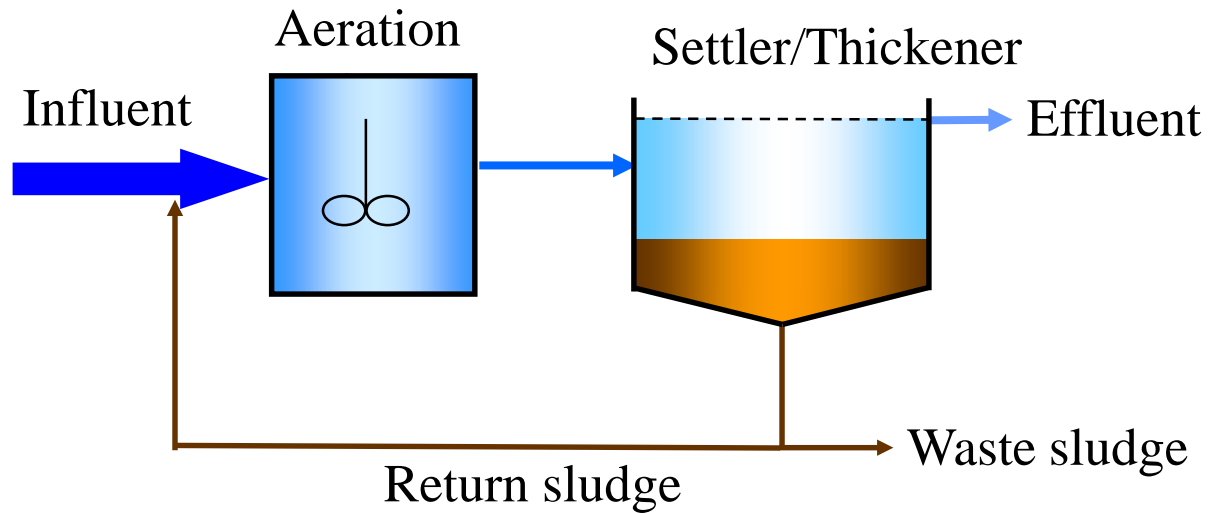
- If  $D < \mu_{\max}$  then Suspended cells growth is favored
- If  $D > \mu_{\max}$  then Biofilm growth is favored

Suspended biomass or biofilm growth is the result of the balance between: Dilution-washout / Biomass growth rate / Biofilm detachment

In fact:

1. Even if  $D < \mu_{\max}$  where suspended biomass is favored, little biofilm growth occurs naturally
2. If biofilm growth is favored with  $D > \mu_{\max}$ , suspended biomass is still present due biofilm detachment

# Conventional Activated Sludge WWTP



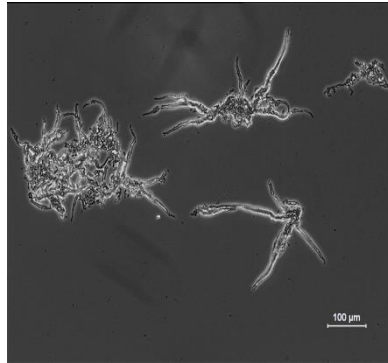
## Disadvantages:

- Large area requirement
- High production of surplus biomass
- Relatively low volumetric conversion capacity  
 $\approx 0.5 \text{ [kgCOD.m}^{-3}\text{.d}^{-1}]$ , for activated sludge vs conventional biofilm systems  $\approx 2 \text{ [kgCOD.m}^{-3}\text{.d}^{-1}]$
- Load or toxic choc sensitivity
- Settling efficiency sensitivity

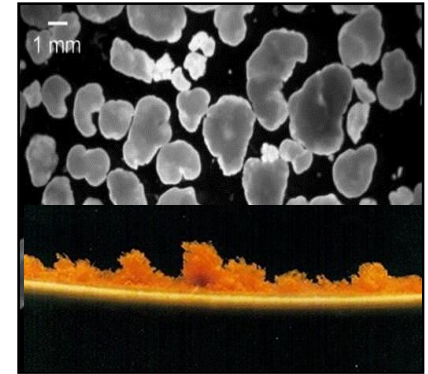


# From conventional AS WWTP to biofilm bioprocesses

From biomass  
in flocks



Fixed biomass  
in granules/biofilm



From conventional Activated Sludge bioprocess → Biofilm reactors:

- Fixed or moving bed
- or granular bioreactor

Advantages & Benefits

- **Higher biomass** concentration
- **Higher volumetric conversion capacity**
- **Less sludge** is produced
- **High settling velocity**
- Load and toxic **choc** resistance
- **C, N and P removal** (in same reactor/granule)

One major drawback?  
Transport/Transfer in  
compact biofilm  
is more difficult than for  
suspended biomass or  
Activated Sludge...

# Mass transfer in biofilm systems

## Transport processes in a three-phase (Gas/Liquid/Solid) biofilm system

