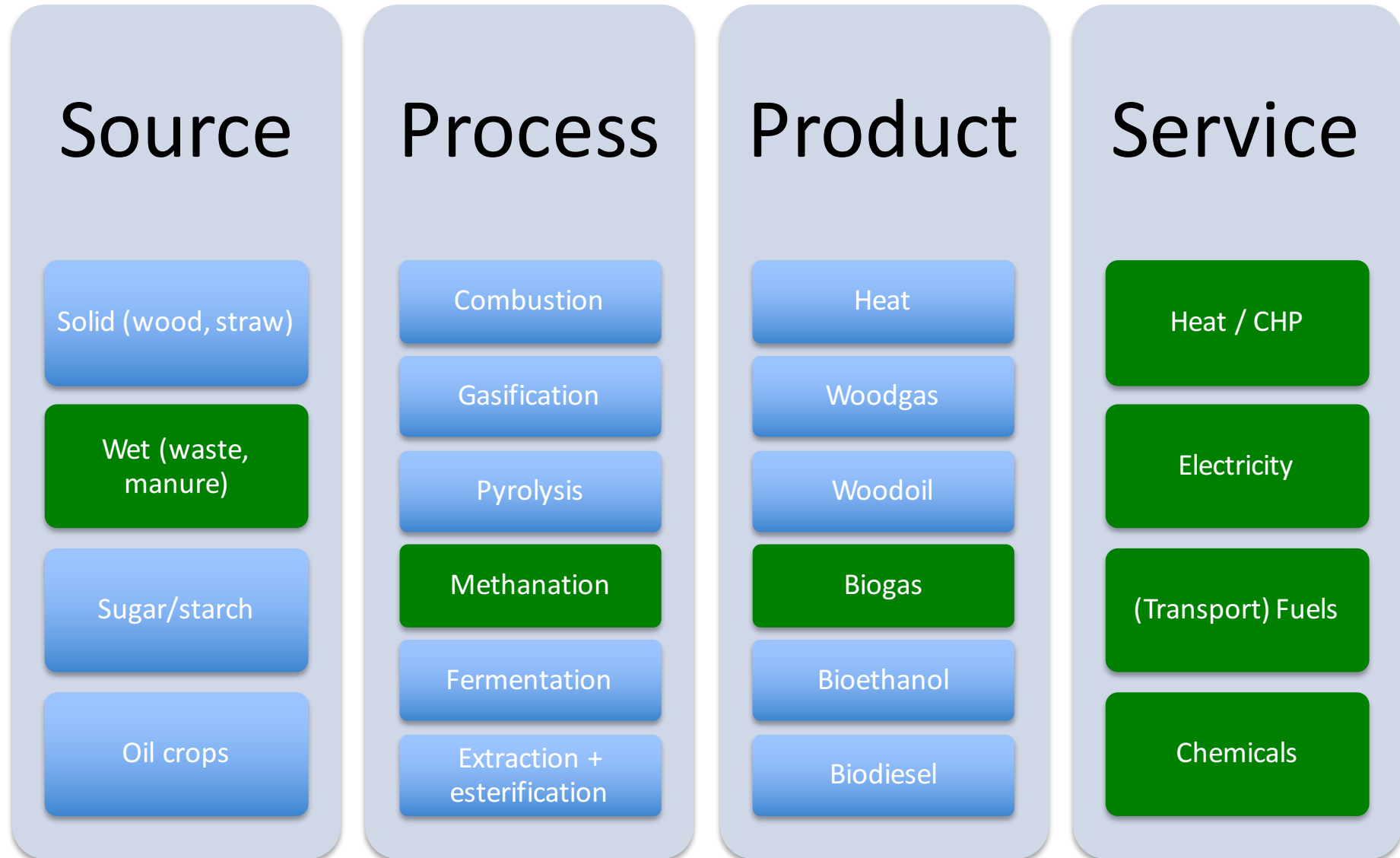


Biomass: biogases

BIOGAS



Sources for biogas generation

=> *essentially wet wastes, too inefficient to burn:*

- organic industrial effluents <5% organic dry matter
- sewage 5%
- farming residues 10%
- solid wastes (digesters, landfill) >20%
 - municipalities ($\approx 20 \text{ m}^3/\text{yr.person}$) MSW
 - industry ISW
 - $>100 \text{ m}^3$ biogas produced per tonne 'solid' waste ($\approx 20\%$ org. solids)
(ca. 500 L biogas per kg organic dry matter)

When to *digest* waste?

Waste disposal scheme options, in particular for organics :

- incineration: for **solid** wastes
- composting: = aerobic; for farming (fertilising)
- **methanisation:** = **anaerobic digestion**
- landfill: as a lesser option, when none of the other options apply...; landfilling, however, is restricted in the case of organic wastes

=> most appropriate for **liquid** wastes with an organic fraction

EU “waste-to-energy hierarchy”

Examples of waste-to-energy processes

Anaerobic digestion of organic waste where the digestate is recycled as a fertiliser

Waste incineration and co-incineration operations with a high level of energy recovery
Reprocessing of waste into materials that are to be used as solid, liquid or gaseous fuels

Waste incineration and co-incineration operations with limited energy recovery
Utilisation of captured landfill gas



“The role of waste-to-energy in the circular economy”,
Brussels, 26.1.2017 COM(2017) 34 final

Anaerobic digestion - AD (1)

- =transformation of organic matter by microorganisms (bacteria) in **absence of O₂**
- **internal** reduction + oxidation breakdown of the biomass polymers (C-H-O) to the simplest building blocks :
CH₄ (fully reduced) + **CO₂** (fully oxidized) => **biogas**
- mature market technology
- drawback: lignine is nearly undigestable, cellulose is **difficult** to digest
=> AD is a **slow** process (10-20 days residence time), occurring at $\approx 35-55^{\circ}\text{C}$

Digestion process (2)

4 distinct steps in time; using 3 different bacterial groups

1. Hydrolysis (uses exo-enzymes)

= the **slowest** of the 4 steps (rate-determining)

breaks solid org. matter down to liquified monomeres & dimeres:

cellulose → cellobiose + glucose

starch → maltose + glucose

2. Digestion

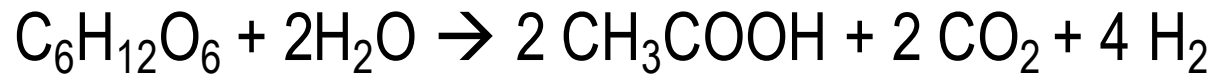
= formation of organic **acids**

acetic / propionic / butyric acid ($=C_2/C_3/C_4-OOH$), lactic acid, ethanol, and little H_2 and CO_2

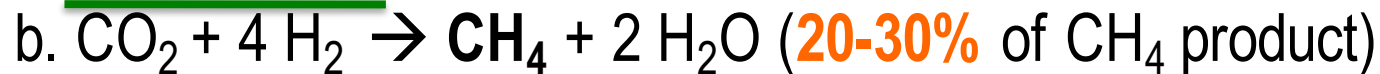
Digestion process (3)

3. 'Acidogenesis'

higher acids break down to CH₃COOH (**acetic acid**), H₂ and CO₂, approximatively as in the overall reaction:

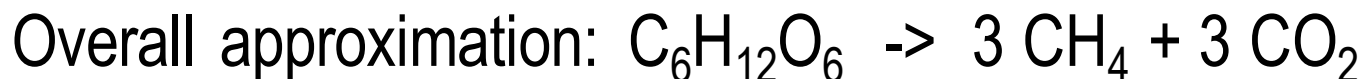


4. 'Methanogenesis':



Reactions a & b take place upon different bacterial actions.

These 2 parallel CH₄-synthesis reactions explain why biogas compositions typically are (60±5)% CH₄ and (40±5%) CO₂

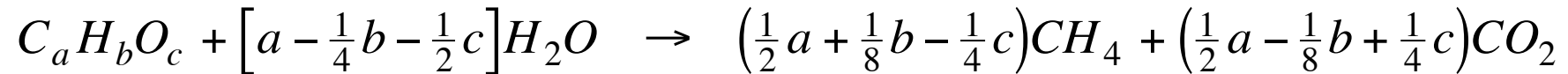


Anaerobic digestion - AD (4)

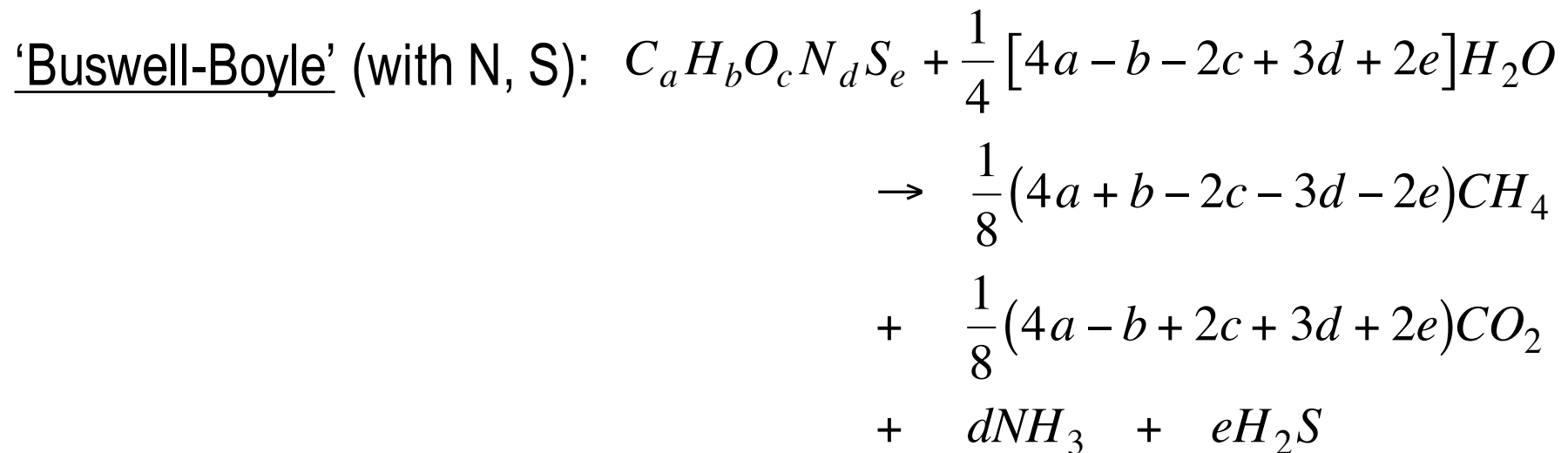
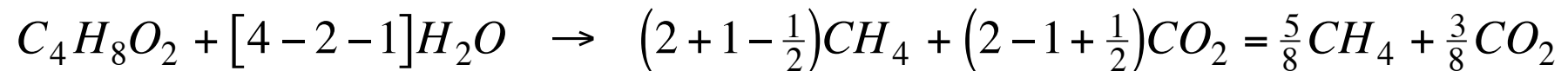
- The main objective for sewage and similar effluents (e.g. food industry) is waste **treatment**, i.e. **depollution** of liquid streams that are too heavily charged in organics, which cannot be discharged directly into the aquatic ecosystem; hence **biogas** is here mainly a **by-product** (energy recovered to power the “depollution plant”)
- However, in the case of largely untapped farm waste (manure, crop residues) and MSW/ISW, biogas is not a by-product but an active **energy vector** (and especially for valorisation into **electricity** production, in gas **engines** or **fuel cells**)

Chemical formulae for biogas generation

'Buswell' formula:



e.g. for **manure**, approximated as $C_4H_8O_2$ (butyric acid):



Remark: CO_2 , NH_3 , H_2S dissolve better in H_2O than CH_4 ,
hence the recovered gas is actually methane-enriched

Digestion is a batch process

- once a day, fresh organic substrate is filled in, and digested matter is removed from a batch reactor

- mean residence time (days):
 - saturation after 20 days

$$\theta = \frac{V_{reactor} [m^3]}{\dot{V}_{org} [m^3/d]}$$

- daily specific load (kg/m³.d)
 - M can designate fresh or dry organic matter

$$M_{day} = \dot{V}_{org} \cdot \frac{M}{V} = \frac{M}{\theta}$$

- biogas production can be expressed as:

$$\frac{m^3_{biogas}}{m^3_{reactor}}$$

$$\frac{m^3_{biogas}}{kg_{org.matter}}$$

Example:

Farm with 60 animals. Manure waste: 3 m³/day. (≈3000 kg)

Organic dry matter = 50 kg/m³ (=150 kg/day=5% organics)

Mean residence time θ = 20 days. Biogas production = 65 m³/day. (≈433 L / kg d.m.)

- Reactor volume : $V_{reactor} [m^3] = \theta \cdot \dot{V}_{org} = 20 * 3 = 60m^3$

- Daily specific load: $M_{day} = \frac{M_{org}}{\theta} = \frac{50kg/m^3}{20days} = 2.5kg/m^3 \cdot day$

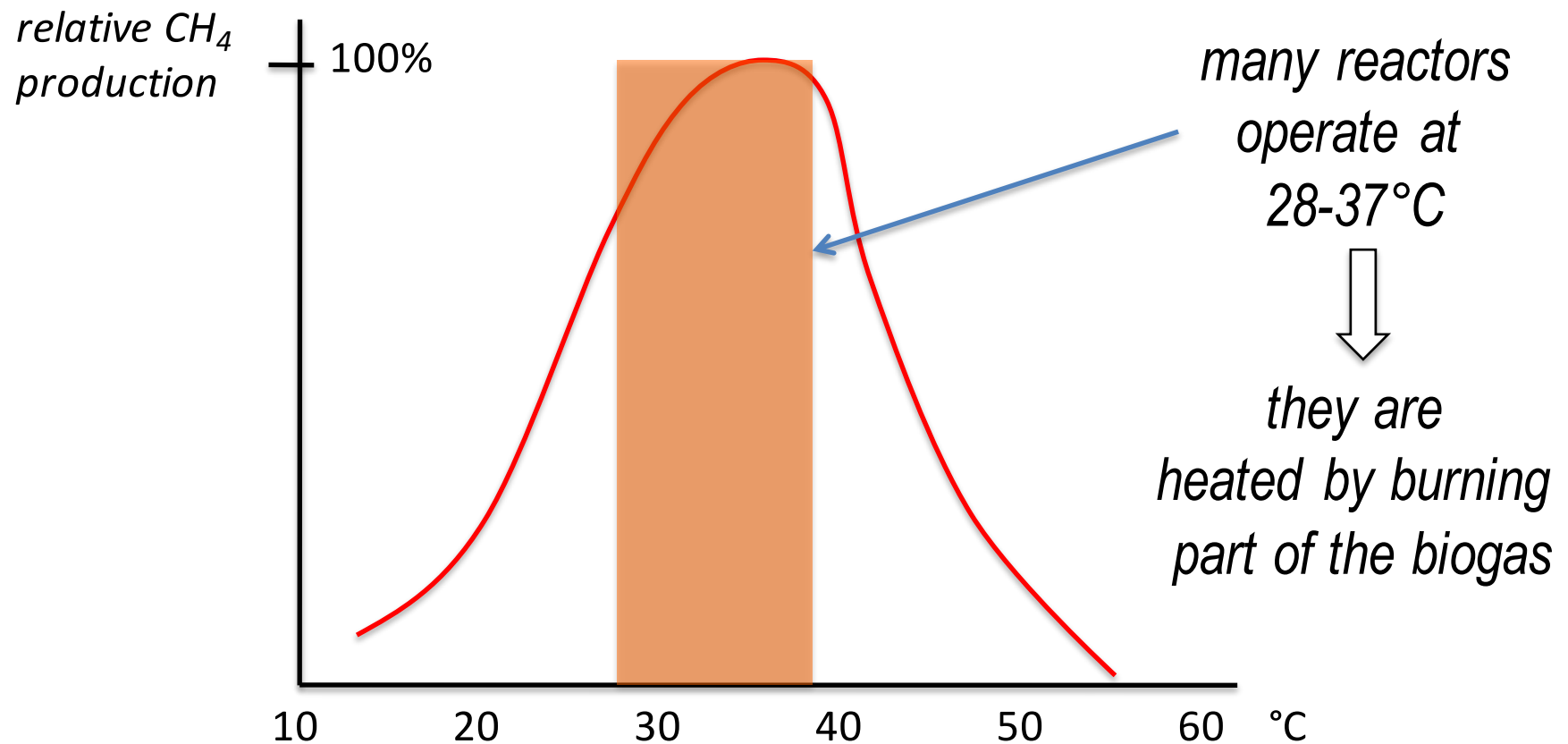
- Specific biogas production:
 - per reactor volume: $P = \frac{65m^3/d}{60m^3} = 1.08 \frac{m^3/d}{m^3}$

- per organic matter:

$$P = \frac{65m^3/day}{M_{org} \left[\frac{kg}{m^3} \right] \cdot V_{reactor} [m^3] / \theta [days]} = \frac{65}{50 \cdot \frac{60}{20}} = 0.43 \frac{m^3}{kg_{org.matter}}$$

Digester reactor temperature

Enzyme	Optimal T range
'Psychrophilic'	20°C
'Mesophilic'	20-45°C
'Thermophilic'	>45°C



Experience values

- The determining factors in biogas production are:
 - **temperature**; part of the biogas is used to heat the reactor; the biogas production rate saturates at 40°C
 - **residence time** (days); saturates at 20 days
 - **organic matter charge** (usually 3-10%)

Production	Unit	Cows	Pigs
per animal and day	$m_{biogas}^3 / head.day$	1.3 ± 0.3	1.5 ± 0.6
per mass	$m_{biogas}^3 / kg_{org.matter}$	0.3 ± 0.05	0.5 ± 0.05

→ 1.5 m³/day @ 20 MJ/m³ = 30 MJ/day ≈ 8 kWh/day

= equivalent to 2 m² of thermal solar collectors

Any farm animal produces ca. 18-20 kg of manure per year per kg of its own body weight

Biogas vs. natural gas

Property	Unit	NG	BG (60% CH ₄)
LHV	MJ / m ³	36	21.5
Density	kg/m ³	0.82	1.21
Ignition T	°C	620	700
Ignition speed in air	m/s	39	0.25
Air factor	-	9.5	5.7
Exhaust, max CO ₂	Vol%	11.9	17.8
Exhaust, dew point	°C	59	60-160

Some characteristics of biogas production

- the digestate is a good quality **fertilizer** (2% nitrogen)
 - better than (air-)composted waste (<1% nitrogen)
- a significant part of the produced biogas is used for **heating of the digester** and the installation itself (farm,...)
- (cold) **desulfurisation** of the biogas is done with FeCl_3 solution (to precipitate FeS); sulfur is removed as it is poisonous (for the atmosphere but also in downstream CHP engines or fuel cells)

Biogas use and potential (EU)

Source	2007 Use (PJ)	gas engines ↑ kW _e /site	ultimate Potential
Effluents	7	200 kW	140 PJ
Sewage	37	50-200	215
Manure	30	10-100	750
Solid agro	45		1370
MSW,ISW	15	0.1-1 MW	330
Landfill	120	1 MW	-
TOTAL	254 PJ (6 Mtoe)	<i>huge margin</i> →	2805 PJ (67 Mtoe)

↓ 30% efficiency
20 TWh_{el}
(0.6% of total)

↓
 =25% of NG import in EU

Biogas application examples (CH)

Source	Biogas m ³ /day	% CH ₄	% yr load	Installed power	Effi- ciency
Farm 37 cattle	70	57	60	5 kW_{el}	18%
Sewage 30'000 p.	1000	65	65	130 kW_{el}	28%
MSW 80'000 p.	1300	60	95	90 kW_{el}	25%

=> small power sites (gas engines); low (electrical) efficiency

Special case of landfill gas (LFG)

- (multi)MW_{el}-size sites (with gas engines, gas turbines)
- an important fraction of world biogas (20 Mtoe)
- 3 Mtoe in EU-27
- important anthropogenic **GHG emitter!** (as CH₄)
- often heavily contaminated (with F, Cl, NH₃, H₂S, Si,...)
- often of low calorific value (diluted with N₂/O₂)
 - engines stop running <45% CH₄
 - **fuel-assisted flaring or venting !**